

# Invitation to Tender (ITT)

# Autumn Project - Maintenance Works: Re-

Roofing and Associated Works

at

Lime Academy – Abbotsmede Academy

#### **Document Control**

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Open competition via MyTenders.

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#### 1.0 INTRODUCTION AND GUIDANCE TENDER CONDITIONS

#### 1.1 Definitions

The following definitions apply to this Invitation to Tender (ITT) and its supporting attachments:

- 1.1.1 Business Day is Monday to Friday excluding public holidays.
- 1.1.2 Bidder is any economic operator, regardless of their structure or organisation that submits or intends to submit a bid in response to this ITT.
- 1.1.3 Bidder Party is any third party that the Bidder includes in the process of preparing a bid in response to this ITT.
- 1.1.4 Bid Response Deadline is the date specified in the timetable for the delivery of a final response to this ITT.
- 1.1.5 Contracting Authority is the Lime Trust which is a charitable company limited by guarantee.
- 1.1.6 Lime Trust, herein known as the Trust is the Head Office responsible for the management of the sites within its Trust Full details available on our website.
- 1.1.7 Procurement Lead is the member of staff at the Lime Trust to whom queries should be addressed and from whom all instructions relating to this ITT will be received.

#### 1.2 Invitation to Tender/Scope

- 1.2.1 This ITT is being issued as an open competition via My Tender.
- 1.2.2 The Trust wishes to engage a contractor to undertake the following maintenance works: roofing works (flat roofs, fascia, soffits, and guttering), external windows as required, and drainage works.
- 1.2.3 The project will be overseen by RAM Building Consultancy who will act as the Trust's Technical Advisor.
- 1.2.4 The requirement is fully detailed in tender documents.
- 1.2.5 The purpose of this ITT is to:
  - Elicit competitive tenders for evaluation;
  - Enable Bidders to demonstrate their experience and expertise and their suitability for our requirement and to provide a schedule of costs; and
  - Enable the Trust to select a provider offering the most economically advantageous tender.
- 1.2.6 The Contracting Authority is using an electronic tendering portal, MyTenders, to manage this procurement process.

#### 1.3 Confidentiality

- 1.3.1 The information contained within this ITT is made available by the Trust on condition that bidders shall not use the information for any purpose other than when preparing a bid or deciding whether to bid.
- 1.3.2 Bidders shall ensure that any Bidder Party who receives any of the information is made aware of, and complies with, the provisions herein as if they were a Bidder.
- 1.3.3 The Trust may disclose detailed information relating to bids to the Trust directors, officers, employees, agents or advisers and they may make the bid available for inspection by the Trust directors, officers, employees, agents or advisers.
- 1.3.4 The Trust also reserves the right to disseminate information that is materially relevant to all Bidders, even if the information has only been requested by one Bidder, subject to the duty to protect any Bidder's commercial confidence in its bid. The provisions for sharing information and for managing confidentiality are set out in sections 2.4 of this ITT.
- 1.3.5 The Trust will act reasonably in regards to the protection of commercially sensitive information relating to the Bidder, subject to the Trust's duties under the Freedom of Information Act (2000) and the Environmental Information Regulations (2004).

#### 1.4 Accuracy of the information and Liability of the Trust and their Advisers

- 1.4.1 Information provided to Bidders has been prepared by the Trust in good faith but does not purport to be comprehensive or to have been independently verified. Bidders should not rely on the detailed information contained in this ITT and should carry out their own due diligence checks and verify the accuracy of the detailed information contained in this ITT. Nothing in this ITT is, or should be construed as, a promise or representation as to the future.
- 1.4.2 Bidders considering whether to enter into a contractual relationship with the Trust should make their own enquiries and investigations of the Trust's requirements beforehand. The subject matter of this ITT shall only have contractual effect when and to the extent it is contained in the express terms of an executed contract.
- 1.4.3 None of the Trust's directors, officers, employees, agents or advisers make any representation or warranty as to (save in the case of fraudulent misrepresentation) accept any liability or responsibility in relation to, the adequacy, accuracy, reasonableness or completeness of this information or any part of it (including but not limited to loss or damage arising as a result of reliance by the Bidder on this information or any part of it).

#### 1.5 Conflicts of Interest

1.5.1 The Trust requires all actual or potential conflicts of interest (including in particular those arising where a member of its supply chain or any adviser put forward by one Bidder is the same firm or company or is a member of the same group of companies as that put forward by another Bidder or is working for the Trust on this or similar schemes) to be resolved to the Trust's satisfaction prior to the delivery of the Bidders' bid in response to this ITT. Failure to declare such conflicts and / or failure to address such conflicts to the reasonable satisfaction of the Trust could result in a Bidder being disqualified from the tender process.

- 1.5.2 In accordance with the rules of the Education Funding Agency, the Trust have adopted a policy of not procuring goods or services from any organisation which is itself a related party or wherein any person considered to be a Person of Significant Control is connected with the Trust or any officer or employee thereof.
- 1.5.3 Any Bidder which is concerned that it is or may be a related party should contact the RAM Building Consultancy (sonialane@ramconsultany.co.uk). This information will remain confidential and not shared with other bidders.

#### 1.6 Canvassing

- 1.6.1 The Trust reserves the right to disqualify (without prejudice to any other civil remedies available to the Trust and without prejudice to any criminal liability which such conduct by a Bidder or a member of its supply chain may attract) any Bidder or a member of its supply chain who, in connection with this ITT:
  - Offers any inducement, fee or reward to any member or officer of the Trust or any person acting as an adviser for the Trust in connection with this ITT;
  - Does anything which would constitute a breach of the Prevention of Corruption Acts 1889 to 1916 or of the Bribery Act 2010;
  - Canvasses any of the persons referred to above in connection with this ITT; or
  - Contacts any member or officer of the Trust prior to the notification of a decision about any aspect of this ITT in a manner not permitted by this ITT (including without limitation contact for the purposes of discussing the possibility of their future employment or engagement by the Bidder).

#### 1.7 Non-Collusion

- 1.7.1 The Trust reserves the right to disqualify (without prejudice to any other civil remedies available to the Trust and without prejudice to any criminal liability which such conduct by a Bidder may attract) any Bidder who, in connection with this procurement:
  - Fixes or adjusts the amount of their bid by or in accordance with any agreement or arrangement with any other Bidder (other than a member of its own consortium or own supply chain members);
  - Enters into any agreement or arrangement with any other Bidder or that Bidder's supply chain members to the effect that they shall refrain from making a bid, or they agree the amount of any bid to be submitted;
  - Causes or induces any person to enter such agreement as is mentioned or to inform
    the Bidder or any member of that Bidder's supply chain of the amount or
    approximate amount of any rival bid;
  - Offers or agrees to pay or give, or does pay or give any sum of money, inducement
    or valuable consideration directly or indirectly to any person for doing or having
    done, or causing or having caused to be done, any act or omission in relation to any
    other bid or proposed bid for this procurement; or
  - Communicates to any person other than the Trust the amount or approximate amount of their proposed bid (except where such disclosure is made in confidence in order to obtain quotations necessary for the preparation of a bid).

#### 1.8 Intellectual Property

- 1.8.1 The copyright in this and all other issued documents is vested in the Trust and may not be reproduced, copied or stored in any medium without the prior written consent of the Trust except in relation to the preparation of a bid. All documentation supplied by the Trust in relation to this procurement is and shall remain the property of the Trust and must be returned on demand, without any copies being retained.
- 1.8.2 The Trust reserve the right to require the assignment or grant of a royalty free non-exclusive licence of all intellectual property relating to or in connection with any bid resulting in the award of contract to the relevant Bidder.

#### 1.9 Publicity

1.9.1 Bidders and all members of the Bidder's supply chain shall not undertake (or permit to be undertaken) at any time, whether at this stage or after finalisation of the tender process, any publicity activity with any section of the media in relation to this procurement other than with the prior written agreement of the Trust. Such agreement shall extend to the content of any publicity. In this paragraph, the word "media" includes (but without limitation) radio, television, newspapers, trade and specialist press, the internet and email accessible by the public at large, and the representatives of such media.

#### 1.10 The Trust's Right to Reject Bids

- 1.10.1 The Trust reserves the right to reject or disqualify a Bidder and / or a member of its supply chain where:
  - A bid is completed incorrectly, is materially incomplete or fails to meet the Trust's submission requirements which have been notified to Bidders;
  - The Bidder contravenes any of the terms and conditions of this procurement.
- 1.10.2 The disqualification of a Bidder will not prejudice any other civil remedy available to the Trust and will not prejudice any criminal liability that such conduct by a bidder may attract.

#### 1.11 Right to Cancel or Vary the Process

- 1.11.1 The Trust reserves the right:
  - To cancel or withdraw from the tender process at any stage;
  - To alter the timetable to contract award;
  - Not to award a contract;
  - To require a Bidder and / or a member(s) of its supply chain to clarify their submission in writing and / or provide additional information (failure to respond adequately may result in a Bidder not being successful); and / or
  - Amend the terms and conditions of the tender process.

#### 1.12 Provision of Further Information by Bidders Prior to Submitting a Bid

1.12.1 The Trust may rely on the information provided by Bidders during their appointment (including but not limited to information concerning the members and structure of any consortium). If, at any time during this tender process there are any material changes to the same, the Bidder must advise the Trust in writing as soon as practicable providing full details of the change (even if this is prior to the submission of a bid).

- 1.12.2 The Trust reserves the right to request further information about the Bidder and / or its supply chain at any time during the procurement.
- 1.12.3 Upon receipt of such information, the Trust shall be entitled to revisit the selection and / or evaluation of the Bidder and exclude the Bidder, if necessary, as a result of that process.

#### 1.13 Freedom of Information

- 1.13.1 The Freedom of Information Act (2000) and the Environmental Information Regulations (2004) impose duties of openness on the Trust that will have an effect upon how they treat procurement information.
- 1.13.2 Further information on this and on how the Trust will deal with these issues is available from the trust.
- 1.13.3 Bidders should satisfy themselves as to the implications of the Freedom of Information Act (2000) and the Environmental Information Regulations (2004) and seek legal advice as necessary.

#### 1.14 Governing Law

1.14.1 All communications will be conducted, and all documents will be prepared, in the English language. The communications and all subsequent contracts executed will be subject to English law and the exclusive jurisdiction of the English courts.

#### 1.15 Contact Information

#### Point of contact for this procurement process

1.15.1 All contact regarding this procurement shall be carried via email and any queries should be issued to Sonialane@ramconsultancy.co.uk

#### Complaints regarding the procurement process

1.15.2 Any complaints regarding the procurement process should be made in writing and directed as follows:

Laura Fisher, Head of Business Support, laura.fisher@limetrust.org

#### 2.0 INSTRUCTIONS TO BIDDERS

Bidders are deemed to understand the processes that the Trust is required to follow under the Public Contracts Regulations (2015) and all applicable European and domestic legislation so far as they relate to this ITT.

#### 2.1 Scope

2.1.1 Abbotsmede Academy, for the Lime Trust requires re-roofing works as described in the tender documents.

All works are to be carried out during the dates stated.

The bidders are invited to submit an offer for the project. The Trust reserves the right to procure the works.

Due to budget constraints it is possible that not all the work items will be progressed.

- 2.1.2 Bidders must demonstrate that they have public liability insurance cover of at least £10 million (ten million pounds sterling), professional indemnity insurance cover of at least £5 million (five million pounds sterling), and employer's liability insurance cover of at least £5 million (five million pounds sterling) or would commit to obtain this if awarded a contract.
- 2.1.3 Bidders are able to attend the academy for a site visit as listed below in order to fully appreciate the extent of the works required. It is not a requirement to attend this site visit but you may be at a disadvantage if you do not attend. Bidders can ask clarification questions at the site visit and also have the facility to ask via email (Sonialane@ramconsultancy.co.uk . Bidders should notify the Technical Advisor, Sonia Lane (sonialane@ramconsutlancy.co.uk) of their intention to attend the site visit (providing the names of a maximum of two personnel per bidder) as set out in 3.3
- 2.1.4 The Provider's site supervisor will need to comply with the academy's safeguarding procedures and policies as detailed in Annex C Safeguarding Checklist. Enhanced DBS clearance will be required for that person only.
- 2.1.5 The intention is to contract the works under the JCT Contract as escribed in the tender documents
- 2.1.6 Bid submissions should be made using the documentation and directions given in the this ITT and associated documents and the supplier response document

#### 2.2 Procedure and Dates for Submission of Bids

- 2.2.1 Bidders are invited to submit their bids to the Trust by the Bid Response Deadline stated in section 3.3 Bid Timetable.
- 2.2.2 The Trust reserves the right to extend the Bid Response Deadline at any time.
- 2.2.3 The Trust will evaluate the bids by applying the evaluation criteria, which is set out in section 4 of this ITT.
- 2.2.4 Following receipt of bids, the Trust may request clarification of those bids in order to enable the evaluation to be completed. Bidders will not have the opportunity to revise their bids after the Bid Response Deadline.
- 2.2.5 Following receipt of bids and after any clarification, the Trust will evaluate the bids received by applying the evaluation criteria and may select a successful Bidder to be appointed.
- 2.2.6 All bids must issued via email to <a href="mailto:laura.fisher@limetrust.org">laura.fisher@limetrust.org</a> and Sonialane@ramconsutlancy.co.uk

#### 2.3 Liaison

2.3.1 All contact regarding the tender should be carried out via email to <a href="mailto-sonialane@ramconsultany.co.uk">Sonialane@ramconsultany.co.uk</a> for tenders questions/clarification. Responses to any

such contact will be distributed to all prospective bidders who have shown an interest in the opportunity unless the information is in relation to sections 1.5.3 & 2.4.3 - the rules in section 2.4 will apply accordingly. Any attempt to liaise via any other party, or use a communication method other than the electronic tendering portal, may result in the Bidder being disqualified from the tender process.

#### 2.4 Information Available to Bidders

- 2.4.1 All information initially available to Bidders is contained within this ITT.
- 2.4.2 Bidders may submit questions and requests for clarification or further information up until the final date for clarifications as detailed in section 3.3 Bid Timetable.
- 2.4.3 The Trust's policy in respect of sharing information is that all questions and requests for clarification or further information, and the corresponding responses, will be circulated to all Bidders on an anonymous basis. Therefore, should Bidders wish to avoid such disclosure the request must be clearly marked "In confidence not to be circulated to other Bidders" and the Bidder must set out the reason(s) for the request for non-disclosure to other Bidders.
- 2.4.4 If the Trust considers that, in the interests of open and fair competition, it is unable to respond to the question or request for clarification or further information on a confidential basis, it will inform the Bidder who has submitted it. The Bidder must as soon as practicable thereafter respond in writing requesting that either the query be withdrawn or be treated as not confidential. The Trust will deem that the question or request for clarification or further information has been withdrawn if the Trust are not contacted in writing within 3 Business Days following the Bidder being so informed.

#### 2.5 Costs and Expenses

2.5.1 Any costs or expenses incurred by any Bidder, or other person throughout the process, will not be reimbursed by the Trust and neither the Trust nor any of their representatives will be liable in any way to any Bidder or other person for any costs, expenses or losses incurred by any Bidder or other person in connection with this tender process including the possibility of being required to formally present their bid.

#### 3.0 EXPLANATION OF BIDS REQUIRED

#### 3.1 General

- 3.1.1 This section provides Bidders with details of the form and content of bids that are invited.
- 3.1.2 If a Bidder does not comply with any of these requirements, the Trust may, in its sole discretion, disqualify the bid of that Bidder.
- 3.1.3 Bidders should ensure that bids are submitted in good time to prevent delays caused by technology failures.

### 3.2 Number, Type, Format and Content of Bids

3.2.1 Each Bidder shall be invited to submit a bid in accordance with the process described in this ITT.

- 3.2.2 Each bid shall be submitted electronically in either a Microsoft Word or Adobe PDF format using the template provided. If submitted in pdf format, a Word version must be made available upon request.
- 3.2.3 All pages of the submission must be sequentially numbered.
- 3.2.4 Bids should be as concise as possible, whilst providing sufficient information to enable the Trust to evaluate.
- 3.2.5 Bid wording should be unambiguous, and directly address the requirement stated.
- 3.2.6 All bids, correspondence and documents must be submitted in English.
- 3.2.7 All references to costs/rates must be submitted in pounds sterling with the rates firm for the duration of the contract and not be subject to any variation unless provided for in the conditions of contract.
- 3.2.8 For a bid to be considered by the Trust, the Bidder should ensure that it is compliant with all the requirements and assumptions set out in this ITT, even where Bidders disagree with any such requirements and assumptions. The only exception is if the Trust specifically amends any point during the tender process.
- 3.2.9 All supporting documentation should be provided separately and be given an appropriate filename and document title to make it clear what it is.
- 3.2.10 If Bidders submit a generic policy or similar document, they must indicate clearly the page and paragraph reference that is relevant to a particular part of the bid.
- 3.2.11 Any deliberate alteration of the Trust's requirement within the bid will result in it being rejected unless such amendment has been previously agreed in writing following the liaison procedures set out in section 2.3 of this ITT.
- 3.2.12 Should any part of the bid be ambiguous or open to interpretation, the evaluation panel will seek clarification in writing from the Bidder via e-mail before completing the evaluation of the bid.

#### 3.3 Bid Timetable for the tender process

Milestone Description	Date
ITT published	6 <sup>th</sup> June 2022
Notify RAM of the intention to attend site visit	10 <sup>th</sup> June 2022
Site visit	To be agreed with RAM
Final date for submission of clarifications	17th May 2022
Deadline for the Trust to respond to clarification questions to be sent to all bidders	22 <sup>nd</sup> June 2022
Bid Response Deadline	30 <sup>th</sup> June 2022
All Bidders notified of decision & contract award	July 2022
Contractor's mobilisation, Design period, Early orders	July 2022
Contract commencement on site	18 <sup>th</sup> July 2022
Contract completion by	26 <sup>th</sup> December 2022

- 3.3.1 The Trust reserves the right to amend the timetable set out above or extend any time period.
- 3.3.2 Bids must remain open for acceptance for a period of forty-five days from the Bid Response Deadline. A bid not valid for this period may be rejected by the Trust.

#### 4.0 BID EVALUATION AND CONTRACT AWARD

4.1 All bids will be opened / downloaded at the same time. Each bid will be scored in accordance with the formula and protocol set out/referred in this section 4 and the results summarised by the Trust's Technical Advisor. The results will then be presented to the Trust's Projects Team and Head of Procurement to confirm the appointment of the most economically advantageous bid based on the scores awarded during the evaluation.

#### 4.2 Evaluation Methodology

The requirements set out/referred to in the Supplier Response Document and associated documents are deemed essential and must be provided to ensure your bid is considered. Bidders must demonstrate their ability to meet all of these requirements. If a Bidder fails to do so, they will be deemed non-compliant and will be excluded from the procurement process.

#### **EVALUATION CRITERIA:**

See Annex A

#### **Annex A- Evaluation Criteria**

- A1.1 Lime Trust is not bound to accept the lowest or any Tender Submission and reserves to itself the right at its absolute discretion to accept or not accept any Tender Submission.
- A1.2 Lime Trust will evaluate Tender Submissions on the basis of the most economically advantageous tender, which will be assessed on the following weighted criteria:

Cost 70%: Quality 30%

- A1.2.1 The quality criteria of 20% will be evaluated through an assessment of your written responses to the quality questions you submit with your tender
- A1.2.2 The 30% Quality weighting will be scored as follows and as detailed within the following Table A.

#### **Table A**

Weighting	Criteria
Question 2 (10)	Experience & Qualification  Please provide 2 examples of relevant experiences completed in the past 3 years.  Relevant experience may include: work for a secondary school / Academy; delivery of similar works.  Please also provide the CV of the Project Manager / Lead person who will be responsible for the delivery of the design and construction phases.
Question 1 (10)	Outline Programme  Please provide a draft programme of work / list of dates showing your proposed phasing of the works and key milestones to ensure the works are delivered within the defined dates. You can attach a Gantt chart programme or provide a table of dates, and use the below response box for any supporting comments.
Question 3 (5)	Method Statement Provide a method statement explaining your quality control systems, including management of sub-contractors' work, to ensure all materials and workmanship meet the standards required by the Employer and your system to respond to any defects arising after practical completion
Question 4 (5)	Health & Safety  Please provide examples of successful H&S measures you put in place on similar projects to ensure the safety of all those on site (students, staff, visitors and operatives). Explain which measures you foresee for this project.

A1.3 The scoring for quality questions will be in accordance with the methodology illustrated in Table B below:

 Table B - Scoring Methodology - (Qualitative Questions)

Rating	Score	Level	Comment	Summary
	0	Non- existent	Insufficient information provided or does not meet the Lime Trust's requirements	Not acceptable
1 2 FAIL	1	Extremely poor	An extremely poor, well below expectation response: there is a lack of content / explanation in addressing each of the requirements; AND/OR most proposals are unrealistic / unjustified / unsupported or lack significant content / explanation; AND/OR a very significant proportion of proposals are unacceptable from a risk perspective; AND/OR a significant degree of failure to demonstrate technical and commercial aspects.	Much less than acceptable,
	2	Very poor	A very poor, below expectation response: there is a lack of content / explanation in addressing each of the requirements; AND/OR some proposals are unjustified / unsupported or lack significant content / explanation; AND/OR a significant proportion of proposals are unacceptable from a risk perspective; AND/OR a degree of failure to demonstrate technical and commercial aspects.	major areas of weakness
	3	Poor	A poor, below expectation response: Not many requirements are addressed; AND/OR proposals lack significant content / explanation; AND/OR many proposals are unacceptable from a risk perspective; AND/OR many proposals lack an acceptable approach to technical and commercial aspects.	Less than acceptable,
	4	Weak	A weak, below expectation response: Very few requirements are addressed; AND/OR proposals lack significant content / explanation; AND/OR some proposals are unacceptable from a risk perspective; AND/OR some proposals lack an acceptable approach to technical and commercial aspects	more weaknesses than strengths

Rating	Score	Level	Comment	Summary
	5	Adequate	An adequate response that barely meets expectation: A few requirements are addressed; proposals have a reasonable level of content / justification and explanation; proposals should be acceptable from a risk perspective; an acceptable approach to technical and commercial aspects.	Acceptable, but with some minor areas of weakness
	6	Quite good	Quite a good response that meets expectation: Some requirements are addressed; proposals have a reasonable level of content / justification and explanation; proposals should be acceptable from a risk perspective; an acceptable approach to technical and commercial aspects.	
	7	Good	A good, above expectation response: Many requirements are addressed; proposals have a good level of content / justification, explanation and risk perspective; a good / sound approach to technical and commercial aspects.	Highly acceptable, strong with few
	8	Very good	A very good, above expectation response: Most requirements are addressed; proposals have a very good level of content / justification, explanation, and risk perspective; a good / sound approach to technical and commercial aspects.	weaker areas
	9	Excellent	An excellent response: Vast majority of requirements are addressed and most of the bidder's proposals include sound, innovative suggestions; proposals are quite detailed in content / justification and explanation; proposals are highly acceptable from a risk perspective; an outstanding approach to technical and commercial aspects which delivers more than expectations supported by evidence.	Extremely
	10	Exceptional	An exceptional response: All requirements are addressed and all of the bidder's proposals include sound, innovative suggestions; proposals are very detailed in content / justification and explanation; proposals are highly acceptable from a risk perspective; an outstanding approach to technical and commercial aspects which delivers more than expectations supported by evidence.	acceptable, many strengths, no weaknesses

- A1.4 Lime Trust reserves the right to enter into discussions with Tenderers concerning any aspects arising from this invitation to tender after the submission of the Tenders. Such discussions may include, (but are not limited to), the level and application of the rates, prices and financial arrangements contained within any Tender.
- A1.5 Lime Trust reserve the right to negotiate with contractors on the basis of award one or more projects.
- A1.5 You will be required to give a demonstration of your competence to carry out the specified Works at a time and venue to be agreed with the Technical Advisor and Lime Trust Project Team. Such a demonstration shall be conducted by the person you propose to nominate as the Contractor's Representative if your Tender is successful.
- A1.6 You should include within your rates all appropriate costs, expense and disbursements (exclusive of VAT); the cost for complying with the Conditions of Contract, general obligations to the requirements of the Specifications and all other items of work necessary to provide the Service to the reasonable satisfaction of the Authorised Officer, together with all liabilities and obligations, whether expressed or implied, incurred by or incumbent upon you pursuant to the Contract; and to any works required being undertaken safely, and in compliance with all Statutory provisions and other rules or regulations relating to the Contract, including the Health and Safety at Work etc. Act 1974 and any subsequent safety legislation.
- A1.7 You should be aware of all relevant legislation, Home Office and other guidance circulars. In particular, you may be required to ensure that the staff appointed are suitable with due regard to the Rehabilitation of Offenders Act 1974, from which staff would be exempt by virtue of the Rehabilitation of Offenders Act 1974 (Exemptions) Order 1975. The Lime Trust may require all employees so engaged to accept vetting by the Lime Trust before any Contract can be awarded.
- A1.8 The score for Quality questions will be calculated as follows:
- A1.8.1 Scores out of 10 will be given in accordance with Table B for the qualitative questions.
- A1.8.2 The weightings listed in Table A will then be applied to these scores to give an overall score for Quality.

NB All bids will be scored using the same methodology.

- A1.9 The score for Price will be calculated as follows:
- A1.9.1 The Lime Trust will evaluate the tender price submission using the following relative formula, acknowledging the price has a weighting of 60%:

<u>For each lot</u>, the Bidders' prices will be evaluated as follows:

The supplier offering the lowest overall lump sum price, will be awarded a maximum score of 60; and other Bidders' prices will be scored using the following relative formula:

In addition to the scoring an affordability test will be undertaken and together with the scores a judgement will be made which provider offers the most economically advantageous tender.

- A1.10 The scores for Quality and Price will be added together to give a total score out of 100 for each lot.
- A1.11 Once added together the expectation is that the bidder with the highest overall score for a lot is selected as the preferred bidder (for this lot) as they would have demonstrated the most economically advantageous tender.
- A1.12 Lime Trust may exclude bids which are priced too low to be credible, i.e. abnormally low bids.

## **Annex B - Supplier Response Document**

## Tender for Lime Academy - Abbotsmede Academy - Autumn 2022 Works

## **Section 1: Bidder Information**

Company Name	
Company web address	
Company registration	
Contact name	
Contact email address	
Contact telephone number	
Contact address	

## **Section 2: Previous Experience and References**

	Previous Experience and Referees
	Please provide details of <u>two</u> references which are relevant to our requirement which highlights the depth of your experience and expertise.
	PLEASE NOTE:
	<ul> <li>For contracts in place or recently completed during the past three years.</li> </ul>
	<ul> <li>The named contact provided should be able to provide written evidence to confirm the accuracy of the information provided and by providing their contact details you have gained their approval to act as a referee.</li> </ul>
	<ul> <li>The information supplied will be treated in the strictest confidence and only used for the purpose of evaluating bids</li> </ul>
	<ul> <li>It is preferable to have projects based in the education sector if possible.</li> </ul>
	Reference 1
Name of customer organisation	
Point of contact in the organisation	
Position in the	

organisation	
E-mail address of contact	
Telephone contact	
Type of organisation	
Nature of service provided – these should be relevant to our requirements	
Completion date	
Budget	
	Reference 2

	Reference 2
Name of customer organisation	
Point of contact in the organisation	
Position in the organisation	
E-mail address of contact	
Telephone contact	
Type of organisation	
Nature of service provided – these should be relevant to our requirements	
Completion	

date	
Budget	

## Section 3: Mandatory Requirements (Pass/Fail Criteria)

For pass/fail criteria, if your answer is no, your bid will not be considered.

3.1 - Constructionline Membership	Pass/Fail
Does your company hold current Constructionline membership? Or equivalent If yes, please ensure your bid includes evidence of this	Yes/No

3.2 – Insurance Cover	Pass/Fail
We've provided a copy of our certificate to evidence public liability insurance cover of at least £10M or have provided a statement of commitment to obtain?	Yes / No
We've provided a copy of our certificate to evidence employer's liability insurance cover of at least £5M or have provided a statement of commitment to obtain?	Yes / No
We've provided a copy of our certificate to evidence professional indemnity insurance cover of at least £5M or have provided a statement of commitment to obtain?	Yes / No

3.3 – Safeguarding and DBS	Pass/Fail
We confirm that the proposed site supervisor will comply with the	Yes/No
academy's safeguarding procedures and policies and a safeguarding	
checklist with enhanced DBS clearance will be in place.	

3.4 – Form of Contract	Pass/Fail
We confirm a willingness to contract under JCT Minor Works Contract	Yes/No
2016 with Contractor's Design (MWD)	

#### Section 4: Qualitative Criteria:

#### 4.1 – Previous Experience

Weighting – 10%

Please provide 2 examples of relevant experiences completed in the past 3 years. Relevant experience may include: work for a secondary school / Academy; delivery of similar works. Please also provide the CV of the Project Manager / Lead person who will be responsible for the delivery of the design and construction phases.

#### 4.2 - Programme

Weighting – 10%

Please provide a draft programme of work / list of dates showing your proposed phasing of the works and key milestones to ensure the works are delivered within the defined dates. You can attach a Gantt chart programme or provide a table of dates, and use the below response box for any supporting comments.

Response:

#### 4.3 – Method Statement

Weighting – 5%

Provide a method statement explaining your quality control systems, including management of sub-contractors' work, to ensure all materials and workmanship meet the standards required by the Employer and your system to respond to any defects arising after practical completion

Response:

#### 4.4 – Health and Safety

Weighting – 5%

Please provide examples of successful H&S measures you put in place on similar projects to ensure the safety of all those on site (students, staff, visitors and operatives). Explain which measures you foresee for this project.

Response:

### **Annex C - Safeguarding Checklist**

#### **On Your Company Headed Paper**

Dear [Academy Contact],

I confirm that all [Insert Company name] staff are recruited in line with DfE guidance:

'Keeping Children Safe in Education' (September 2019):

https://www.gov.uk/government/publications/keeping-children-safe-in-education--2

#### This includes the following vetting procedures:

- A face to face interview, assessing candidate's suitability to work with children and young people;
- Identity checks in-line with the DBS regulations;
- Proof of Address;

Name:

- Proof of National Insurance Number;
- Proof of Qualifications (where these are a requirement of the job);
- Enhanced DBS Check;
- Overseas Police check (if applicable);
- Barred List check (formerly List 99);
- Confirmation of eligibility to work in the UK (Right to Work Check);
- A minimum of 2 references;
- Medical Check confirmation that each candidate is medically fit to work in an Education setting;
- Full employment history check including covering any gaps or discrepancies;
- Disqualification Declaration (for certain categories of staff working with children aged 8 years and under) -

https://www.gov.uk/government/publications/disqualification-under-the-childcare-act-2006;

- Read and understand, 'KCSiE Information for all school and college staff (Part 1) –
- https://www.gov.uk/government/publications/keeping-children-safe-in-education--2
- Attended Safeguarding Training within the last 12 months

Yours sincerely	
[Insert Signature]	
[Insert name of Company representative]	
Company Logo	
Insert Logo	





## **SCHEDULE OF WORKS**

PROJECT NO: 22413

DATE: 02/05/2022

AUTHOR: SL

**PROJECT:** Flat Roofing Refurbishment & Associated Works

Lime Academy Abbotsmede, Peterborough PE1 5JS

**CLIENT:** Lime Trust

LEAK INVESTIGATION SERVICES

EXPERT CONSULTANCY
SERVICES

BUILDING SURVEYING SERVICES







#### **Document Control Sheet**

Flat Roofing Refurbishment & Associated Works

Project Title:
Lime Academy, Watergall

Report Title: Schedule of Works

Revision: 01

Status: Tender Issue

Control Date: 02/05/2022

#### **Record of Issue**

Issue	Status	Author	Date	Authorised	Date
01	Final	SL	02/05/2022	JD	02/05/2022

#### Distribution

Organisation	Contact	Copies
Lime Trust	Laura Fisher – Head of Business Support	Electronic



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Appendix A Pre-Construction Information (Including Designer's Risk Assessment)

Appendix B Contract Drawings

Appendix C Alumasc Waterproofing Specification





### **Form of Tender**



Job Ref.: 22068



#### **Form of Tender**

To: RAM Building Consultancy

PO Box 1567 Bedford MK41 5BH

For the attention of: Sonia Lane

Sirs

We hereby offer and undertake to provide all labour, materials, plant, machinery and implements necessary for the proper execution and completion, to the reasonable satisfaction of the surveyor, of the whole of the works described and on the condition referred to or implied in the Specification for the proposed Roof Covering Replacement & Associated Internal Works at the Lime Academy, Abbotsmede, C/O Lime Trust which have been examined by us, and we are prepared to enter into a fixed price contract for the sum shown below.

(Insert amount in words	
(£), plus VA provisional, prime and co	T for the whole of the works included in the aforementioned Specification including all ontingency sums.
	price is to be held for a period of <b>four</b> months from the date of tender. If awarded the repared to commence work within weeks of instruction and will complete the work sion of the site.
We understand that you	are not bound to accept the lowest or any tender that you may receive.
Yours faithfully	
Signature	
Contractor	
Address	
Date of Tender	

Contractor to note that this form of tender is to be completed, signed, and issued via email to <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions by no later than noon on <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions by no later than noon on <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions by no later than noon on <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions by no later than noon on <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions by no later than noon on <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions by no later than noon on <a href="mailto:Laura.fisher@limetrust.org">Laura.fisher@limetrust.org</a> along with the priced schedule of works and all quality submissions.







### **Schedule of Works**





### **Schedule of Works**

Flat Roofing Refurbishment & Associated Works – Lime Academy Abbotsmede

**Client** Lime Trust Site Address Lime Academy

Abbotsmede, Peterborough

PE3 8NX

**TBC** 

Contract RAM Building Consultancy Ltd

Administrator PO Box 1567

Bedford MK41 5BH

Job Ref. 20413 Issue Date TBC

Ref Description Item Cost

Contractor

1.0 Section 1 - General Provisions and Contract Details

**Project Particulars** 

The Project

A Undertake roofing refurbishment and associated works at Lime Note Academy Abbotsmede, Peterborough PE1 5JS. The need for the works has arisen due to water ingress from the roof, damaging

structural elements of the building.

The Works

B The works will include the following: Note

- Roof recovering replacement;
- Roof level access equipment;
- Drainage investigations and repairs;
- Associated works to the above.







#### **Access Arrangements**

A The site can be accessed by prior appointment by contacting Note RAM Building Consultancy.

#### **Form of Contract**

B The form of contract will be the JCT Minor Works Building Note Contract with Contractor's Design 2016.

C Allow for the obligations, liabilities and services described Note therein against the heading below:

The Recitals

D First Recital: Note Undertake re-roofing refurbishment and associated works at Lime Academy Abbotsmede, Peterborough PE1 5JS.

E Second Recital: Note

The works are described in the Specification.

F Third Recital: Note The contractor will provide a priced Specification.

G Fourth Recital: Note

The Construction (Design & Management) Regulations 2015 (CDM 2015) apply. A construction phase plan for this project is required and shall be sent to the Contract Administrator/Administrator/Principal Designer. This project is not notifiable to the HSE.

Notifiable projects will be longer than 500 person days or 30 working days with more than 20 people working at the same time).

The Articles

H Article 3: Note

The Contract Administrator is: RAM Building Consultancy Ltd PO Box 1567 Bedford MK41 5BH

Tel: 0844 355 1822







A	Article 4: The Principal Designer is: RAM Building Consultancy Ltd PO Box 1567 Bedford MK41 5BH	Note
	Tel: 0844 355 1822	
В	Article 7: Article 7 and Schedule 1 apply.	Note
	The Contract Particulars	
С	Clause 2.2: Date for Commencement of the Works. Provisionally, for the purpose of tendering assume date of commencement to be July 2022. Date for Completion of the Works: No Later than January 2023.	Note
D	Clause 2.8: Liquidated damages are at a rate of £2,147.50 per week or part thereof.	Note
E	Clause 2.10: The Rectification Period is 12 (Twelve) months from the date of Practical Completion.	Note
F	Clause 4.3: Interim certificates: 95 %.	Note
G	Clause 4.5: Payment certificates after practical completion: 97.5 %.	Note
Н	Clause 4.8.1: Supply of documentation – Two weeks.	Note
I	Clause 4.11 and Schedule 2: Schedule 2 (Fluctuations Option) does not apply.	Note
J	Clause 5.3.2: Contractor's insurance — injury to persons or property (for any one occurrence or series of occurrences arising out of one event): £1,000,000.00 (one million pounds).	Note
K	Insurance of the Works: Works insurance by Contractor in joint names.	Note
		To Collection: £





Α	Clause 5.4A and 5.4B: Percentage to cover professional fees: 15 %.	Note
В	Clause 7.2: Dispute or difference referred to arbitration – Appointer: The President/Vice President of the RICS.	Note
С	Schedule 1 (paragraph 1): Base Date – _02 May 2022.	Note
D	Schedule 1 (paragraph 2.1): Dispute or difference referred to adjudication – Nominator: The President/Vice President of the RICS.	Note
E	Attestation: Agreement to be executed under hand.	Note







Ref	Description	Item	Cost
2.0	Section 2 - Construction (Design and Management) Regulations		
	Health and Safety - Outline		
Α	This Schedule of Works must be read in conjunction all Pre- Construction Information including Designer's Risk Assessments (Appendix A).	Note	
В	A Construction Phase Plan (CDM 2015) including Risk Assessments and Method Statements (RAM's) are to be submitted 2 (two) weeks prior to the start of the works.	Note	
С	Allow to instruct a Refurbishment & Demolition Asbestos Survey (R&D) with the Trust's retained specialist asbestos surveyors. The extent of the survey should include all areas of the building.	Item	
D	The Contractor is to notify the CA immediately if any asbestos, or suspected asbestos, is found in the property during the works.	Note	
	Tendering		
E	Each item within this Schedule must be fully quantified and priced. Bracketing of items will not be accepted.	Note	
F	Tenders must include for all works shown or described in the tender documents or clearly apparent as being necessary for the complete and proper execution of the works.	Note	
G	Tenders must include for all necessary equipment including appliances, vehicles, scissor lifts, consumables, tools, temporary works/screens, scaffolding, safety netting etc. required complete the works.	Note	
Н	The Contractor shall be deemed to have visited the site to ascertain the nature and extent of the work.	Note	
I	Quantities and dimensions given in descriptions of work are nominal and are intended as a guide only. The contractor is to undertake all necessary measurements on-site.	Note	
J	Prior to commencement of the works, the Contractor is to provide a master programme identifying the timing and duration of each element. The master programme is to be updated as necessary throughout the project.	Note	
K	Named Sub-Contractors: Contractor's choice.	Note	
		To Collection: £	







Ref	Description	Item	Cost
	<u>Works</u>		
A	The Contractor shall adequately protect the designated working areas for the duration of the works and rectify any accidental damage caused to the satisfaction of the CA.	Note	
В	The Contractor must keep all public highways and footpaths clear of rubbish and building debris at all times.	Note	
С	The Contractor is deemed to include for securing all goods and belongings in relation to the works. Therefore, any loss will not be the subject of an additional claim.	Note	
D	The Contractor is to make due allowance and be diligent in executing the works, in order to maintain site security (including the neighbouring properties).	Note	
E	All works are to be executed in strict accordance with the schedule of works, Manufacturer's Instructions, British Standards, Codes of Practice and other relevant legislative/regulatory standards.	Note	
F	Stripping out and alterations work described in this section shall be deemed to include protecting retained structures and making good elements of structure and fabric disturbed by the works.	Note	
G	Stripping out and alteration works shall be deemed to include all disposal, temporary propping, etc, to maintain the structural stability of the building.	Note	
Н	Products, materials and fittings of an equal technical specification and performance to these specified may be accepted subject to the review and prior written approval of the CA.	Note	
	Welfare and Temporary Facilities		
1	The contractor may use the Employer's mains supplies of electric and water throughout the duration of the works.	Note	
J	The contractor will provide their own WC and welfare accommodation during the execution of the works. Specific location to be agreed with the CA. Allow for a thorough clean and the completion of any repairs required as a result of damage caused prior to the completion of the works.	Note	







Ref	Description	Item	Cost
	Safe Working Platform		
A	The contractor is to submit proposals, including supporting risk assessments and method statements, which identify the measures employed to protect persons from falling in accordance with the Working at Height Regulations 2005 and to HSE guidance (if required). All safety measures shall be allowed for within this tender.	Note	
	Terms Used in Specification		
В	Remove: Disconnect, dismantle as necessary and take out the designated products or work and associated accessories, fastenings, supports, linings and bedding materials. Dispose of unwanted materials. Excludes taking out and disposing of associated pipework, wiring, ductwork or other services.	Note	
С	Fix: Unload, handle, store, place and fasten in position including all labour and use of site equipment.	Note	
D	Supply and fix: Include all labour and site equipment for unloading, handling, storing and execution. All products to be supplied and fixed unless stated otherwise.	Note	
E	Make good: Execute local remedial work to designated work. Make secure, sound and neat. Excludes redecoration and/or replacement.	Note	
F	Replace: Supply and fix new products matching those removed. Execute work to match original new state of that removed.	Note	
G	Repair: Execute remedial work to designated products. Make secure, sound and neat. Excludes redecoration and/or replacement.	Note	
Н	Re-fix: Fix removed products.	Note	
I	Ease: Adjust moving parts of designated products or work to achieve free movement and good fit in open and closed positions.	Note	
J	Match existing: Provide products and work of the same appearance and features as the original, excluding ageing and weathering. Make joints between existing and new work as inconspicuous as possible.	Note	







Ref	Description	Item	Cost
K	System: Equipment, accessories, controls, supports and ancillary items, including installation, necessary for that section of the work to function.	Note	
	Supervision		
Α	General: Accept responsibility for coordination, supervision and administration of the Works, including subcontracts. Allow for a full-time working foreman with a minimum of CITB SSSTS (Site Supervisor's Training Scheme' qualification.	Note	
В	Coordination: Arrange and monitor a programme with each subcontractor, supplier, local authority and statutory undertaker. Obtain and supply information as necessary for coordination of the work.	Note	
С	All contractor's personnel to wear identification at all times and T-shirts, sweatshirts etc. bearing the name of the contracting company. No shorts allowed.	Note	
D	The Contractor will ensure that all site operatives, either directly employed or sub-contracted, observe an acceptable behaviour code, and that profanities, shouting, non-courteous behaviour, smoking within the building, playing of radios or recording machines and non-compliance with agreed site rules/codes of conduct will not be permitted.	Note	
	<u>Insurance</u>		
Е	Documentary evidence: Before starting work on site submit details, and/or policies and receipts for the insurances required by the Conditions of Contract.	Note	
	Evidence may be requested for a fully paid premium for the duration of the works.		
F	Notice: If any event occurs which may give rise to any claim or proceeding in respect of loss or damage to the Works or injury or damage to persons or property arising out of the Works, immediately give notice to the Employer, Contract Administrator and the Insurers.	Note	
G	Failure to notify: Indemnify the Employer against any loss, which may be caused by failure to give such notice.	Note	
	Proposed Contract Instructions		
Н	Estimates: If a proposed instruction requests an estimate of cost, submit without delay and in any case within seven days.	Note	
		To Collection: £	







Ref	Description	Item	•	Cost
A	<ul> <li>Include:</li> <li>A detailed breakdown of the cost, including any allowance for direct loss and expense.</li> <li>Details of any additional resources required.</li> <li>Details of any adjustments to be made to the programme for the Works.</li> <li>Any other information as is reasonably necessary to fully assess the implications of issuing such an instruction.</li> </ul>	Note		
В	Inability to comply: Inform immediately if it is not possible to comply with any of the above requirements.	Note		
	Work Before Completion			
С	General: Make good all damage consequent upon the Works. Temporary markings, coverings and protective wrappings: Remove unless otherwise instructed.	Note		
D	Cleaning: Clean the Works thoroughly inside and out, including all accessible ducts and voids. Remove all splashes, deposits, efflorescence, rubbish and surplus materials.	Note		
E	Cleaning materials and methods: As recommended by manufacturers of products being cleaned, and must not damage or disfigure other materials or construction.	Note		
F	COSHH dated data sheets: Obtain for all materials used for cleaning and ensure they are used only as recommended by their manufacturers.	Note		
G	Minor faults: Touch up in newly painted work, carefully matching colour and brushing out edges. Repaint badly marked areas back to suitable breaks or junctions.	Note		
Н	Moving parts of new work: Adjust, ease and lubricate as necessary to ensure easy and efficient operation, including doors, windows, drawers, ironmongery, appliances, valves and controls.	Note		
	Security at Completion			
I	General: Leave the Works secure with, where appropriate, all accesses closed and locked.	Note		
	Making Good Defects			
J	Remedial work: Arrange access with Contract Administrator.	Note		







Ref	Description	Item	Cost
Α	Rectification: Give reasonable notice for access to the various parts of the Works.	Note	
В	Remedial work/Rectification: Complete within a reasonable time period as stipulated by the CA.	Note	
С	Completion: Notify when remedial works have been completed.	Note	
	Work Permits		
D	Obtain and submit to the CA copies of all Local Authority licence or permits and other statutory approvals in respect of all hot works.	Note	
E	All hot works are to be carried out in accordance with relevant British Standards, CDM and Health & Safety at Work Regulations, Codes of practice, Industry standards and requirements of the certifying Local Authority.	Note	
F	Liaise with the building management and obtain and submit to the CA copies of permits for live electrical works and hot works as required by the building management.	Note	
	Working Restrictions		
G	All work to be undertaken during normal working hours which, for the purpose of the specification, is defined as 7.00am to 5.00 Monday to Friday.	Note	
Н	Any stripping out and noisy works can be undertaken during normal working hours subject to Trust agreement.	Note	
1	The contractor must ensure that all fire exits, stairs etc. are kept clear at all times.	Note	
J	The contractor is to ensure that the minimum disruption is caused to the hospital, who shall continue to operate during normal business hours. The contractor must allow for liaising with the hospital staff. The contractor must include for all necessary security and protection to the neighbouring areas during the works.	Note	
K	The Contractor will be expected to maintain a clean, safe and tidy working environment at all times. Respective waste material should be deposited in suitable containers, which should be emptied on a regular basis. Packaging/pallets must not be allowed to accumulate and should be taken away promptly. 1no. skip will be permitted.	Note	







Ref	Description	Item	Cost
A	The Contractor is to ensure all members of his workforce, including Sub-Contractors, are suitably inducted and made aware of all site regulations, evacuation procedures, building constraints, welfare provision, etc. contained within this document and any other arrangements made by the Contractor generally.	Note	
В	The Contractor should ensure that all such deliveries are immediately taken to the Contractor's designated storage area(s) and that under no circumstances should site materials be allowed to accumulate in main entrance/reception areas, lift lobbies or staircases where they could pose a hazard to staff, tenants or visitors to the building.	Note	
С	The Contractor must develop an efficient method for the receipt and storage of site materials and should ensure that site staff are available as necessary to accept deliveries. Requests for building reception/security staff to accept deliveries will not be allowed under any circumstances.	Note	
D	The Contractor must ensure all site personnel hold a current and valid CSCS safety card. All site personnel are to hold current CRB enhanced approved certificates. CRB numbers will be required prior to the commencement of the works.	Note	







# **Schedule of Works**

To Collection: £		





Ref	Description	Item	Cost
4.0	Section 2 - Schedule of Works		
	GENERAL NOTES		
Α	The works described within this section are to be undertaken to the extent shown on the contract drawings.	Note	
В	This section is to be read in conjunction with all other sections forming the 'Schedule of Works', including all Appendices.	Note	
С	Building Control Application and all liaison to suit the scope of works.	Item	
D	Allow for all required tree surgery works for scaffold and roof works as deemed required.	Item	







Ref	Description	Item	Cost
	<u>Asbestos</u>		
Α	Allow to instruct a specialist to undertake an R&D asbestos survey prior to commencement of works. All areas (internal and external) likely to be affected by the proposed works should be included within the survey.	Item	
В	Depending upon the results of the R&D survey, the Contractor is to allow the following Provisional Sum for the licenced removal of all asbestos present that will affect the works.	Prov Sum	£10,000.00
	Supervision		
С	Provide adequate supervision for the duration of the project. A visiting Contracts Managers will be expected to attend site at least 2 times per week and to produce weekly Progress Reports. The contracts manager will also be required to attend meetings as directed by the CA. The contracts manager will be responsible for liaising with the client on daily basis and keeping an up-to-date daily programme of planned works.	Item	
D	The contractor shall allow for a full time SSSTS trained site manager during the whole duration of these works.	Item	
Е	All Site Operatives shall be DBS Enhanced checked and evidence provided to the CA prior to project commencement.	ltem	
	Welfare and Storage Facilities		
F	Welfare and storage locations will be agreed at a pre-start meeting. No additional costs will be entertained if this cannot be located adjacent to work areas.	Note	
G	Welfare Unit of appropriate size for expected maximum number of operatives on site to be located within compound area in the car park - max 5no spaces. Welfare Unit to include toilet facilities, drying room, canteen (with facilities for warming food) and office space.	Item	
	Note: Office space to be large enough to accommodate the Site Manager. Double stacked welfare container units to be considered where space restricted.		
Н	Secure storage containers appropriate for material type and quantity required to service the contract.	ltem	
		To Collection: £	





Ref	Description	Item	Cost
Α	Secure compound with timber hoarding (open style Heras fence panels will not be acceptable), with hinged lockable gates.  NOTE: This will require design and temporary works sign off, which is to be borne by the contractor.	Item	
В	Signage: appropriate H&S signage to compound and works areas, including info, stating contract details and displaying contact numbers as directed by the CA.	Item	
С	The safety of all site occupants, users and members of the public must be paramount at all times and the contractor is to ensure they have allowed sufficient resource and design to maintain this.	Item	
D	Prior to site set up and commencement of the works, the contractor shall, with attendance from the CA, take photographic condition records of all aspects of the site. Record to be provided to the CA prior to commencement in electronic format. The contractor should allow for temporary protection as required but will be responsible for making good any damage on completion at the contractor's own expense.	Item	
	Scaffold, Hoisting and Debris Disposal		
E	All scaffolding to be erected by an NASC Approved specialist scaffolding contractor in full accordance with current legislation. All Handrails will require a full design and temporary works consideration for review by the Principle Designer.	Item	
F	An outline Scaffold Plan shall be submitted at tender stage. The contractor is to allow for any additional scaffold and/or protection they consider necessary to complete the works safely. The contractor is to satisfy themselves of the practically, including any necessary enabling works, alterations and making good, including to existing access/egress points.	Item	
G	Scaffold shall comply with TG20:13 Design requirements and evidence of design shall be required, including any loading platforms, crash decks and protective fans.	Item	
Н	Supply and erect for the duration of the contract works, a suitable number of scaffold access towers / HAKI staircases and material loading platform. Designed to take necessary goods and/or passenger hoist (contractor discretion) and enclosed debris disposal chute.	Item	







Ref	Description	Item	Cost
I	Supply and erect material Hoisting facilities. This shall site within a locked fenced off area. The contractor shall make due allowance for any necessary electrical connections. Supply charges shall be met by the client.	Item	
J	Supply and erect fully enclosed debris disposal chute of sufficient size to adequately take the anticipated old roofing materials. The contractor shall make due allowance for removing bulky items that cannot be broken down to the fit the chute, for using the hoist facility.  NOTE: This will require design and temporary works sign off, which is to be borne by the contractor.	Item	
K	Supply and maintain throughout the contract suitable sized licensed skips with lockable lids. Contractor to retain and provide evidence of waste transfer receipts.	Item	
L	All scaffolding is to be inspected as a minimum on a weekly basis (or more often as weather conditions dictate) by an appropriately trained CISRS approved Scaffold Inspector. A separate Scaffold Inspection Record is to be maintained on site and a separate "Scaff Tag" system maintained on each element of scaffold or Access Tower.	Item	
M	Contractor to arrange for a specialist to install a 3-phase electricity supply to facilitate the completion of the flame-free installation. Locations are to be determined by the contractors and agreed with the CA/Client.	Item	
N	Contractor to allow to remove and replace the security bars on and adjacent to roof area's.	Item	







Ref	Description	Item	Cost
	J41 REINFORCED BITUMEN MEMBRANE ROOF COVERINGS		
	Waterproofing System, Specification and Design		
F	Allow for contractor to survey, design, supply and install an Alumasc system (Or similar system, details to be submitted with tender), as per the Alumasc waterproofing specification located within Appendix C.	Item	
	Note: All external edge details are to be encapsulated and cabling moved to the roof level in support trays.		
	Roof Price Breakdown (Flat Roof Area);	Item	
	Roof 1 Roof 2 Roof 3 Roof 4 Roof 5 Roof 6 Roof 7		
	Roof Level Access		
Α	Contractor is to allow for permanent roof level access (location to be agreed with client/contractor).	Item	
В	Allow for contractor to design, supply and install a collapsible roof level handrail to all open edges of the roofs being worked on.	Item	
С	Allow for a provisional sum for security fencing and access control to base of ladders.	Prov Sum	£5,000.00
	Fire Safety		
D	The specified roofing system is to be 100% FLAME-FREE, installed <u>without</u> the use of a propane gas torch. Propane gas is strictly prohibited on this site.	ltem	
	Lightning Conductor		
		– To Collection: £	







Ref	Description	Item	Cost
Е	Allow to employ a specialist contractor, to supply and install a new lightning conductor system to comply with all current regulations and provide necessary certification on completion. All tapes to be attached to the new membrane at maximum 900mm c/c using Roof-Pro Lite Anchor fixing pads.	ltem	
	ELD – Electronic Leak Detection Test		
F	Upon completion of each roof area and to confirm the integrity of the Waterproofing system, the contractor is to employ RAM Building Consultancy to undertake an ELD Testing prior to final handover and to provide certification to the CA.	Item	
	Manufacturers Inspections and Warranty		
G	The contractor is to allow access throughout the works to the manufacturers Technical Staff, who will supplement the CA's visits and provide a quality control monitoring service. On completion the manufacturer and the CA will jointly sign off the works and the contractor is to provide the manufacturers 25-year warranty covering labour and materials.	ltem	
	Cladding/Fascia		
Н	Allow to instruct specialist contractor to carefully replace/ or over cap existing fascia with new white UPVC to suit manufacturers recommendations.	Item	
I	Allow for specialist contractor to replace in full all cladding required at roof level or windows panels where specified in the contract drawings - Appendix B, with new white UPVC to suit manufacturers recommendations.	Item	
J	Allow to remove and dispose of any existing fascia panels/cladding.	Item	
	Extract Units		
К	Mechanical extraction units are to be isolated and carefully set aside to facilitate the works by specialist skilled labour. Where applicable, kerbs are to be raised to achieve a minimum 150mm above the new finished roof level. Ductwork sections and supports are to be extended/adapted where necessary. On completion any sections supported at roof level are to be reinstalled onto a sacrificial layer of cap sheet to protect the newly installed system.		
		To Collection: £	







Ref	Description	ltem	Cost
	Canopies		
L	Contractor to arrange for removal of canopies as required to allow for scaffolding to reach the roofs edge.	Item	
М	Upon completion of roofing works, contractor to instruct for sheeting of the canopies to be reinstated to full working order.	Item	
	P20 SUNDRY ITEMS		
	<u>Cables/Aerials/Satellites</u>		
Α	Allow to instruct contractor to carefully raise all cables, and move aerials/ satellites as required, to be able to install new roofing works.	ltem	
В	Upon completion of the roofing works, allow contractor to instruct, supply and install new roofpro cable support tray systems as per manufacturers recommendations to facilitate all existing trailing cables.	Item	
	S91 NATURAL GAS SUPPLY SYSTEMS		
	Gas pipes and Flue's		
Α	Allow to instruct specialist contractor to temporarily isolate gas pipes and flues at roof level while waterproofing works conduct.	Item	
В	Allow for specialist contractor to raise gas pipes at the recommended height to facilitate waterproofing roof works.  Allow to reinstate raised gas pipes on new roof-pro feet as per manufacturers recommendations.	Item	
С	Allow for specialist contractor to test and certify gas pipes and flues once reinstated.	Item	
	COMPLETION		
Α	Leave the site in a clean and tidy condition and make good surfaces disturbed by the works. Clean all surfaces internally and externally to the satisfaction of the CA.	Item	
В	Relocate in their original positions any temporarily relocated items moved to facilitate the works.	Item	







Ref	Description	Item	Cost
	CONTINGENCY & PROVISIONAL SUMS		
Α	<b>PROVISIONAL SUM:</b> Allow a provisional sum of £5,000 for any unforeseen works as a result of the R&D survey.	PS	£5,000
	NB: Works shall be actioned upon receipt of a formal contract instruction.		
В	<b>CONTINGENCY SUM:</b> Allow a contingency sum of £20,000 for any unforeseen works or additional client instructions.	CS	£25,000
	NB: Works shall be actioned upon receipt of a formal contract instruction.		





## **Schedule of Works Collection**

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Appendix A

Pre-Construction Information Including Designer's Risk Assessments





# **PRE-CONSTRUCTION INFORMATION**

PROJECT NO: 22413

DATE: 02/05/2022 AUTHOR: SL

**PROJECT:** Flat & Pitched Roofing Refurbishment & Associated Works

Lime Academy Abbotsmede, Peterborough PE1 5JS

**CLIENT:** Lime Trust

LEAK INVESTIGATION SERVICES

EXPERT CONSULTANCY SERVICES

BUILDING SURVEYING SERVICES

Form 142 | Date: March 19







# **Document Control Sheet**

Flat Roofing Refurbishment & Associated Works

Project Title:
Lime Academy, Abbotsmede

Report Title: Pre-Construction Information

Revision: 01

Status: Tender Issue

Control Date: 02/05/2022

# **Record of Issue**

Issue	Status	Author	Date
01	Final	SL	02/05/22

# Distribution

Organisation	Contact	Copies
Lime Trust	Laura Fisher – Head of Business Support	Electronic





#### Pre-Construction Health & Safety Information Pack

The contractor should be aware and understand the CDM 2015 Regulations and the associated HSE Guidance on the Regulations (L153) – Managing Health and Safety in Construction.

This project is not notifiable to the Health and Safety Executive.

The purpose of this document is to provide information to Contractors on the Health and Safety and welfare matters to be considered when planning for the site works detailed in the specification document and on the drawings. The Principal Contractor shall use and develop this information as part of his duties and responsibilities under the CDM Regulations.

This document should provide specific information obtained from both the Client and Designers during the course of the design and early planning phases of the project, so that Health and Safety issues are identified and communicated effectively.

The absence of reference in this Pre-Construction Information Pack to a hazard does not mean that such a hazard does not exist or may not arise. Any 'Method of Working' described in the Pre-Construction Health and Safety Information Pack, as prepared by the Principal Designer, may be varied by the Contractor as long as he provides an acceptable alternative method to the Principal Designer prior to works commencing.

## **Construction Phase Health & Safety Plan**

The prospective Contractor shall review the information included or referred to in this document and provide the relevant information in his Construction Phase Plan.

The principal aim of the Construction Phase Plan is to record Health / Safety arrangements for the management of construction operations together with monitoring procedures for compliance with the relevant statutory provisions.

The Construction Phase Health & Safety Plan must contain reference to those matters required in Appendix 3 of the HSE's Managing Health and Safety in Construction guidance document (L153).

Ultimately, the Construction Phase Plan will be developed by the Principal Contractor into the Health & Safety File.







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# **APPENDICES**

Appendix A Designer's Risk Assessment

Appendix B Drawings







# 1. INTRODUCTION

#### 1.1. Location

Site Address: Flat Roof Refurbishment & associated works at Lime Academy Abbotsmede, Kingsley Rd, Peterborough PE1 5JS

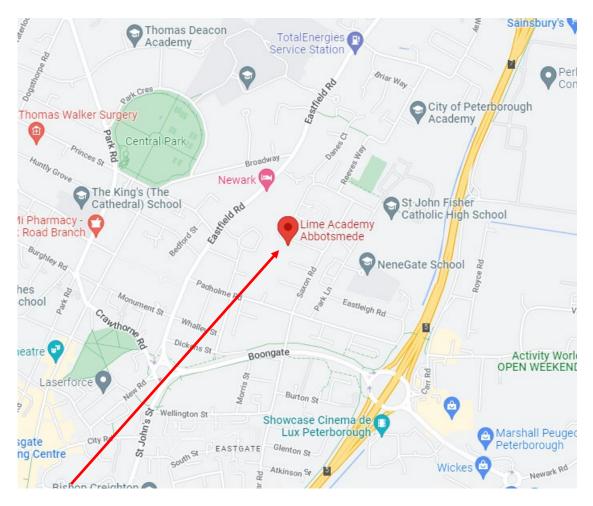


Figure 1. Site Location (Google Maps)

Lime Academy Abbotsmede

The school is located within a residential area. The main entrance is accessed via Boongate and the main road Frank Perkins Parkway

# **Description of existing site character:**

The school building is located to the front of the site entrance and is a 1970s construction. The remainder of the school site is tarmac playground and parking, and grassed areas.

# General Construction of building(s):





The school consists of a single storey building constructed with cavity walls and red facing brickwork. Windows and doors consist of metal and PVC-u double glazed units, and the skylights are single layered PVC-u.

#### 1.2. Nature of construction work to be carried out

The purpose of this contract is to replace the failed pitched and flat roof coverings and increase the thermal insulation in line with the current building regulations, labelled as per the contract drawings.

The general scope of works will include for:

- Refurbishment & Demolition survey,
- Compound set up with storage, welfare facilities,
- External access scaffold,
- Removal and replacement of:
  - Fascias/Cladding
  - Drainage investigation and repairs
  - Flat roof covering replacement and associated works.
- Removal and reinstatement of fixtures and fittings attached to the areas requiring replacement.

## 1.3. Timescale for completion of the works

Date of Commencement: August 2022

Date of Completion: December 2022

Anticipated project duration: TBC

The sequence and/or phasing of work is to be discussed and agreed with the Project Manager/Contract Administrator and the Principal Designer prior to commencement.







## **Parties to the Project**

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	RAM Building Consultancy PO Box 1567 Bedford MK41 5BH	Contact:	Calvin Buckle
Principal		Tel:	0844 335 1822
Designer:		Mobile:	07850 518388
		Email:	calvinbuckle@ramconsultancy.co.uk
	TBC	Contact:	
Principal		Tel:	
Contractor:		Mobile:	
		Email:	

# 1.4. Extent and Location of existing records and plans

Any existing services plans and records are held by the site. We are advised that the utilities plans may be limited and as such it will remain the responsibility of the contractor to determine whether known and unknown services are present prior to roof works and as necessary determine accurate positions with the Statutory Undertakers.

A Refurbishment and Demolition survey is to be undertaken by the contractor prior to the project commencing, with a copy being issued to the Project Manager.







#### 1.5. Contract Drawings

The contract drawings are all appended in this document

# 2. CLIENTS CONSIDERATION AND MANAGEMENT REQUIREMENTS

## 2.1. Statement of the Client's Health and Safety Policy

It is the policy and commitment of the Client that the safety of its Employees, Customers and Suppliers will not be compromised.

Consequently, all construction related work commissioned by the Client will have, as its highest priority, the consideration of the health, safety and welfare of all who will carry out, use and maintain the works.

The Client will therefore select professional design and construction service providers who will put into practice this philosophy to produce and manage a scheme which contains the minimum of hazards and risks, and who will properly control those risks that remain.

A Health and Safety File will be prepared on completion of the works. It will be the Contractor's responsibility to ensure that all hazards identified during the works and any known issues are recorded and issued to the Principal Designer for inclusion within the Health and Safety File.

#### 2.2. Communication and liaison between client and others

The Principal Contractor is to detail how he will ensure co-operation between contractors on site for health and safety purposes. The details shall include how information will be passed and enforced between subcontractors and visiting personnel (i.e. Client, designers, Principal Designer, etc.).

The Principal Contractor is to be responsible for examining this document and all other information provided, either as data on the existing environment and/or conditions, or as requirements for the finished works. The examination shall be for the purpose (amongst others) of establishing that:

- a) the works can be constructed; and
- subsequently that where applicable all elements of the works (fittings, fixtures, installations and even landscaping) can in all respects be maintained, altered, adapted and demolished without risk to the health or safety of any person.

The Principal Contractor shall, where required, design and construct all parts of the works to achieve the above objectives, taking full responsibility for elements and activities designed and/or constructed by subcontractors or specialist designers.

From appointment of the Principal Contractor until completion of works, regular meetings shall be held, attended by the Client, Project Manager and the Principal Contractor, together with any other parties either believes should be present.

The Principal Contractor shall inform the Project Manager if (at the earliest opportunity) it becomes apparent that any proposals of any party in connection with the works could present risk to the health or safety of workers undertaking the construction or maintenance, or that of any end user.

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From appointment of the Principal Contractor until completion of the works on the site, the Principal Contractor shall provide a regular written report to the Project Manager. The report shall include, amongst other information, details of works completed since the previous report, work proposed for the next period, status of the design of each element (where required), any implications for health and safety presented by the designs in their current form, and details of any accidents or near misses on the site.

At the Pre-Construction Contract, meeting arrangements for the exchange of design information between the client, designers, Principal Designer, Principal Contractor and sub-contractors shall be agreed.

#### 2.3. Security of the site

Security arrangements shall be agreed between all parties prior to commencement of the works. A compound area will need to be fenced out and secured to prevent conflict between the Contractor's work materials (including welfare facilities, new materials and waste) and the general public (vehicles and pedestrians).

The Principal Contractor will be responsible for the security of the work area, ensure no unauthorised persons enter and that the area (including compound) is securely locked when the area is not occupied. Access to the site 'working areas' shall be restricted to 'authorised persons' that must be explicitly authorised, individually or collectively by the Principal Contractor.

#### 2.4. Welfare Provision

Site welfare facilities must be established before works commence and approved by the Principal Designer.

Welfare arrangements shall be provided and maintained in a clean and tidy condition by the Principal Contractor, as required by the Construction (Design and Management) Regulations 2015. The Principal Contractor is to liaise with the Client (or representative) regarding the welfare facilities and their location (contractor to provide a location plan with the Construction Phase Health & Safety Plan). A clean supply of drinking water, hot washing water, hand drying facilities, toilet and first aid facilities must be provided by the Principal Contractor for the use of all operatives on the site.

The Contractor must include in the Construction Phase Health & Safety Plan details of First Aid facilities and locations.

# 2.5. Site hoarding requirements

The Contractor will be responsible for security of the designated work area. The Contractor shall provide and maintain all necessary signage, plus any necessary additional barriers, to segregate his working area(s) from third parties.

At the end of each day the Contractor shall ensure that the site is secured as appropriate and that no ladders etc. are left in a position that would allow unauthorised persons access to any high risk areas within the site.

# 2.6. Site transport arrangements / vehicle movement restrictions

The Contractor's method (including access, parking, storage, deliveries, etc.) must be agreed with the Client, Project Manager and the Principal Designer. The Principal Contractor is to include within the Construction

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Phase Health & Safety Plan method statements and risk assessments for the storage of materials and vehicular traffic entering and leaving site. This should include details on how materials are to be offloaded and distributed. Method Statements and Risk Assessments should also be included for manual handling where mechanical means is not envisaged.

Any site compound and contractors waste skip storage area within the site must be agreed with the Project Manager and Principal Designer. If the site compound entrance is limited and there is only room for one vehicle at a time, then the access road to the compound cannot accept waiting vehicles.

A traffic management system will need to be in place to ensure access roads are kept clear and any waiting traffic is not stationed on the adjacent roads. This will also be the case for all deliveries in which there should be a strategy developed to cause the least disruption to site users and emergency services. Normal management of the site access regarding road cleaning will be needed. A banksman will be required for both entry and exit to the site.

The detail arrangements for site access and location for site compound and welfare facilities will be agreed prior to commencement of the contract.

## 2.7. Client permit to work systems

The Client expects that a permit to work system shall be implemented for all particularly hazardous operations on site. Works requiring permits to be in place will include, but are not restricted to:

- Hot Works (i.e. work which involves, or may result in, an open flame, the production of sparks, or other potential sources of ignition);
- Use of 240 volts.

The Principal Contractor shall put in place and manage such systems. Any activities requiring a PTW must be detailed fully within the Construction Phase Health and Safety Plan.

# 2.8. Fire precautions, emergency procedures and Means of Escape

The Principal Contractor is to devise an adequately detailed emergency plan and ensure that it is incorporated within the Construction Phase Health and Safety Plan and posted on the site notice board.

The following elements should always be included;

- Training and instruction of all staff and operatives
- Induction of visitors
- Location of assembly point
- Instruction of what to do in the event of a fire
- Identification of firefighting equipment from high risk areas
- Special arrangements for evacuation from high risk areas
- Firefighting training for those carrying out high risk works
- Method of maintaining of all effected existing fire escapes, temporary signage, etc.







The Contractor shall ensure that sufficient qualified first aiders and/or appointed persons are available at all times. All contractors, sub-contractors and visitors shall be made aware of the identity of these people. Suitable means of ensuring that first aiders and appointed persons can be readily identified include displaying their names on the site notice board and requiring them to wear suitable labels on their hard hats.

The Contractor shall keep records of all accidents and near misses that occur on site, including copies of any forms sent by contractors to the HSE under RIDDOR. All major occurrences shall be notified to the CDM coordinator as soon as possible, and a copy of all accidents / near miss records shall be included in the Contractor's regular progress reports.

# 2.9. Activities on or adjacent to the site during the course of the works

Construction activities on adjacent sites during the course of this contract are not known at the time of tender. However, it is envisaged that routine maintenance works of the school grounds may occur during the contract period.

## 2.10. 'No-go' areas or other authorisation requirements

Areas to be identified in site induction. No known confined spaces.

#### 2.11. Operatives Training

The Principal Contractor is to satisfy himself that all machine operatives have passed CITB Construction Skills Health and Safety Test (obtaining a Construction Skills Certification Scheme [CSCS] card) at the relevant level for the activity in hand) or equivalent training prior to them starting work on site.

## 2.12. Smoking Restrictions & Mobile Phone Restrictions

No smoking will be permitted in any site accommodation or in any area of work. No mobile phones are permitted to be used on any part of the school site or the works areas as per the school's policy. The site office is permitted within the site compound.

#### 2.13. Legal Enforcement

The Principal Contractor is to notify the Principal Designer of any legal enforcements placed upon them during the contract period.

#### 2.14. COSHH

The Principal Contractor is to send a copy of their assessments under COSHH Regulations 'Control of Substances Hazardous to Health Regulations 2002' to the Principal Designer. In addition, the Principal Contractor shall inform the Principal Designer if any material or substance to be used is listed under the 'Approved Supply List' or 'Approved Carriage List' of The Chemicals (Hazard, Information and Packaging for Supply) (Amendment) Regulations 2002, or is comparable in hazard.







COSHH Assessments and material safety data sheets are to be included with the notification. The Principal Contractor shall notify the Principal Designer of any accident or occurrence on site that involves any employee in medical treatment or time off.

Any notification to the Health and Safety Inspectorate under the 'Reporting of Injuries, Diseases and Dangerous Occurrences Regulations 2002' shall be copied to the Principal Designer immediately.







# 3. ENVIRONMENTAL RESTRICTIONS AND EXISTING ON-SITE HAZARDS

#### 3.1. Boundaries and access

The Principal Contractor shall be responsible for setting out the site access and egress, and trafficking routes within the contract area. These works should be carried out in accordance with HS(G) 144 – 'The Safe Use of Vehicles on Construction Sites'.

Access for the site personnel, deliveries and parking must be agreed with the Project Manager / Contract Administrator. Arrangements must also be put in place to ensure that, as far as reasonably possible, the hospital and field users should be subject only to minor inconveniences. As previously stated, a plan must be provided within the Construction Phase Health & Safety Plan outlining these arrangements.

# 3.2. Proximity of works to Client's staff and members of the public

The Principal Contractor is to maintain adequate fencing to its compound and precautions to prevent entry and injury by others in accordance with HSE publication HS(G)151 'Protecting the Public – your next move', and its recommendations therein are expected to be adopted.

The Principal Contractor is to agree and confirm working hours (subject to Local Authority restrictions) with the Employer's Agent / Project Manager / Contract Administrator / Client's Representative.

The Principal Contractor shall maintain safe routes (including diversion routes) for pedestrians and motorists using nearby roads, footways and public open spaces on or adjacent to the site. Adequate measures are to be provided to protect the public from the works. All works on, adjacent or affecting the Highway, shall be undertaken and signed in accordance with Chapter 8 of the Traffic Signs Manual, to the approval of the Highway Authority.

## 3.3. Ground conditions / Underground Services / Watercourses

All existing services, on and adjacent to the site, that will be affected by the works, shall be identified and marked by the contractor prior to any works commencing. The contractor shall provide adequate protection to all services. The contractor shall not rely on utility drawings (where available) but shall make their own enquires, including private property connections, and satisfy themselves as to the location of all services. This information shall be forwarded to the Principal Designer for inclusion in the Health and Safety File.

## 3.4. Asbestos

A Refurbishment/Demolition Survey will be carried out. The results of the survey will be forwarded prior to works commencing. No works will be carried out without the results being received.

Contractors should consult the asbestos register/management plan before commencing work. Any Asbestos highlighted in the register must not be damaged, drilled/cut/abraded etc., during the works process.







Should any contractor encounter materials the identity of which is uncertain, he is to cease work concerning those materials immediately and refer to the Project/Site Manager for guidance. An assessment will be carried out on the likely exposure to persons and the extent of the substance. Analysis of the material by an accredited UKAS laboratory and use of a licensed removal contractor will form part of the assessment.

## 3.5. Working at height / safe access and egress

The provision and use of ladders, working platforms, etc. to work at height must comply with the requirements of the Working at Height Regulations 2005.

Provision of safe access and egress to / from the place of work for persons and materials, including provision for means of escape, must be agreed with the Principal Designer and Project Manager / Contract Administrator.

All temporary access / working platforms / mobile towers / suspended access equipment / crash decks will be risk assessed as to suitability in compliance with The Work at Height Regulations 2005. All scaffolds will be erected to comply with the Construction (Design and Management) Regulations 2015 and BS EN 12811-1 (which requires scaffoldings to be designed unless they fall within the criteria for a scaffold built to NASC TG20. BS 5973 has been withdrawn by British Standards but is still currently accepted by HSE as an acceptable standard). Any scaffold adjacent to occupied properties or road elevations will be fitted with debris netting, in addition to the standard protection of brick guards to provide full protection to any third party. Method Statements for external scaffolding and internal crash decks will be required prior to commencement of work; this will detail description of scaffold to be provided, any exclusion zones at ground level and measures to deter children and others from climbing on to the scaffold. Scaffold fans with double boarding and sheeting between will be required over external access doors within the school buildings to protect all occupiers and to maintain safe fire escape routes during the contract.

#### 3.6. Falls

Measures to prevent falls of persons and / or materials from height due to unstable platforms, overloading with materials, etc., must be identified within the Construction Phase Plan.

All rooflights must be kept temporarily covered/protected during works.

All pitched roof areas with rooflights and where roof coverings are to be stripped and replaced must have crash deck protection installed to internal areas.

#### 3.7. Fire Risk

The Principal Contractor is to maintain a clear management regime to reduce the risk of fire associated with the build-up of rubbish, smoking in unauthorised areas of the site and electrical, welding and grinding work.

## 3.8. Stability of Structures

Prior to roof stripping works being undertaken a Method Statement to ensure stability of the roof structures being retained is required, therefore enabling the works to be completed without any unplanned, uncontrolled collapse occurring.

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## 3.9. Traffic Management

The Principal Contractor is to include within the Construction Phase Health & Safety Plan details (using graphics where necessary to aid understanding) of:

- Vehicle site access and egress and procedures to reduce the risk of accidents to other vehicles, pedestrians and users of the site;
- Pedestrian site access points and pedestrian routes including means of segregation from site vehicles:
- Traffic and pedestrian management including details of warning signs (to include works site signs; construction site 'Keep Out' signs; pedestrian redirection signs; site entrance signs; banksman at entrance signs), barriers, implementation and maintenance of traffic management,
- Site Deliveries restrictions, unloading, storage and waste removal;
- Welfare provision, site compound and parking facilities;
- Signage to be displayed both on and off site;
- How materials are to be off loaded and distributed. Should mechanical means be envisaged then management procedures should be included of driver and equipment safety and training;
- Measures specified for keeping the roads clean and free from mud/debris and dirt; and
- Precautions to be taken when entering or leaving the site to avoid causing accidents to pedestrians and road users.

#### 3.10. Dust

The Principal Contractor should take all necessary steps to prevent any nuisances being caused by dust.

## 3.11. Noise

The Principal Contractor should take all necessary steps to prevent any nuisances being caused by noise. Where noisy plant and equipment is to be used consideration must be given to controlling this noise. The Control of Noise (Codes of Practice for Construction and Open Sites) (England) Order 2002 must be consulted.

# 3.12. Contamination / Biological

The site is not known to be contaminated. However, good housekeeping is essential together with good hygiene. Details of welfare facilities are to be included within the Construction Phase Health & Safety Plan.

## 3.13. Manual Handling

Method Statements and Risk Assessments in respect of manual handling are to be provided by the Principal Contractor.

All materials to be used should be handled in accordance with the Manual Handling Operation Regulations 1992, with mechanical handling of materials used where possible. The Principal Contractor is also to be aware of the HSE Publication HS(G)149 "Backs for the Future", and its contents followed.







Where reasonably practicable, as the Contractor will ensure all loads over 25 kg (20 kg for repetitive work) will be only handled by a suitable mechanical lifting device, i.e. during installation of services equipment.

# 3.14. Operational Dermatitis

The Principal Contractor shall provide details of the steps that will be taken to prevent occupational dermatitis caused by exposure to wet cement including health surveillance.

# 3.15. Crane / hoist Lifting Operations

Method statements must be produced that give consideration to ground conditions, operating restrictions, including the provision of a trained operator and banksman, erection, handover and maintenance records and comply with the PUWER & LOLER 1998 Regulations.

## 3.16. Lead/lead paint

Any applications where lead or lead compounds have been utilised and are to be removed as part of the demolition stage must be approached with due regard to the regulations covering the protection of people and the environment.

#### 3.17. **Vermin**

Where there is evidence of the presence of vermin (rats)/pigeons etc. The attention of Contractors and Operatives will be drawn to the need for adequate precautions to be taken whilst working in these areas.

# 3.18. Occupied Areas

The existing buildings will be in use at the time of these works. All existing pedestrian, vehicular and fire escape routes will be maintained. To include bridge scaffolding over fire escape exit doors with double boarding and sheeting plus edge rails to keep routes safe and clear.

## 3.19. Carpentry

All wood working and processing operations must be undertaken in such a way that the generation of wood dust is controlled and not allowed to spread where it may affect the individual doing the work or others close by.

## 3.20. Decoration

All decorating and related operations must take account of the relevant COSHH information for the products being used.

#### 3.21. Roofing

Method Statements are required for roof works, including details on method of hoisting, movement of materials, protection of operations at both roof and ground level. No roof height working at constant wind speeds above 25 m.p.h.







## 3.22. Protecting the Public

All necessary precautions will be taken to ensure the protection of the public is of the utmost priority throughout the duration of the works. Any work activities that may encroach or are located adjacent to public areas will be properly planned and monitored at all times. Issues such as vehicle movements, lifting operations and street works will be allocated additional resources to allow the necessary safe methods of work to be planned, implemented and monitored.

#### 3.23. Other Construction Works

Details of all other construction operations on site to be obtained before commencement including a description and location of the work(s), and the likely impact on the project under consideration with a contingency plan agreed beforehand.

#### 3.24. Weil's Disease

Precautions against Weil's disease and any other associated infections must be taken. All operatives will receive training prior to commencement on site. Food waste must not be left around. Consideration will be given to ensuring all food is consumed in the welfare area or off site.

# 3.25. Reducing noise and vibration

Where possible any breaking out or excavating will be carried out by machine with operatives a safe distance away from the work area.

Any hand tools used will be assessed for noise and vibration and the assessments controls followed.







# 4. SIGNIFICANT DESIGN AND CONSTRUCTION HAZARDS

## 4.1. Design Assumptions and control measures

Refer to Designers Risk Assessment included in Appendix A.

# 4.2. Arrangements for the co-ordination of ongoing design work and design changes

The Principal Contractor must provide a systematic approach for the considerations of health, safety and environmental issues as an integral part of the design process at all stages of the construction project.

The Principal Designer must be informed of, and be involved in, all proposed design work and design changes during the construction period.

All health and safety issues during the construction period are to be discussed at the progress meetings with information recorded on a CDM Risk Register. The CDM Risk Register is to be created and managed by the Principal Contractor, with issues to the Client, Principal Designer and Project Manager / Contract Administrator.

## 4.3. Information of the significant health and safety risks identified during design

The Principal Contractor's attention is particularly drawn to Section 3 which contains details of both identified 'safety hazards' and 'health hazards' and the Designers Risk Assessment sheets.

Risk Assessments have been undertaken in accordance with the Construction Design and Management Regulations (2015) and a copy is contained in **Appendix A**. Included within the Risk Assessment are significant hazards that could not be substantially reduced or avoided by the design and are to be considered within the Construction Phase Health and Safety Plan.

## 4.4. Materials Requiring Particular Precautions

Only those construction materials intended for use on this project, which are considered to present an exceptional or unusual risk, are listed overleaf. Materials in common use for which COSSH Assessments are readily available are not listed.

- Solvent based paints, stains and adhesives;
- Diesel fuel and lubrication oil for use in mechanical plant;
- Stone fines (associated dust creation and dispersion); and Herbicides.







The Principal Contractor's attention is drawn to the Control of Substances Hazardous to Health (COSHH) Regulations 2002. If the Contractor is aware of additional hazardous substances that will be used during the works then these must be added to the above list.

The Principal Contractor has a duty to obtain manufacturer's data sheets for any of the above materials, or those specified in the contract documents, and is to provide Risk Assessments and Method Statements based on any warnings or hazards specified therein for the benefit of persons carrying out the work and subsequent users of the premises.







# 5. CONSTRUCTION PHASE HEALTH AND SAFETY PLAN

- **5.1.** To be prepared by the Principal Contractor in accordance with Regulations 12, 13 and 14, prior to the commencement of the construction works. The format should follow the topics listed in Appendix 3 of the HSE's Managing Health and Safety in Construction guidance document (L153).
  - Description of the Project (Key dates, parties to the project)
  - Management of the Work (Site rules, security, site induction, welfare, risk assessments, liaison between parties, etc.)
  - Arrangements for controlling significant site risks (Safety & Health Risks outlined in Section 3.0)
- **5.2.** Information requested within Sections 2, 3 and 4 of this document is to be provided within the Construction Phase Health and Safety Plan, including:
  - Method of Communication and liaison;
  - Securing of the site;
  - Welfare Facility provision (including location plan);
  - Details of First Aid facilities and locations;
  - Site transport arrangements / vehicle movement restrictions (including plan showing access, parking, cabins, etc.);
  - Delivery and storage arrangements (including location plan);
  - Traffic management system/plan (including all information outlined in paragraph 3.8);
  - Works requiring permit to work systems;
  - Detailed Emergency Plan (including site Fire Action Plan);
  - COSHH Assessments and material safety data sheets; and
  - Risk assessments and method statements for work activities.
- **5.3.** Risk assessments are to be undertaken and method statements produced as required by legislation. Copies of method statements for any operations that could affect other occupiers are to be provided to the Project Manager and the Principal Designer sufficiently advance of the planned date of execution to allow for comments to be made.







# 6. HEALTH AND SAFETY FILE INFORMATION

**6.1.** The Health & Safety File is prepared under Regulation 12. The information provided in this document should be relevant to any future construction work and should be proportionate to the risks likely to be involved. The completed H&S File is required to be available for use by the Employer no later than Practical Completion.

Information Required	Information Provider	When Required
A brief description of the work carried out	Designer	Practical Completion
Residual hazards and how they have been dealt with (for example surveys or other information concerning asbestos; contaminated land; water bearing strata; buried services, Japanese Knotweed, etc.)	Principal Contractor & Designer	Practical Completion
Key structural principles (for example, bracing, sources of substantial stored energy — including pre or posttensioned members) and safe working loads for floors and roofs particularly where these may preclude placing scaffolding or heavy machinery there;	Designer	Practical Completion
Hazardous materials used (for example lead paint; pesticides; special coatings which should not be burnt off etc.)	Principal Contractor & Designer	Prior to issue of Pre-Construction Plan
Information regarding the removal or dismantling of installed plant and equipment (for example and special arrangements for lifting, order or other special instructions for dismantling etc.	Principal Contractor & Designer	Practical  Completion
Health & Safety information about equipment provided for cleaning or maintaining the structure	Principal Contractor	Practical Completion
The nature, location and markings of significant services, including underground cables; gas supply equipment; fire-fighting services etc.;	Principal Contractor & Designer	Practical Completion
Information and as-built drawings of the structure its plant and equipment (for example, the means of safe access to and from service voids, fire doors and compartmentalisation)	Principal Contractor & Designer	Practical Completion







- **6.2.** The Principal Contractor is required to prepare information for the Health and Safety File in a format as agreed with the Principal Designer, including information from sub-contractors.
- **6.3.** The Principal Contractor is required to provide information in hard copy and electronic format. Electronic format drawings, documents, etc, should be saved in either PDF or DWG format as well as the format that they were originally created in.
- **6.4.** The final version of information for the Health and Safety File is to be submitted to the Principal Designer one week before the anticipated date for Practical Completion of the works, unless highlighted otherwise.
- 6.5. The Principal Designer will prepare the master version of the Health and Safety File (paper copy) incorporating information from the Principal Contractor as well as from the Client and design team. The Health and Safety File is to be handed over to the Client following Practical Completion.







## 7. DECLARATION BY THE PRINCIPAL DESIGNER

The above Pre-construction Health and Safety Information Pack has been prepared on the basis of the information provided by the designer(s) working on the project. The designer(s) is/are aware of the requirements of the CDM Regulations 2015 and of the need to follow the hierarchy of risk control in managing hazards and reducing or eliminating risk.

Signed:

S - Lane

Name: Sonia Lane

(Acting in the capacity of Principal Designer)

For and on behalf of: RAM Building Consulting Ltd

Date: 14 May 2022







#### **APPENDICES**







Appendix A Designer's Risk Assessment







#### **DESIGN RISK ASSESSMENT**

Project	Flat Roofing Refurbishment & Associated Works at Lime Academy Abbots		
Document	22413	!!!!!!	
Reference			
Date	14 May 2022		
Site Description	Lime Academy Abbotsmede, is located within a residential area.		
Project	Complete replacement of the roof coverings.	Client	Lime Trust
Description			

(1) Maintenance workers (2) Construction Workers (3) Members of the public







Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
1	Persons being struck by contractor's vehicles /Site setup	1,2,3	Conflict/collision with construction vehicles and members of the public.	Traffic management route to be agreed prior to commencement. Contractor to implement traffic management measures to clearly define public routes (pedestrian and vehicular) and separate between construction areas.  Access into the site is via the designated site entrance restricted to specific times.  Contractor's vehicles will only park in designated areas agreed with the school and any site speed limit will be adhered to at all times.  Construction related deliveries will be pre-planned and times agreed so that they do not coincide with other activities on-site, school drop off and pick up times.  Keep clean all site vehicles, car park areas, footpaths, etc. clean.  Where necessary the risks to users of any footpaths or playing areas will be minimised by surrounding all areas of work with security fencing Contractor to liaise with school Site Manager to manage access arrangements. Construction & working areas to be fenced off from public.  Contractor to use banksman and manage access to prevent conflict with pedestrians accessing school via footpath. Ensure a banksman is used when plant and machinery is moving across the site; 5mph speed limit to be observed.  A procedure to be put in place to cover communication in restricted areas.







Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
2	Protection of workspaces	1, 2, 3	Persons and/ or materials/ equipment falling from height causing injury.	Exclusion zones are to be created around ground level materials and hoisting facilities. Exclusion areas will be created by sheeted screens to prevent people from walking into the area of works and being struck by any falling materials.  All necessary scaffold access, edge protection, door fans, crash decks (internally) as required, will be provided by the contractor. Scaffold over exit doors to be double boarded and sheeted with debris netting to rails to protect persons below.  Materials stored at roof level will be covered with tarpaulins and secured/ weighted down, to prevent them being blown off the roof.  At ground level, below the area where the works are being undertaken, exclusion areas will be created to prevent people from walking in the area below the roofing works and being struck by any falling materials.  Crash decks to be designed by contractor internally. Full access scaffold required as ground level movement restricted by playground areas in full use during term time all day.  Rooflights to be protected to prevent falls by operatives or damage by materials.
3	Construction and decoration of new internal surfaces	1, 2	Exposure to materials hazardous to health.	Awareness of COSHH risk assessments and use of PPE when handling materials.  Pay particular attention to the precautions and handling procedures etc. detailed in the COSHH Material Data Sheets relating to products that may be encountered during the works.





Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
4	Demolition and preparation of internal surfaces	1, 2, 3	Asbestos	All contractor's operatives have undertaken Asbestos Awareness Training and will work in accordance with HSG210 EM1  Copy of Refurbishment and Demolition survey, permit to work (PTW) and all related documentation to be retained on the site premises.  Hospital management and asbestos authorising officers to be made aware of its location and content and of all areas which were beyond the scope of the survey e.g. ceiling voids.  No invasive work to be conducted without reference to the survey.  Where there is any doubt about whether a substance or structure may contain asbestos, then no work can be undertaken, and the Contract Administrator notified immediately.  All licenced notifiable works to be completed licenced contractor. Specific risk assessments and method statements to be provided by contractor prior to commencement. Decontamination area and lockable skip locations to be agreed prior to commencement.
5	Demolition, preparation of internal surfaces, cutting material etc.	1, 2, 3	Dust	PPE3 masks should be worn when required. Other person's on-site requiring access to the work area during these works should also wear appropriate PPE.  Dampen surfaces where possible.





Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
6	Demolition, preparation of internal surfaces, cutting material etc.	1, 2, 3	Noise	Ambient noise levels from these works will not generally exceed the HSE permitted levels as detailed in HSE Noise in Construction INDG127 (rev)
7	Works to internal surfaces	1, 2, 3	Trip hazard	All designated walkways will be kept clear of materials/ rubbish and electrical leads so to eliminate any trip hazards to other persons on-site.  Enabling works - existing cables may be fragile and become damaged. Liaise with local supplier relevant specialist contractor with plan of action to protect/divert as necessary including all RAMS. In the event that any services are altered, disturbed or damaged the contractor's Contracts Supervisor will request a competent specialist contractor to attend site the same day, and inform all site affected persons of the identified dangers.
8	Working on full height walls and ceilings	1, 2	Falling from height	Contractor shall use safe working methods, providing method statements.  No adaptions or improvisations to be made to any access provisions unless approved.  Use of powered access platforms, man safe system, safety barriers on scaffold and platforms should be employed where possible.  Appropriate PPE to be worn at all times.





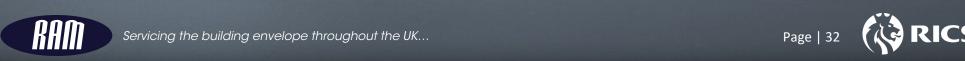


Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
9	Manual handling	1	Personnel injury from working practices, for example, Manual handling.	All contractors and their employees should be made aware of the HSE's manual handling guidelines and should not be carrying materials individually that could cause serious injury if dropped.  The working area should be cleared of potential trip hazards so as to limit the amount of obstacles to traverse whilst moving large objects.  Good fitting gloves are to be worn when carrying materials that could cause cuts or abrasions.
10	Using hand tools	1	Injury / electrocution and Hand Arm Vibration Syndrome	All electric tools required for the proper execution of the works will meet with the requirements of the Electricity at Work regulations 1989.  They will operate either from rechargeable batteries or 110V supply and where applicable are PAT Tested.  All power tools are of a modern balanced design and are regularly maintained.  Any drilling operations are restricted to 15 minutes of operation with a minimum 5-minute break.

( RICS



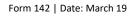
Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
11	All works	1, 2, 3	Fire	Contractors to advise of procedures and any alternative routes during contract work.  Smoking not permitted on site.  Hot works permits used where applicable. Hot works areas to be highlighted and managed appropriately.  Combustible materials to be stored in agreed areas unless required for immediate use. Appropriate fire extinguishers to be provided. Flammable liquids / compressed gases appropriately stored. In the unlikely event of a fire the contractors will raise the alarm, and if safe to do so turn off the gas supply and attempt to extinguish the fire with the equipment provided. If these attempts fail, the site will be evacuated and the  Fire and Rescue Service will be called by phoning 999 to extinguish the fire. All operatives will be informed of the Fire Exit positions and muster points. All fire exits will be kept clear of any obstructions, e.g. materials and rubbish.





Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
12	Disruption to existing services	1, 2, 3	Injury/death from decommissioned services eg fire detection, telecoms, water, gas supply	Contractors expected to liaise with local M&E contractor for enabling works.  Contractor to allow for liaising with relevant authority on advice to isolate/re-route services (if required) to facilitate flat roof works.  Contractor to accommodate / provide continuation of existing fire alarm, detection and emergency lighting system where crash decks and protection systems installed internally that may affect existing installations. For example, smoke detectors or emergency lighting in locations of crash deck areas to classrooms. Include temporary task lighting to maintain lux levels and emergency lighting.
13	Cleaning after demolition	1	Infected items	In the event that our operatives find any needles or similar sharp or possibly infected implements when clearing rubbish, the client will be immediately informed & requested to arrange for appropriate disposal.

RICS





Ref	Activity	Persons at risk	Potential Hazards	Design Measures taken to eliminate or reduce hazard
14	COVID-19 Restrictions and Arrangements	1,2,3	Risk of transmission of Covid-19 through mixing of site personnel, pupils, staff and visitors.	At the time of compiling this PCIP, significant Government restrictions were in place regarding the movement of people and social distancing. These restrictions are likely to remain in place for the duration of these works and beyond.  The Principal Contractor must comply with all current Government COVID-19 restrictions and practices prevalent at the time of the works. The Construction Leadership Council, which works between the construction industry and government, has produced guidelines for safe operating procedures on construction sites in line with Government restrictions. At the time of compiling this PCIP, version 6 of these guidelines was available at:  https://www.constructionleadershipcouncil.co.uk/wp-content/uploads/2020/10/Site-Operating-Procedures-Version-6.pdf  The Principal Designer has specified a number of specific requirements relating to interaction with staff, pupils and visitors of the school:  Any requirements to access the internals of the school must be pre-agreed with the school management.  When reporting to reception, contractors must not touch any unnecessary surfaces.  All internal works should be completed outside of normal school hours.  Contractors are not to use the school's welfare facilities under any circumstance.  All recommended Covid-19 PPE must always be worn.  Contractor to ensure strict 2m+ distancing policy to all staff, pupils and visitors on the site at all times.





Appendix B Drawings

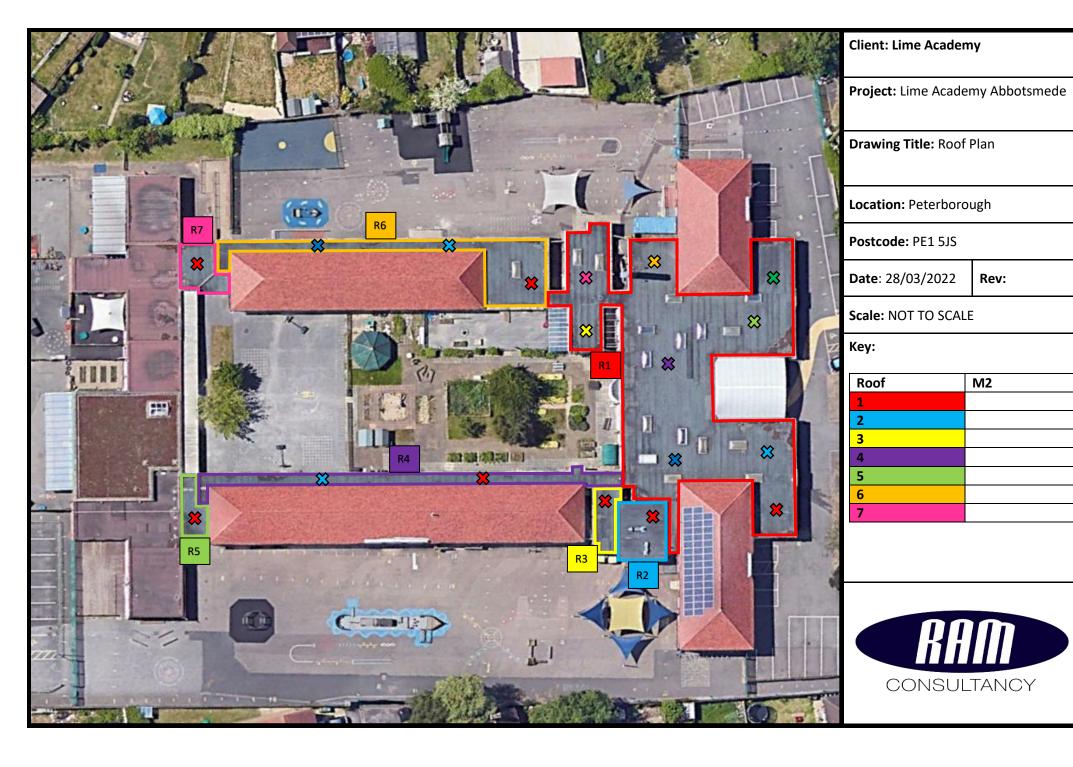






Appendix B

**Contract Drawings** 



Roof	CS1 - 🗱	CS2 - 💢	CS3 - 🗱	CS4 - 🗱	CS5 - 🗱	CS6 - 🗱	CS7 - 💢	CS8 - 💢	CS9 - 🗱
1-	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)								
2 -	3 Felt OSB Board Deck (Dry)								
3 -	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)								
4 -	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)							
5 -	2 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)								
6 -	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)	3 Felt 20mm Purlite 30mm PUR VCL CB Timber Deck (Dry)						

	1		1		<u> </u>	1
	3 Felt					
	20mm Purlite					
7 -	30mm PUR					
/ -	VCL					
	CB Timber Deck					
	(Dry)					



#### Sow:

There is a total of 3no flues which are marked on the plan that need temporarily disconnecting to allow M&J to complete the required roofing works.

Once roofing works are completed, allow a 2<sup>nd</sup> site visit to reconnect, test and certify.

Allow an extra over price to replace the storm collars on each flue.

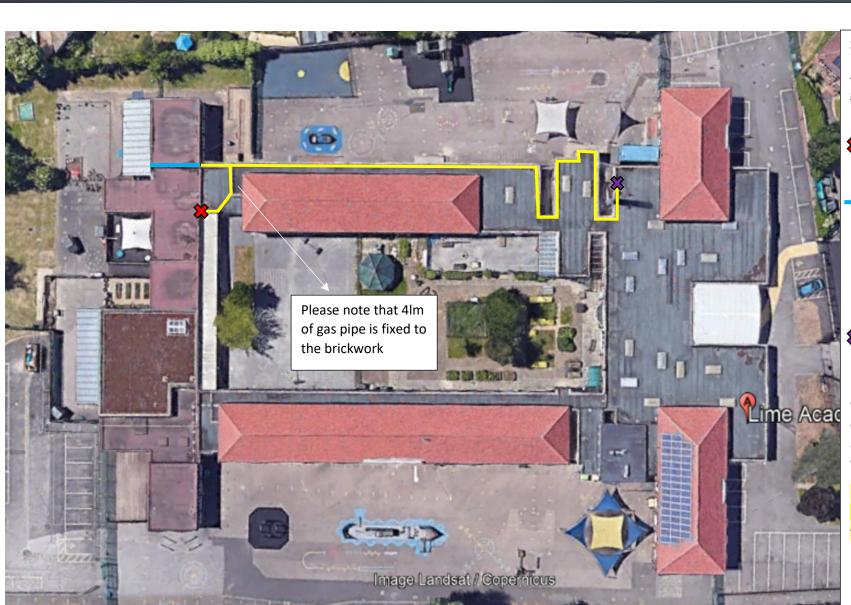
2no flues @ 170mm diameter 💢

1no Flue @ 200mm diameter 💥









#### SoW:

Allow to temporarily remove 113lm of gas pipe to allow M&J to complete the required roofing works correctly.

- Shows where the gas pipe penetrates the wall
- Blue line shows where the gas pipe continues onto a roof, we will not be re-roofing. This may need to be removed also as the rest of the pipework will. (Extra 8lm)
- Shows where the gas pipe drops down to the roof into a servers box. (drops 3.5m)

when roofing works have been completed, allow to re-instate and test and certify ensuring all is back to working order.

Please allow an extra cost to supply big foot systems to the gas pipe across the yellow lined area.





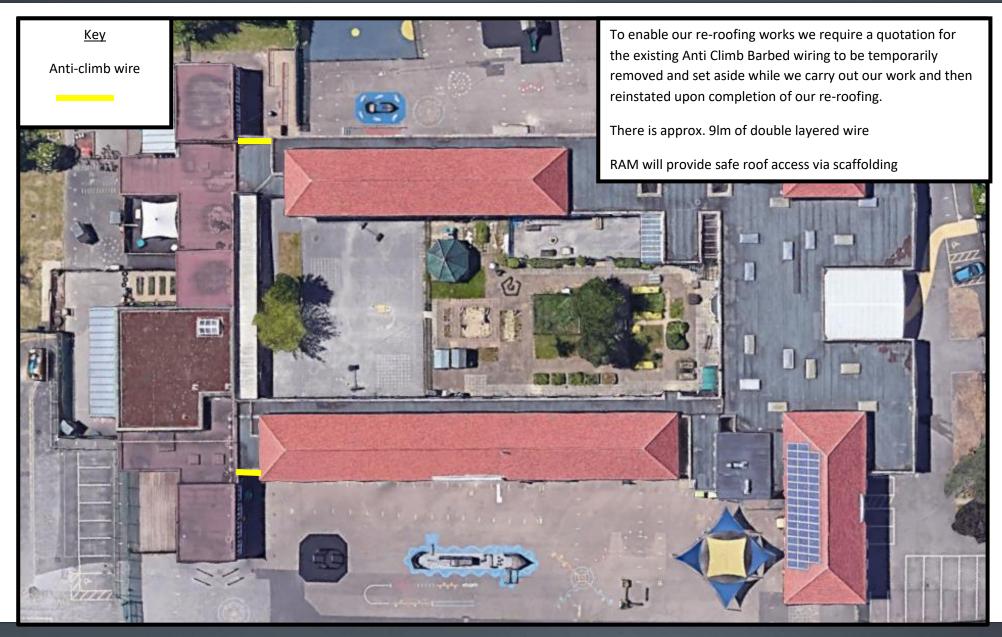




















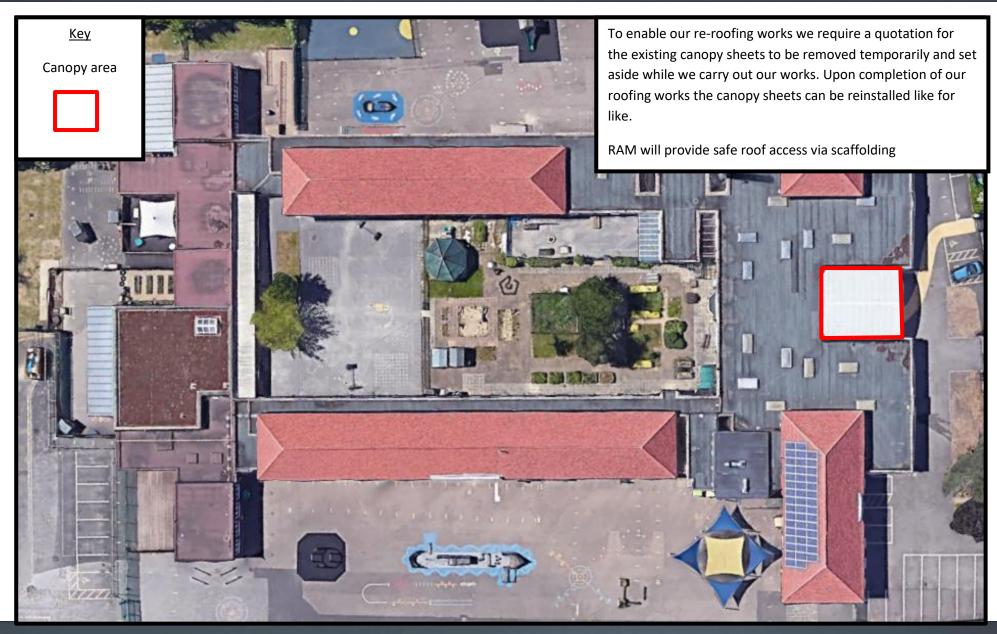










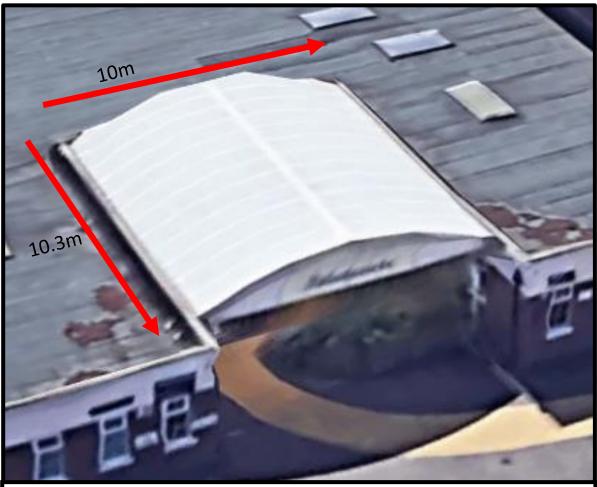












Canopy @ 10.3m x 10m

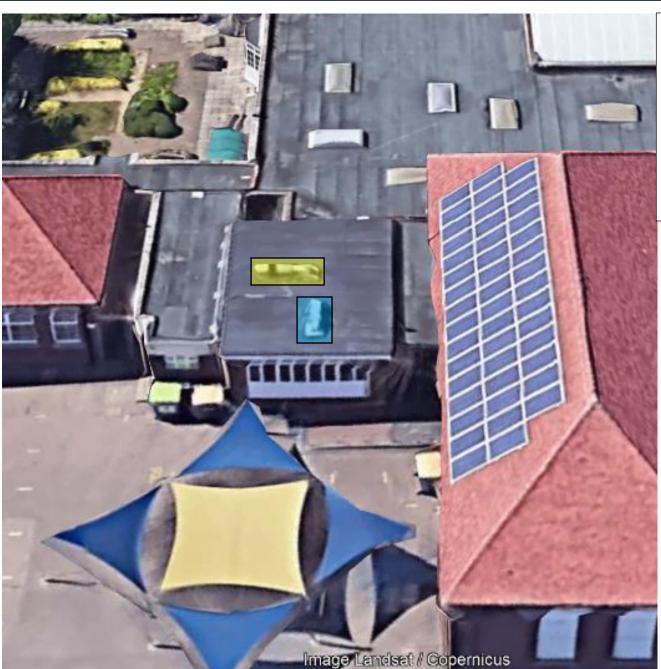
Total area @ 40m2

Single canopy sheet @ 5m (L) x 1m (W)









#### SoW:

Allow to temporarily remove and set aside 2no extract units located on the roof to allow M&J to complete the required roofing works.

Once completed, please allow to re-instate and test and certify.

Extract unit 1 penetrations @ 0.63 x 0.63m

Extract unit 2 @ 0.75 x 0.7m













Appendix C

**Alumasc Roof Specification** 



# Proposed Specification







Limes Academy



#### **Contents**

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Page 4	Warranty Details
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Page 9	Specification
	Roof 2 - Roof 2
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Page 65	General Information















This specification is based on the use of **Euroroof Mono**, a polyester reinforced, SBS modified bitumen membrane which offers all the benefits of high performance membrane combined with single-layer application.

Euroroof Mono is the subject of BBA Certificate 16/5361, and its manufacture is registered to ISO 14001.

The Euroroof range is only supplied to registered contractors, whose contracts managers and operatives must undergo a stringent training programme at Alumasc's head office, prior to obtaining registered status. The quality of workmanship is monitored on-site on an ongoing basis to ensure compliance with the warranty and current codes of practice.

Alumasc Building Products Ltd is registered as a Firm of Assessed Capability, in accordance with BSI Quality Assurance Standard BS EN ISO 9001 – Registration Numbers Q06401 and FM35898.











**Limes Academy** 



#### **System Warranty**

The above specification/s shall be installed in accordance with the appropriate sections of all current relevant codes of practice, Building Regulations, and manufacturer's installation instructions for products supplied by the company. The works shall be installed by an Alumasc Registered Contractor, and, as agreed in the contract, the Alumasc Certificate of a 25 Year System Warranty shall be issued to the Building Owner from the date of final completion.

This warranty assures the building owner that, in the event that the roof fails to remain watertight as a consequence of latent defect in the waterproofing membrane supplied by Alumasc, details designed by Alumasc or faulty workmanship of the Alumasc Registered Contractor, Alumasc undertakes to reinstate the waterproof integrity of the roof.

This warranty is conditional upon the full system being purchased from Alumasc and installed in accordance with the above specification. Substitution of any products, or installation by means other than those described, will invalidate the warranty offered.

The warranty offered is subject to prevailing terms and conditions, available upon request.











Project ID: SP124501-S1
Date of issue: 19/04/2022

**Limes Academy** 



#### **Project information**

Project: Limes Academy Location: Peterborough

Postcode: PE1 5JS

Area 1: Roof 1

Roof 2 Area 2:

Roof 3 Area 3:

Roof 4 Area 4:

Area 5: Roof 5

Project ID: SP124501-S1

Date of issue: 19/04/2022

#### **Client information**

Prepared for: Limes Trust Contact: Laura Fisher

Email: laura.fisher@limestrust.org

#### **Alumasc Contact**

Author: Donna Owen 07810 657 999 Telephone:

Email: d.owen@alumascroofing.com

#### **Head Office**

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sales@alumascroofing.com

Web: www.alumascroofing.com











Project ID: SP124501-S1 Date of issue: 19/04/2022

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**Limes Academy** 



#### **Project Summary**

#### AREA 1

Project Information	
Building Type:	Educational
Roof Name	Roof 1
Roof Size (m2)	862
Slope	Min. 1:80
Height (Metres)	3+
Exposure	Low

Close boarded Timer-Vapour Control Layer-30mm PIR Insulation-Core Sample

20mm Perlite-3 Layer Bituminous Felt

#### **Schedule of Products**

**EUROROOF SA PRIMER EUROROOF SELF-ADHESIVE AVCL** ALUMASC GTF PIR CUT TO FALLS INSULATION **EUROROOF PU INSULATION ADHESIVE EUROROOF SELF-ADHESIVE UNDERLAY** EUROROOF MONO CAP SHEET EUROROOF PU MEMBRANE ADHESIVE **EUROROOF SELF-ADHESIVE CAP SHEET** ALUMASC PIR ANGLE FILLETS PROFLASH COVER FLASHING DERBITECH HD POLYMER SEALANT ALUMASC TERMINATION BAR ALUMASC GRP CHECK TRIM ALUMASC GUTTERS & DOWNPIPES ALUMASC A RANGE ROOFLIGHT/S











**Limes Academy** 



#### **Preliminaries**

The details contained within this proposal are based on information available at the time of writing and/or the condition of the roof when the Alumasc Site Survey Report was undertaken. It covers the correct installation of Alumasc products, and the preparation work necessary to provide a suitable substrate to receive the proposed works.

These proposals relate to the roof waterproofing area only. They do not include associated work to be carried out by other trades, which may be required to complete a satisfactory refurbishment.

Item	Description	Rate	Total
1.01	All works must comply with the requirements of the Health & Safety at Work Act and any additional requirements of the client. The contractor must liaise with the client or building owner to identify any potential hazards that could affect safe working practices prior to the commencement of works.		
1.02	A detailed method or work statement, design risk evaluation (Incl. RAMS), and program of works are to be provided by the roofing contractor and agreed by all relevant parties prior to commencing works.		
1.03	Employers and those in control of any work at height activity must assess the risk and put appropriate control measures in place by following a hierarchy of control measures such as making sure work is properly planned, supervised and carried out by competent people. This includes using the right type of equipment for working at height.		
1.04	Alumasc Roofing is a registered member of the NFRC Safe2Torch initiative to significantly reduce the risks when using gas torches, either to dry out roofs or when used to install torch-on membranes.  Whilst the specification herein promotes safety best practice to mitigate risk identified at roof survey stage, it is the responsibility of the contractor to carry out their own assessment of the potential risks on all aspects of the contract by using flame-free products to any combustible materials that may be present (whether visible or not), or otherwise where there is a potential hazard. Alumasc will accept no liability for any loss, damage, or injury attributable to the use of a gas torch application on or adjacent to combustible materials.  To all areas considered a risk, the contractor must enforce a torch-free zone as dictated by their own insurers, however, it is recommended that this should be no less than 900mm.		
1.05	If a naked flame is used for drying a roof surface, it is important that all operatives using a gas torch are familiar with and understand the principles of the Safe2Torch conditions as set out by the NFRC. Where the use of a naked flame is not permitted at any stage of the contract, drying the roof surface must be completed using hot air blowers, or a other suitable alternative method that does not involve using gas torches.		
1.06	Wherever a gas torch is employed, the contractor must observe the greater of a minimum one-hour fire watch, or the period dictated by their own insurers, after cessation of torching. Fire extinguishing equipment must be readily available in accordance with health and safety legislation.		
1.07	It is the responsibility of the client or building owner to ensure that the building shall be designed, constructed, or refurbished so that, in the event of a fire, the external envelope of the building has sufficient resistance to prevent fire spread across the relevant boundaries in accordance with all relevant sections of the Building Regulations. In the event of any doubt, further guidance should be sought from Building Control and/or a suitably qualified fire safety officer.		













Item	Description	Rate	Total
1.08	Where the Building Regulations and/or project design does not allow the use of combustible building materials such as timber, these elements are to be substituted for an A2-s1, d0 or A1 rated i.e. non-combustible alternative. If in doubt, consult with Alumasc technical services for further information and guidance.		
1.09	Safe and effective transport of materials to working level is to be determined by the contractor subject to on-site conditions and accessibility. Care must be taken when storing materials and equipment not to overload the deck or structure.		
1.10	All roofing materials supplied must be stored carefully undercover and raised clear of the ground, on a clean level surface, away from excessive heat. Bituminous rolls must be stored on end. Ideally, insulation should be stored inside wherever possible. If outside storage is unavoidable, the shrink wrap packaging alone is not under any circumstances sufficient and must be covered with tarpaulin or heavy duty waterproof sheets at all times.  All adhesives, liquid products, and self-adhesive rolls are to be stored in a temperature		
	controlled space >5°C. Containers which are opened must be carefully resealed and kept upright to prevent leakage.		
1.11	The contractor is responsible for coordination, supervision and administration of the works and is to give notice of the anticipated dates of completion for inspection in accordance with Alumasc requirements.		
1.12	Roofs accessed for regular maintenance of plant, or parts of the building, should be given consideration in providing a predetermined route to and from the entry point to minimise potential hazards.		
1.13	It is suggested that a provisional sum is allowed for to cover unspecified items and unforeseen issues that may become apparent during the course of works.		











Limes Academy



#### Roof 1

	Specification				
	Preparatory Works				
m	Description	Qty	Unit	Rate	Total
2.01	CLEAR VEGETATION  Vegetation, moss and lichen growths are to be carefully removed and cleared from site. The roof surface should then be cleaned using a fungicidal wash and pressure washed.				
2.02	POWER WASH ROOF All surfaces are to be power washed to ensure a clean surface suitable for inspection and any necessary repairs. A minimum of 1500 psi is recommended for power wash preparation. At no point should the power washer be operating at a high pressure whereby the substrate is being damaged during the cleaning process. Adjust the pressure if required to ensure all contaminants and friable materials are removed from the surface. Please note that suitable precautions must be made when working with high pressures to avoid high-risk areas of existing known failures.  Ensure surface is fully dry before works commence.				
2.03	REPAIR EXISTING WATERPROOFING Remove all debris and non-adherent areas of existing finish.				
	Prepare existing surface to provide an acceptable base for overlay roofing, cutting and sealing all blisters and buckles. Where areas are extensively affected cut back and dry out. Patch level with suitable repair materials compatible with the existing to match the adjacent level.				
	Where temporary, insufficiently bonded, failed, or incompatible materials are present, remove to expose underlying compatible substrate.				
	The existing surface is to be even and free from any irregularities that may compromise the works/and or performance. It is the responsibility of the appointed contractor to verify and report any deficiencies so that they can be corrected prior to the installation of the proposed works.				
	Outlets and apertures must be temporarily protected from ingress of debris to prevent blockage of downpipe/s; protection should be removed during non-operating periods.				
2.04	REMOVE ALL FELT FLASHINGS Remove existing felt skirtings, flashings, and all associated details.				
	Any imperfections or damage to existing substrates, upstands etc. which are to receive new waterproofing must be made good with suitable repair materials prior to installation of the proposed works.				
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
2.05	RAISE EXISTING UPSTANDS  Upstand details are likely to be compromised by the installation of the new waterproofing system.  Where applicable, provision should be made to raise the upstand heights to achieve a minimum 150mm above the new finished roof level. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.	·			
	NB. The position of existing damp proof course/cavity trays must be considered. Care must be taken to ensure that termination of the new roofing system below, or appropriate rectification is made to ensure water cannot ingress behind the system.				
2.06	PIPES Remove all existing waterproofing. Collar and sleeves are to be extended to achieve a minimum 150mm upstand above the new finished roof level.				
2.07	REMOVE & DISCARD ROOFLIGHTS Existing rooflight unit/s are to be carefully removed and discarded.				
2.08	INSPECT EXISTING RAINWATER GOODS Inspect and water test all rainwater goods including downpipes to ensure free drainage. Any defects are to be brought to the attention of the client and/or principal designer to agree on remedial action.				
2.09	CABLES Existing cables are to be temporarily removed or raised for the duration of the works to facilitate the installation of the new waterproofing system. The client is to be consulted to determine the best approach. All cables are to be repositioned on completion of works as necessary.				
	Sub-total				
1			1		











3.0	Substrate Preparation				
Item	Description	Qty	Unit	Rate	Total
3.01	PRIME EXISTING ROOFING Remedial work and preparation of substrate must be complete. Clean thoroughly all areas; surface is to be free from all contaminants and dry prior to application of the primer coat.  Prime the existing roofing with Euroroof SA Primer by roller or brush at the specified coverage rate ensuring an even and full coat across the substrate, allow to touch dry. Only prime an area that can be subsequently covered on the same day.  Typical coverage rate: 4-8m²/L (100-200m² per 25 litre drum). Rough or porous surfaces will reduce the coverage rate,  Open time 5 - 30 mins. dependent on ambient conditions, adapt accordingly to suit the temperature and humidity at the time of the installation. Always check the product by touching with a gloved finger to check that it doesn't string when pressed to determine whether it is suitable for further product application.  Do not apply if rainfall is imminent.				
	Sub-total				

4.0	Vapour Control				
Item	Description	Qty	Unit	Rate	Total
4.01	AIR & VAPOUR CONTROL LAYER Install Euroroof Self-Adhesive AVCL to the primed substrate with 75mm side and 100mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.				
	Extend a separate flashing piece cut from the full width of the roll and fully seal around all penetrations and at the roof perimeter. Provide a minimum 75mm lap above the top of the insulation or angle fillet where applicable. A minimum 100mm lap must be provided at the foot of the detail to the field area. For insulated upstands, the AVCL is to be taken up the full extent of the detail.				
	It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.				
	Sub-total				













5.0	Thermal Insulation				
Item	Description	Qty	Unit	Rate	Total
5.01	THERMAL INSULATION	<u>-</u>			
	The surface must be clean, dry and free of any foreign materials.				
	Install Alumasc GTF PIR Cut to Falls Insulation in accordance with the				
	bespoke detailed installation plan provided.				
	U-value target 0.18W/m²K.				
	Bond to the prepared surface using 10mm continuous parallel beads				
	of Euroroof PU Insulation Adhesive evenly spaced at a rate of 4				
	beads per metre at 250mm centres to the field area (40m²/6kg can),				
	and increasing to 6 beads per metre at 175mm centres to roof				
	perimeters (30m²/6kg can). Coverage rates will vary depending on				
	substrate conditions.				
	Board edges are to be fully supported and laid in a staggered bond				
	pattern with joints lightly butted. There should be no gaps at				
	abutments. Where multiple layers are required, the board joints are				
	to be staggered relative to each other and bonded as described.				
	Insulation must be laid into the adhesive promptly and only enough				
	applied that can be covered in a timely manner. Cure rates approx.				
	90 mins at 5°C   60 mins at 10°C   30 mins at 20°C   15 mins at 30°C.				
	Eliminate uneven surfaces to ensure positive contact between the				
	insulation board and surface area. Firmly press the board into place				
	to ensure full contact and adhesion.				
	Hard edge protection is to be provided to all exposed edges of the				
	insulation. Make allowances where appropriate to accommodate				
	the waterproofing layers and avoid creating a step.				
	Minimum application temperature of PU adhesive is 5°C.				
	In accordance with BS EN 1991-1-4, the roof perimeter zone is				
	calculated for PU application purposes as either 2 x the building				
	height, or the longest elevation, divided by 10, whichever is the				
	smaller, but should be no less than 2m in width. These general				
	guidelines are to be superseded by a project specific wind load				
	calculation where applicable.				
	Cut to falls insulation schemes are designed to provide effective				
	drainage for flat roofs. It cannot, however, be guaranteed that 100%				
	drainage efficiency will be achieved primarily due to building and				
	construction tolerances. Consequently, there may still be limited amounts of standing water after rainfall. In such cases, our				
	waterproofing warranty remains valid and the integrity of the				
	membrane is unaffected.				
	Sub-total				
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6.0	Underlay				
Item	Description	Qty	Unit	Rate	Total
6.01	UNDERLAY Install Euroroof Self-Adhesive Underlay to the primed surface with 75mm side and 150mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.  Prime all surfaces with Euroroof SA Primer prior to application.	,			
	Sub-total Sub-total				

7.0	Cap Sheet				
Item	Description	Qty	Unit	Rate	Total
7.01	Description  CAP SHEET  Install Euroroof Mono Cap Sheet with 100mm side and 150mm end laps, bonded using 10mm continuous parallel beads of Euroroof PU Membrane Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres for roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.  Side and end laps are to be torch sealed and pressure rolled simultaneously with a long handled 15kg lap roller, leaving a 5-10mm continuous bead of bitumen extruded from all laps. Any excess compound is to be left as a continuous bead - do not spread or remove.  For flame-free sites, all laps are to be hot air welded and pressure rolled. It is recommended that automatic welders are used for all field joints. Manual hand held welders should be ideally used for detailing and inaccessible areas only.  - Position the membrane starting from the lowest point of the roof Membrane sheets must be staggered, avoiding any overlaps against the fall Pre-cut the lower corner of the end of each roll at 45° where it will be overlapped by the end lap of the next roll Apply the second layer of membrane astride and over the first layer (always in the same direction and approximately 1/4 of its length from the previous sheet).	Qty	Unit	Rate	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
7.01	Minimum application temperature of PU adhesive is 5°C.				
	In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.				
	NIGHT JOINTS Progress of the works will be such as to maintain the waterproof integrity of the roof/s. At the end of each working day, or earlier in the event of adverse weather, a night joint must be formed to seal off the completed (or part-completed) areas and prevent water ingress. All open laps and joints to be sealed in accordance with current codes of practice.				
	ON COMPLETION Appropriate protection must be provided from all other trades, storage of materials, and foot traffic to maintain conditions that ensure installed work is without damage or deterioration during the entire construction period. Final inspection of the waterproofing (and/or leak testing where appropriate) must take place on completion and the protection is removed.				
	Sub-total				

8.0	BUR Detailing				
Item	Description	Qty	Unit	Rate	Total
8.01	Description  DETAILING PRODUCTS Form using separate flashings of Euroroof Self-Adhesive Underlay and Euroroof Self-Adhesive Cap Sheet, each to be fully bonded by removing the release film. Side and end laps are to be heat sealed and firmly pressure rolled, leaving a continuous bead of bitumen extruded from all laps.  All surfaces must be even and free from any irregularities that may adversely affect the adhesion of the membrane. Prime with Euroroof SA Primer ensuring an even and full coat.  It is the responsibility of the appointed contractor to undertake adhesion tests when using self-adhesive membranes to establish a full bond is achieved to the primed substrate. A method statement is available on request. Alumasc technical must be notified where the bond is found to be unsatisfactory.  For un-insulated surfaces that are found to be rough or uneven, it is acceptable to use heat by application of torch or hot-air to enhance the adhesion of the self-adhesive membrane. The appropriate use of heat is subject to the absence of combustible materials.	Qty	Unit	Rate	Total
	Sub-total Sub-total				













Item	Description	Qty	Unit	Rate	Total
8.02	VERTICAL DETAILING To all detail work install a 100x100mm reinforcing strip of the Alumasc specified underlay into the angle at all upstands prior to subsequent membranes being installed. Overlap the main field cap sheet onto the reinforcing strip by the full 100mm. Install a final flashing piece of the cap sheet, fully bonded to the upstand and overlapping onto the main horizontal sheet area by a minimum of 100mm.  Alternatively, install Alumasc PIR Angle Fillets, 50x50mm, bedded in Alumasc PU Insulation Adhesive.  In accordance with BS6229 Code of Practice for Flat Roofs, continuity of the waterproofing is to be maintained for a vertical height of 150mm above the finished roof level at all abutments. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.  Where upstands are greater than 250mm in height, the capping sheet flashing is to be mechanically fixed at the leading upper edge.				
8.03	UPSTAND WITH PROFLASH COVER FLASHING Inspect and carry out any repairs to the upstand to ensure the				
	substrate is suitable to receive the new waterproofing system.  Dress the specified waterproofing system to the upstand, ensure separate flashings are formed.  Install new ProFlash cover flashing chased into the upstand by a minimum of 30mm, to be held in place with standard fixing clips spaced at a maximum 450mm centres. Point with Derbitech HD Polymer Sealant.				
	All end laps are to be a minimum of 100mm and sealed with a continuous bead of Derbitech HD Polymer Sealant.  To provide additional restraint in areas of high exposure, Derbitech HD Polymer Sealant should be applied in a continuous bead and pressed down to seal.				
8.04	UPSTAND WITH TERMINATION BAR Inspect and carry out any repairs to the upstand to ensure the substrate is suitable to receive the new waterproofing system.  Dress the specified waterproofing system to the upstand, ensure separate flashings are formed.				
	Mechanically fix Alumasc Termination Bar at a maximum 300mm centres placed at the top edge of the flashing detail, and seal with Derbitech HD Polymer Sealant.				
	Sub-total				
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n	Description	Qty	Unit	Rate	Tota
8.05	BOX OUT PARAPET - GRP TRIM				
	Install new exterior grade plywood to BS EN 636-2, or Oriented strand				
	board (OSB 3) to BS EN 300-OSB/3, to the top and internal face of the				
	perimeter upstands.				
	Dress the specified waterproofing up and across the parapet detail				
	to the external edge, ensure separate flashings are formed and the				
	waterproofing is fully supported.				
	waterproofing is folly supported.				
	Install new Alumasc GRP Check Trim to outer edge, fixed at 300mm				
	centres over the first layer of waterproofing. All lengths should be				
	close butt jointed.				
	close buil joililled.				
	Apply a secondary layer of waterproofing to the primed trim,				
	overlapping onto the underlying membrane by a minimum of				
	100mm. Seal between top edge of trim and waterproofing with				
	Derbitech HD Polymer Sealant.				
	Depth of trim is to be confirmed by the appointed principal designer				
	and/or contractor.				
	ana, or confidence.				
8.06	CHECK KERB WITH GRP TRIM				
0.00					
	Install perimeter check kerb using treated timber to provide a				
	minimum height of 50mm above the finished level of the				
	waterproofing system. Splayed timber and/or angle fillets are				
	required to provide a 45° chamfer to the inner face. Where				
	applicable, raise the existing kerb height to achieve the above				
	design requirement.				
	Dress the specified waterproofing up and across the check kerb to				
	the external edge.				
	Install now Alumana CDD Charle Tring to outer adds fived at 200mm				
	Install new Alumasc GRP Check Trim to outer edge, fixed at 300mm				
	centres over the first layer of waterproofing. All lengths should be				
	close butt jointed.				
	Apply a secondary layer of waterproofing to the primed trim,				
	, , , , , , , , , , , , , , , , , , , ,				
	overlapping onto the underlying membrane by a minimum of				
	100mm. Seal between top edge of trim and waterproofing with				
	Derbitech HD Polymer Sealant.				
	Depth of trim is to be confirmed by the appointed principal designer				
	and/or contractor.				
	dia/or confideror.				
8.07	NEW FASCIA/SOFFIT				
	Install new fascia and soffit to all appropriate edges as directed by				
	the client or principal designer.				
	ine client of principal designer.				
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
8.08	WELTED DRIP TO EXTERNAL GUTTER  The roof perimeter detail is to be completed by forming a welted drip.				
	Where applicable, ensure treated timber edge protection is provided to the insulation. The thickness should be reduced compared with the adjacent insulation to avoid creating a step in the waterproofing.				
	Install minimum 50mm x 25mm treated timber batten. Form a welted drip to the outer edge and fold neatly around a 6mm timber drip former, mechanically fastened to the drip batten.				
	Use the tail of the membrane to provide a minimum 100mm overlap onto the underlying membrane.				
8.09	PIPE PENETRATIONS Ensure the surface to be bonded is dry, clean and free from all contaminants.				
	Prime all surfaces with the appropriate Alumasc primer. Dress the specified waterproofing up all pipe penetrations, ensure separate flashings are formed. Stainless steel jubilee clip is to be placed around the waterproofing to the top edge of the flashing detail.				
	Ensure that the continuity of the waterproof covering is maintained for a vertical height of 150mm above the finished roof level; extend the pipe/s where applicable.				
	Protect the waterproofing with a proprietary metal apron and seal with Derbitech HD Polymer Sealant.				
8.10	RAINWATER CHUTES Roof drainage must comply with BS EN 12056-3. Where required, please consult Alumasc technical services for further guidance.				
	Drainage is to be provided via lined chutes through the inner face of the parapet upstand.				
	Where applicable, new chutes are to be provided with sufficient flange projection to ensure a minimum 100mm overlap of the specified waterproofing can be achieved.				
	The size of chute required is to be confirmed by the appointed design professional/contractor. Minimum size of 300mm in both length and depth is recommended.				
	Rainwater goods must be tested by the appointed contractor upon completion of the works prior to handover.				
	Sub-total				
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Item	Description	Qty	Unit	Rate	Total
8.11	NEW GUTTERS/DOWNPIPES Install new Alumasc Gutters & Downpipes to all appropriate edges as directed by the client or principal designer.  Specification of goods is to be provided under separate cover.  Rainwater goods must be tested by the appointed contractor upon completion of the works prior to handover.	Ź			
	Sub-total				

2.0	Accessories				
lem	Description	Qty	Unit	Rate	Total
9.01	NEW ROOFLIGHT & KERB				
	New Alumasc A Range Rooflight/s and kerbs to be installed.				
	The base of the kerbs is to be mechanically screwed into the				
	substrate wherever possible. 100mm wide timber packers maybe				
	required to provide additional height where the insulation is such				
	that the minimum upstand height cannot be achieved above finished roof level.				
	Prime all surfaces with the appropriate Alumasc primer. Dress the specified waterproofing system to the kerb ensuring separate flashings are formed, to a minimum height of 150mm above the finished roof level.				
	Protect any openings against falling objects.				
	Allowances are to be made for making good and redecoration internally where existing surfaces have been disturbed.				
	Rooflight specification and glazing type is to be finalised with the				
	client and/or principal designer and confirmed under separate				
	cover.				
	Sub-total				











**Limes Academy** 



#### **Project Summary**

#### AREA 2

Project Information	
Building Type:	Educational
Roof Name	Roof 2
Roof Size (m2)	63
Slope	Min. 1:80
Height (Metres)	3+
Exposure	Low

Core Sample OSB deck-3 Layer Bituminous Felt

#### **Schedule of Products**

EUROROOF SA PRIMER
EUROROOF SELF-ADHESIVE AVCL
ALUMASC GTF PIR CUT TO FALLS INSULATION
EUROROOF PU INSULATION ADHESIVE
EUROROOF SELF-ADHESIVE UNDERLAY
EUROROOF MONO CAP SHEET
EUROROOF PU MEMBRANE ADHESIVE
EUROROOF SELF-ADHESIVE CAP SHEET
ALUMASC PIR ANGLE FILLETS
ALUMASC GRP CHECK TRIM
DERBITECH HD POLYMER SEALANT
ALUMASC GUTTERS & DOWNPIPES











**Limes Academy** 



#### **Preliminaries**

The details contained within this proposal are based on information available at the time of writing and/or the condition of the roof when the Alumasc Site Survey Report was undertaken. It covers the correct installation of Alumasc products, and the preparation work necessary to provide a suitable substrate to receive the proposed works.

These proposals relate to the roof waterproofing area only. They do not include associated work to be carried out by other trades, which may be required to complete a satisfactory refurbishment.

Item	Description	Rate	Total
1.01	All works must comply with the requirements of the Health & Safety at Work Act and any additional requirements of the client. The contractor must liaise with the client or building owner to identify any potential hazards that could affect safe working practices prior to the commencement of works.		
1.02	A detailed method or work statement, design risk evaluation (Incl. RAMS), and program of works are to be provided by the roofing contractor and agreed by all relevant parties prior to commencing works.		
1.03	Employers and those in control of any work at height activity must assess the risk and put appropriate control measures in place by following a hierarchy of control measures such as making sure work is properly planned, supervised and carried out by competent people. This includes using the right type of equipment for working at height.		
1.04	Alumasc Roofing is a registered member of the NFRC Safe2Torch initiative to significantly reduce the risks when using gas torches, either to dry out roofs or when used to install torch-on membranes.  Whilst the specification herein promotes safety best practice to mitigate risk identified at roof survey stage, it is the responsibility of the contractor to carry out their own assessment of the potential risks on all aspects of the contract by using flame-free products to any combustible materials that may be present (whether visible or not), or otherwise where there is a potential hazard. Alumasc will accept no liability for any loss, damage, or injury attributable to the use of a gas torch application on or adjacent to combustible materials.  To all areas considered a risk, the contractor must enforce a torch-free zone as dictated by their own insurers, however, it is recommended that this should be no less than 900mm.		
1.05	If a naked flame is used for drying a roof surface, it is important that all operatives using a gas torch are familiar with and understand the principles of the Safe2Torch conditions as set out by the NFRC. Where the use of a naked flame is not permitted at any stage of the contract, drying the roof surface must be completed using hot air blowers, or a other suitable alternative method that does not involve using gas torches.		
1.06	Wherever a gas torch is employed, the contractor must observe the greater of a minimum one-hour fire watch, or the period dictated by their own insurers, after cessation of torching. Fire extinguishing equipment must be readily available in accordance with health and safety legislation.		
1.07	It is the responsibility of the client or building owner to ensure that the building shall be designed, constructed, or refurbished so that, in the event of a fire, the external envelope of the building has sufficient resistance to prevent fire spread across the relevant boundaries in accordance with all relevant sections of the Building Regulations. In the event of any doubt, further guidance should be sought from Building Control and/or a suitably qualified fire safety officer.		













Item	Description	Rate	Total
1.08	Where the Building Regulations and/or project design does not allow the use of combustible building materials such as timber, these elements are to be substituted for an A2-s1, d0 or A1 rated i.e. non-combustible alternative. If in doubt, consult with Alumasc technical services for further information and guidance.		
1.09	Safe and effective transport of materials to working level is to be determined by the contractor subject to on-site conditions and accessibility. Care must be taken when storing materials and equipment not to overload the deck or structure.		
1.10	All roofing materials supplied must be stored carefully undercover and raised clear of the ground, on a clean level surface, away from excessive heat. Bituminous rolls must be stored on end. Ideally, insulation should be stored inside wherever possible. If outside storage is unavoidable, the shrink wrap packaging alone is not under any circumstances sufficient and must be covered with tarpaulin or heavy duty waterproof sheets at all times.  All adhesives, liquid products, and self-adhesive rolls are to be stored in a temperature controlled space >5°C. Containers which are opened must be carefully resealed and kept upright to prevent leakage.		
1.11	The contractor is responsible for coordination, supervision and administration of the works and is to give notice of the anticipated dates of completion for inspection in accordance with Alumasc requirements.		
1.12	Roofs accessed for regular maintenance of plant, or parts of the building, should be given consideration in providing a predetermined route to and from the entry point to minimise potential hazards.		
1.13	It is suggested that a provisional sum is allowed for to cover unspecified items and unforeseen issues that may become apparent during the course of works.		











Limes Academy



#### Roof 2

	Specification				
2.0	Preparatory Works				
tem	Description	Qty	Unit	Rate	Total
2.01	CLEAR VEGETATION  Vegetation, moss and lichen growths are to be carefully removed and cleared from site. The roof surface should then be cleaned using a fungicidal wash and pressure washed.				
2.02	POWER WASH ROOF All surfaces are to be power washed to ensure a clean surface suitable for inspection and any necessary repairs. A minimum of 1500 psi is recommended for power wash preparation. At no point should the power washer be operating at a high pressure whereby the substrate is being damaged during the cleaning process. Adjust the pressure if required to ensure all contaminants and friable materials are removed from the surface. Please note that suitable precautions must be made when working with high pressures to avoid high-risk areas of existing known failures.  Ensure surface is fully dry before works commence.				
2.03	REPAIR EXISTING WATERPROOFING Remove all debris and non-adherent areas of existing finish.  Prepare existing surface to provide an acceptable base for overlay roofing, cutting and sealing all blisters and buckles. Where areas are extensively affected cut back and dry out. Patch level with suitable repair materials compatible with the existing to match the adjacent level.  Where temporary, insufficiently bonded, failed, or incompatible materials are present, remove to expose underlying compatible substrate.  The existing surface is to be even and free from any irregularities that may compromise the works/and or performance. It is the responsibility of the appointed contractor to verify and report any deficiencies so that they can be corrected prior to the installation of the proposed works.  Outlets and apertures must be temporarily protected from ingress of debris to prevent blockage of downpipe/s; protection should be removed during non-operating periods.				
2.04	REMOVE ALL FELT FLASHINGS Remove existing felt skirtings, flashings, and all associated details.  Any imperfections or damage to existing substrates, upstands etc. which are to receive new waterproofing must be made good with suitable repair materials prior to installation of the proposed works.				
	Sub-total				













em	Description	Qty	Unit	Rate	Total
2.05	RAISE EXISTING UPSTANDS				
	Upstand details are likely to be compromised by the installation of				
	the new waterproofing system.				
	me new waterpreaming eyerenii				
	Where applicable, provision should be made to raise the upstand				
	heights to achieve a minimum 150mm above the new finished roof				
	level. Alumasc cannot take responsibility in the event of water				
	ingress over and above the termination of our waterproofing.				
	ingless over and above the fermination of our waterproofing.				
	NB. The position of existing damp proof course/cavity trays must be				
	considered. Care must be taken to ensure that termination of the				
	new roofing system below, or appropriate rectification is made to				
	ensure water cannot ingress behind the system.				
	ensore water carmor ingress bening the system.				
2.06	PIPES				
	Remove all existing waterproofing. Collar and sleeves are to be				
	extended to achieve a minimum 150mm upstand above the new				
	finished roof level.				
2.07	INSPECT EXISTING RAINWATER GOODS				
	Inspect and water test all rainwater goods including downpipes to				
	ensure free drainage. Any defects are to be brought to the attention				
	of the client and/or principal designer to agree on remedial action.				
2.08	EXTRACTION UNITS & DUCTING				
	Mechanical extraction units are to be isolated and carefully set				
	aside to facilitate the works by specialist skilled labour. Where				
	applicable, kerbs are to be raised to achieve a minimum 150mm				
	above the new finished roof level.				
	Ductivery sections and supports are to be extended adapted where				
	Ductwork sections and supports are to be extended/adapted where necessary. On completion, any sections supported at roof level are				
	to be reinstalled onto a sacrificial layer of cap sheet to protect the				
	newly installed system.				
	0.401.50				
2.09	CABLES				
	Existing cables are to be temporarily removed or raised for the				
	duration of the works to facilitate the installation of the new				
	waterproofing system. The client is to be consulted to determine the				
	best approach. All cables are to be repositioned on completion of				
	works as necessary.				
	Sub-total				













3.0	Substrate Preparation				
Item	Description	Qty	Unit	Rate	Total
3.01	PRIME EXISTING ROOFING Remedial work and preparation of substrate must be complete. Clean thoroughly all areas; surface is to be free from all contaminants and dry prior to application of the primer coat.  Prime the existing roofing with Euroroof SA Primer by roller or brush at the specified coverage rate ensuring an even and full coat across the substrate, allow to touch dry. Only prime an area that can be subsequently covered on the same day.  Typical coverage rate: 4-8m²/L (100-200m² per 25 litre drum). Rough or porous surfaces will reduce the coverage rate,  Open time 5 - 30 mins. dependent on ambient conditions, adapt accordingly to suit the temperature and humidity at the time of the installation. Always check the product by touching with a gloved finger to check that it doesn't string when pressed to determine whether it is suitable for further product application.  Do not apply if rainfall is imminent.				
	Sub-total Sub-total				

4.0	Vapour Control				
Item	Description	Qty	Unit	Rate	Total
4.01	AIR & VAPOUR CONTROL LAYER Install Euroroof Self-Adhesive AVCL to the primed substrate with 75mm side and 100mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.				
	Extend a separate flashing piece cut from the full width of the roll and fully seal around all penetrations and at the roof perimeter. Provide a minimum 75mm lap above the top of the insulation or angle fillet where applicable. A minimum 100mm lap must be provided at the foot of the detail to the field area. For insulated upstands, the AVCL is to be taken up the full extent of the detail.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary				
	application to verify a full bond is achieved to the primed substrate.  Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.				
	Sub-total				













5.0	Thermal Insulation				
Item	Description	Qty	Unit	Rate	Total
5.01	THERMAL INSULATION	-			
	The surface must be clean, dry and free of any foreign materials.				
	Install Alumasc GTF PIR Cut to Falls Insulation in accordance with the				
	bespoke detailed installation plan provided.				
	U-value target 0.18W/m²K.				
	Bond to the prepared surface using 10mm continuous parallel beads of Euroroof PU Insulation Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres to roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.				
	Board edges are to be fully supported and laid in a staggered bond pattern with joints lightly butted. There should be no gaps at abutments. Where multiple layers are required, the board joints are to be staggered relative to each other and bonded as described.				
	Insulation must be laid into the adhesive promptly and only enough applied that can be covered in a timely manner. Cure rates approx. 90 mins at 5°C   60 mins at 10°C   30 mins at 20°C   15 mins at 30°C.				
	Eliminate uneven surfaces to ensure positive contact between the insulation board and surface area. Firmly press the board into place to ensure full contact and adhesion.				
	Hard edge protection is to be provided to all exposed edges of the insulation. Make allowances where appropriate to accommodate the waterproofing layers and avoid creating a step.				
	Minimum application temperature of PU adhesive is 5°C.				
	In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.				
	Cut to falls insulation schemes are designed to provide effective drainage for flat roofs. It cannot, however, be guaranteed that 100% drainage efficiency will be achieved primarily due to building and construction tolerances. Consequently, there may still be limited amounts of standing water after rainfall. In such cases, our waterproofing warranty remains valid and the integrity of the membrane is unaffected.				
	Sub-total				
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6.0	Underlay				
Item	Description	Qty	Unit	Rate	Total
6.01	UNDERLAY Install Euroroof Self-Adhesive Underlay to the primed surface with 75mm side and 150mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.  Prime all surfaces with Euroroof SA Primer prior to application.				
	Sub-total				

7.0	Cap Sheet				
Item	Description	Qty	Unit	Rate	Total
7.01	Description  CAP SHEET  Install Euroroof Mono Cap Sheet with 100mm side and 150mm end laps, bonded using 10mm continuous parallel beads of Euroroof PU Membrane Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres for roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.  Side and end laps are to be torch sealed and pressure rolled simultaneously with a long handled 15kg lap roller, leaving a 5-10mm continuous bead of bitumen extruded from all laps. Any excess compound is to be left as a continuous bead - do not spread or remove.  For flame-free sites, all laps are to be hot air welded and pressure rolled. It is recommended that automatic welders are used for all field joints. Manual hand held welders should be ideally used for detailing and inaccessible areas only.  - Position the membrane starting from the lowest point of the roof Membrane sheets must be staggered, avoiding any overlaps against the fall Pre-cut the lower corner of the end of each roll at 45° where it will be overlapped by the end lap of the next roll Apply the second layer of membrane astride and over the first layer (always in the same direction and approximately 1/4 of its length from the previous sheet).	Qty	Unit	Rate	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
7.01	Minimum application temperature of PU adhesive is 5°C.  In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the	Ψ.,	<b>-</b>		
	smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.				
	NIGHT JOINTS Progress of the works will be such as to maintain the waterproof integrity of the roof/s. At the end of each working day, or earlier in the event of adverse weather, a night joint must be formed to seal off the completed (or part-completed) areas and prevent water ingress. All open laps and joints to be sealed in accordance with current codes of practice.				
	ON COMPLETION  Appropriate protection must be provided from all other trades, storage of materials, and foot traffic to maintain conditions that ensure installed work is without damage or deterioration during the entire construction period. Final inspection of the waterproofing (and/or leak testing where appropriate) must take place on completion and the protection is removed.				
	Sub-total				

8.0	BUR Detailing				
Item	Description	Qty	Unit	Rate	Total
8.01	DETAILING PRODUCTS Form using separate flashings of Euroroof Self-Adhesive Underlay and Euroroof Self-Adhesive Cap Sheet, each to be fully bonded by removing the release film. Side and end laps are to be heat sealed and firmly pressure rolled, leaving a continuous bead of bitumen extruded from all laps.  All surfaces must be even and free from any irregularities that may adversely affect the adhesion of the membrane. Prime with Euroroof SA Primer ensuring an even and full coat.  It is the responsibility of the appointed contractor to undertake adhesion tests when using self-adhesive membranes to establish a full bond is achieved to the primed substrate. A method statement is available on request. Alumasc technical must be notified where the bond is found to be unsatisfactory.  For un-insulated surfaces that are found to be rough or uneven, it is acceptable to use heat by application of torch or hot-air to enhance the adhesion of the self-adhesive membrane. The appropriate use of heat is subject to the absence of combustible materials.	Qiy		Raie	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
8.02	VERTICAL DETAILING				
	To all detail work install a 100x100mm reinforcing strip of the Alumasc				
	specified underlay into the angle at all upstands prior to subsequent				
	membranes being installed. Overlap the main field cap sheet onto				
	the reinforcing strip by the full 100mm. Install a final flashing piece of				
	the cap sheet, fully bonded to the upstand and overlapping onto				
	the main horizontal sheet area by a minimum of 100mm.				
	Alternatively, install Alumasc PIR Angle Fillets, 50x50mm, bedded in				
	Alumasc PU Insulation Adhesive.				
	In accordance with BS6229 Code of Practice for Flat Roofs,				
	continuity of the waterproofing is to be maintained for a vertical				
	height of 150mm above the finished roof level at all abutments.				
	Alumasc cannot take responsibility in the event of water ingress over				
	and above the termination of our waterproofing.				
	Where upstands are greater than 250mm in height, the capping				
	sheet flashing is to be mechanically fixed at the leading upper				
	edge.				
8.03	CHECK KERB WITH GRP TRIM				
	Install perimeter check kerb using treated timber to provide a				
	minimum height of 50mm above the finished level of the				
	waterproofing system. Splayed timber and/or angle fillets are				
	required to provide a 45° chamfer to the inner face. Where				
	applicable, raise the existing kerb height to achieve the above				
	design requirement.				
	Dress the specified waterproofing up and across the check kerb to				
	the external edge.				
	Install new Alumasc GRP Check Trim to outer edge, fixed at 300mm				
	centres over the first layer of waterproofing. All lengths should be				
	close butt jointed.				
	Apply a secondary layer of waterproofing to the primed trim,				
	overlapping onto the underlying membrane by a minimum of				
	100mm. Seal between top edge of trim and waterproofing with				
	Derbitech HD Polymer Sealant.				
	Depth of trim is to be confirmed by the appointed principal designer				
	and/or contractor.				
	Sub-total				













em	Description	Qty	Unit	Rate	Total
8.04	WELTED DRIP TO EXTERNAL GUTTER				
	The roof perimeter detail is to be completed by forming a welted				
	drip.				
	Where applicable, ensure treated timber edge protection is				
	provided to the insulation. The thickness should be reduced				
	compared with the adjacent insulation to avoid creating a step in				
	the waterproofing.				
	Install minimum 50mm x 25mm treated timber batten. Form a welted				
	drip to the outer edge and fold neatly around a 6mm timber drip				
	former, mechanically fastened to the drip batten.				
	Use the tail of the membrane to provide a minimum 100mm overlap				
	onto the underlying membrane.				
8.05	NEW FASCIA/SOFFIT				
0.00	Install new fascia and soffit to all appropriate edges as directed by				
	the client or principal designer.				
	into enem en penneap an acestigates.				
8.06	NEW GUTTERS/DOWNPIPES				
	Install new Alumasc Gutters & Downpipes to all appropriate edges				
	as directed by the client or principal designer.				
	Specification of goods is to be provided under separate cover.				
	Rainwater goods must be tested by the appointed contractor upon				
	completion of the works prior to handover.				
	Sub-total				











**Limes Academy** 



#### **Project Summary**

#### AREA 3

Project Information	
Building Type:	Educational
Roof Name	Roof 3
Roof Size (m2)	35
Slope	Min. 1:80
Height (Metres)	3+
Exposure	Low

Core Sample

Close boarded timber-Vapour Control Layer-30mm PIR Insulation20mm Perlite-3 Layer Bituminous Felt

#### **Schedule of Products**

EUROROOF SA PRIMER
EUROROOF SELF-ADHESIVE AVCL
ALUMASC GTF PIR CUT TO FALLS INSULATION
EUROROOF PU INSULATION ADHESIVE
EUROROOF SELF-ADHESIVE UNDERLAY
EUROROOF MONO CAP SHEET
EUROROOF PU MEMBRANE ADHESIVE
EUROROOF SELF-ADHESIVE CAP SHEET
ALUMASC PIR ANGLE FILLETS
PROFLASH COVER FLASHING
DERBITECH HD POLYMER SEALANT
ALUMASC TERMINATION BAR
ALUMASC GRP CHECK TRIM











Project ID: SP124501-S1 Date of issue: 19/04/2022

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**Limes Academy** 



#### **Preliminaries**

The details contained within this proposal are based on information available at the time of writing and/or the condition of the roof when the Alumasc Site Survey Report was undertaken. It covers the correct installation of Alumasc products, and the preparation work necessary to provide a suitable substrate to receive the proposed works.

These proposals relate to the roof waterproofing area only. They do not include associated work to be carried out by other trades, which may be required to complete a satisfactory refurbishment.

Item	Description	Rate	Total
1.01	All works must comply with the requirements of the Health & Safety at Work Act and any additional requirements of the client. The contractor must liaise with the client or building owner to identify any potential hazards that could affect safe working practices prior to the commencement of works.		
1.02	A detailed method or work statement, design risk evaluation (Incl. RAMS), and program of works are to be provided by the roofing contractor and agreed by all relevant parties prior to commencing works.		
1.03	Employers and those in control of any work at height activity must assess the risk and put appropriate control measures in place by following a hierarchy of control measures such as making sure work is properly planned, supervised and carried out by competent people. This includes using the right type of equipment for working at height.		
1.04	Alumasc Roofing is a registered member of the NFRC Safe2Torch initiative to significantly reduce the risks when using gas torches, either to dry out roofs or when used to install torch-on membranes.  Whilst the specification herein promotes safety best practice to mitigate risk identified at roof survey stage, it is the responsibility of the contractor to carry out their own assessment of the potential risks on all aspects of the contract by using flame-free products to any combustible materials that may be present (whether visible or not), or otherwise where there is a potential hazard. Alumasc will accept no liability for any loss, damage, or injury attributable to the use of a gas torch application on or adjacent to combustible materials.  To all areas considered a risk, the contractor must enforce a torch-free zone as dictated by their own insurers, however, it is recommended that this should be no less than 900mm.		
1.05	If a naked flame is used for drying a roof surface, it is important that all operatives using a gas torch are familiar with and understand the principles of the Safe2Torch conditions as set out by the NFRC. Where the use of a naked flame is not permitted at any stage of the contract, drying the roof surface must be completed using hot air blowers, or a other suitable alternative method that does not involve using gas torches.		
1.06	Wherever a gas torch is employed, the contractor must observe the greater of a minimum one-hour fire watch, or the period dictated by their own insurers, after cessation of torching. Fire extinguishing equipment must be readily available in accordance with health and safety legislation.		
1.07	It is the responsibility of the client or building owner to ensure that the building shall be designed, constructed, or refurbished so that, in the event of a fire, the external envelope of the building has sufficient resistance to prevent fire spread across the relevant boundaries in accordance with all relevant sections of the Building Regulations. In the event of any doubt, further guidance should be sought from Building Control and/or a suitably qualified fire safety officer.		













Item	Description	Rate	Total
1.08	Where the Building Regulations and/or project design does not allow the use of combustible building materials such as timber, these elements are to be substituted for an A2-s1, d0 or A1 rated i.e. non-combustible alternative. If in doubt, consult with Alumasc technical services for further information and guidance.		
1.09	Safe and effective transport of materials to working level is to be determined by the contractor subject to on-site conditions and accessibility. Care must be taken when storing materials and equipment not to overload the deck or structure.		
1.10	All roofing materials supplied must be stored carefully undercover and raised clear of the ground, on a clean level surface, away from excessive heat. Bituminous rolls must be stored on end. Ideally, insulation should be stored inside wherever possible. If outside storage is unavoidable, the shrink wrap packaging alone is not under any circumstances sufficient and must be covered with tarpaulin or heavy duty waterproof sheets at all times.  All adhesives, liquid products, and self-adhesive rolls are to be stored in a temperature controlled space >5°C. Containers which are opened must be carefully resealed and kept upright to prevent leakage.		
1.11	The contractor is responsible for coordination, supervision and administration of the works and is to give notice of the anticipated dates of completion for inspection in accordance with Alumasc requirements.		
1.12	Roofs accessed for regular maintenance of plant, or parts of the building, should be given consideration in providing a predetermined route to and from the entry point to minimise potential hazards.		
1.13	It is suggested that a provisional sum is allowed for to cover unspecified items and unforeseen issues that may become apparent during the course of works.		









Limes Academy



#### Roof 3

	Specification				
	Preparatory Works				
m	Description	Qty	Unit	Rate	Total
2.01	CLEAR VEGETATION  Vegetation, moss and lichen growths are to be carefully removed and cleared from site. The roof surface should then be cleaned using a fungicidal wash and pressure washed.				
2.02	POWER WASH ROOF All surfaces are to be power washed to ensure a clean surface suitable for inspection and any necessary repairs. A minimum of 1500 psi is recommended for power wash preparation. At no point should the power washer be operating at a high pressure whereby the substrate is being damaged during the cleaning process. Adjust the pressure if required to ensure all contaminants and friable materials are removed from the surface. Please note that suitable precautions must be made when working with high pressures to avoid high-risk areas of existing known failures.  Ensure surface is fully dry before works commence.				
2.03	REPAIR EXISTING WATERPROOFING Remove all debris and non-adherent areas of existing finish.				
	Prepare existing surface to provide an acceptable base for overlay roofing, cutting and sealing all blisters and buckles. Where areas are extensively affected cut back and dry out. Patch level with suitable repair materials compatible with the existing to match the adjacent level.				
	Where temporary, insufficiently bonded, failed, or incompatible materials are present, remove to expose underlying compatible substrate.				
	The existing surface is to be even and free from any irregularities that may compromise the works/and or performance. It is the responsibility of the appointed contractor to verify and report any deficiencies so that they can be corrected prior to the installation of the proposed works.				
	Outlets and apertures must be temporarily protected from ingress of debris to prevent blockage of downpipe/s; protection should be removed during non-operating periods.				
2.04	REMOVE ALL FELT FLASHINGS Remove existing felt skirtings, flashings, and all associated details.				
	Any imperfections or damage to existing substrates, upstands etc. which are to receive new waterproofing must be made good with suitable repair materials prior to installation of the proposed works.				
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
2.05	RAISE EXISTING UPSTANDS  Upstand details are likely to be compromised by the installation of the new waterproofing system.  Where applicable, provision should be made to raise the upstand heights to achieve a minimum 150mm above the new finished roof level. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.  NB. The position of existing damp proof course/cavity trays must be considered. Care must be taken to ensure that termination of the new roofing system below, or appropriate rectification is made to ensure water cannot ingress behind the system.	Qiy	Unit	кате	Iotal
2.06	INSPECT EXISTING RAINWATER GOODS Inspect and water test all rainwater goods including downpipes to ensure free drainage. Any defects are to be brought to the attention of the client and/or principal designer to agree on remedial action.				
2.07	CABLES Existing cables are to be temporarily removed or raised for the duration of the works to facilitate the installation of the new waterproofing system. The client is to be consulted to determine the best approach. All cables are to be repositioned on completion of works as necessary.				
	Sub-total				

3.0	Substrate Preparation				
Item	Description	Qty	Unit	Rate	Total
3.01	PRIME EXISTING ROOFING				
	Remedial work and preparation of substrate must be complete.				
	Clean thoroughly all areas; surface is to be free from all				
	contaminants and dry prior to application of the primer coat.				
	Prime the existing roofing with Euroroof SA Primer by roller or brush at				
	the specified coverage rate ensuring an even and full coat across				
	the substrate, allow to touch dry. Only prime an area that can be				
	subsequently covered on the same day.				
	Typical coverage rate: 4-8m²/L (100-200m² per 25 litre drum). Rough				
	or porous surfaces will reduce the coverage rate,				
	Open time 5 - 30 mins. dependent on ambient conditions, adapt				
	accordingly to suit the temperature and humidity at the time of the				
	installation. Always check the product by touching with a gloved				
	finger to check that it doesn't string when pressed to determine				
	whether it is suitable for further product application.				
	Do not apply if rainfall is imminent.				
	Sub-total				













4.0	Vapour Control				
Item	Description	Qty	Unit	Rate	Total
4.01	AIR & VAPOUR CONTROL LAYER Install Euroroof Self-Adhesive AVCL to the primed substrate with 75mm side and 100mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.				
	Extend a separate flashing piece cut from the full width of the roll and fully seal around all penetrations and at the roof perimeter. Provide a minimum 75mm lap above the top of the insulation or angle fillet where applicable. A minimum 100mm lap must be provided at the foot of the detail to the field area. For insulated upstands, the AVCL is to be taken up the full extent of the detail.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.				
I	Sub-total				

5.0	Thermal Insulation				
ltem	Description	Qty	Unit	Rate	Total
5.01	THERMAL INSULATION The surface must be clean, dry and free of any foreign materials.  Install Alumasc GTF PIR Cut to Falls Insulation in accordance with the bespoke detailed installation plan provided.  U-value target 0.18W/m²K.  Bond to the prepared surface using 10mm continuous parallel beads of Euroroof PU Insulation Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres to roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.	Qty	Unit	Rate	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
5.01	Board edges are to be fully supported and laid in a staggered bond	•			
	pattern with joints lightly butted. There should be no gaps at				
	abutments. Where multiple layers are required, the board joints are				
	and edges are to be fully supported and laid in a staggered bond aftern with joints lightly butted. There should be no gaps at butments. Where multiple layers are required, the board joints are be staggered relative to each other and bonded as described.  Sulation must be laid into the adhesive promptly and only enough splied that can be covered in a timely manner. Cure rates approx. mins at 5°C   60 mins at 10°C   30 mins at 20°C   15 mins at 30°C.  In minate uneven surfaces to ensure positive contact between the sulation board and surface area. Firmly press the board into place ensure full contact and adhesion.  In and edge protection is to be provided to all exposed edges of the sulation. Make allowances where appropriate to accommodate as waterproofing layers and avoid creating a step.  In immum application temperature of PU adhesive is 5°C.  In accordance with BS EN 1991-1-4, the roof perimeter zone is alculated for PU application purposes as either 2 x the building eight, or the longest elevation, divided by 10, whichever is the haller, but should be no less than 2m in width. These general idelines are to be superseded by a project specific wind load suculation where applicable.  If to falls insulation schemes are designed to provide effective ainage for flat roofs. It cannot, however, be guaranteed that 100% ainage efficiency will be achieved primarily due to building and onstruction tolerances. Consequently, there may still be limited mounts of standing water after rainfall. In such cases, our atterproofing warranty remains valid and the integrity of the embrane is unaffected.				
	Insulation must be laid into the adhesive promptly and only enough				
	applied that can be covered in a timely manner. Cure rates approx. 90 mins at 5°C   60 mins at 10°C   30 mins at 20°C   15 mins at 30°C.				
	Eliminate uneven surfaces to ensure positive contact between the				
	insulation board and surface area. Firmly press the board into place				
	to ensure tull contact and adhesion.				
	Hard edge protection is to be provided to all exposed edges of the				
	insulation. Make allowances where appropriate to accommodate				
	the waterproofing layers and avoid creating a step.				
	Minimum application temperature of PU adhesive is 5°C.				
	In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.				
	Cut to falls insulation schemes are designed to provide effective drainage for flat roofs. It cannot, however, be guaranteed that 100% drainage efficiency will be achieved primarily due to building and construction tolerances. Consequently, there may still be limited amounts of standing water after rainfall. In such cases, our waterproofing warranty remains valid and the integrity of the membrane is unaffected.				
	Sub-total				













6.0	Underlay				
Item	Description	Qty	Unit	Rate	Total
6.01	UNDERLAY Install Euroroof Self-Adhesive Underlay to the primed surface with 75mm side and 150mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.  Prime all surfaces with Euroroof SA Primer prior to application.	•			
	Sub-total Sub-total				

7.0	Cap Sheet				
Item	Description	Qty	Unit	Rate	Total
7.01	Description  CAP SHEET  Install Euroroof Mono Cap Sheet with 100mm side and 150mm end laps, bonded using 10mm continuous parallel beads of Euroroof PU Membrane Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres for roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.  Side and end laps are to be torch sealed and pressure rolled simultaneously with a long handled 15kg lap roller, leaving a 5-10mm continuous bead of bitumen extruded from all laps. Any excess compound is to be left as a continuous bead - do not spread or remove.  For flame-free sites, all laps are to be hot air welded and pressure rolled. It is recommended that automatic welders are used for all field joints. Manual hand held welders should be ideally used for detailing and inaccessible areas only.  - Position the membrane starting from the lowest point of the roof Membrane sheets must be staggered, avoiding any overlaps against the fall Pre-cut the lower corner of the end of each roll at 45° where it will be overlapped by the end lap of the next roll Apply the second layer of membrane astride and over the first layer (always in the same direction and approximately 1/4 of its length from the previous sheet).	Qty	Unit	Rate	Total
	against the fall.  - Pre-cut the lower corner of the end of each roll at 45° where it will be overlapped by the end lap of the next roll.  - Apply the second layer of membrane astride and over the first layer (always in the same direction and approximately 1/4 of its				













Item	Description	Qty	Unit	Rate	Total
7.01	Minimum application temperature of PU adhesive is 5°C.  In accordance with BS EN 1991-1-4, the roof perimeter zone is				
	calculated for PU application purposes as either 2 x the building				
	height, or the longest elevation, divided by 10, whichever is the				
	smaller, but should be no less than 2m in width. These general				
	guidelines are to be superseded by a project specific wind load calculation where applicable.				
	NIGHT JOINTS				
	Progress of the works will be such as to maintain the waterproof integrity of the roof/s. At the end of each working day, or earlier in the event of adverse weather, a night joint must be formed to seal off the completed (or part-completed) areas and prevent water ingress. All open laps and joints to be sealed in accordance with current codes of practice.				
	·	poplication temperature of PU adhesive is 5°C.  Ince with BS EN 1991-1-4, the roof perimeter zone is for PU application purposes as either 2 x the building e longest elevation, divided by 10, whichever is the should be no less than 2m in width. These general are to be superseded by a project specific wind load where applicable.  IS  The works will be such as to maintain the waterproof the roof/s. At the end of each working day, or earlier in adverse weather, a night joint must be formed to seal coleted (or part-completed) areas and prevent water pen laps and joints to be sealed in accordance with es of practice.  ETION  The protection must be provided from all other trades, materials, and foot traffic to maintain conditions that alled work is without damage or deterioration during the ruction period. Final inspection of the waterproofing at testing where appropriate) must take place on			
	ON COMPLETION  Appropriate protection must be provided from all other trades, storage of materials, and foot traffic to maintain conditions that ensure installed work is without damage or deterioration during the entire construction period. Final inspection of the waterproofing (and/or leak testing where appropriate) must take place on completion and the protection is removed.				
	Sub-total				

8.0	BUR Detailing				
Item	Description	Qty	Unit	Rate	Total
8.01	DETAILING PRODUCTS Form using separate flashings of Euroroof Self-Adhesive Underlay and Euroroof Self-Adhesive Cap Sheet, each to be fully bonded by removing the release film. Side and end laps are to be heat sealed and firmly pressure rolled, leaving a continuous bead of bitumen extruded from all laps.  All surfaces must be even and free from any irregularities that may adversely affect the adhesion of the membrane. Prime with Euroroof SA Primer ensuring an even and full coat.  It is the responsibility of the appointed contractor to undertake adhesion tests when using self-adhesive membranes to establish a full bond is achieved to the primed substrate. A method statement is available on request. Alumasc technical must be notified where the bond is found to be unsatisfactory.  For un-insulated surfaces that are found to be rough or uneven, it is acceptable to use heat by application of torch or hot-air to enhance the adhesion of the self-adhesive membrane. The appropriate use of heat is subject to the absence of combustible materials.	Qiy		Raie	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
8.02	VERTICAL DETAILING To all detail work install a 100x100mm reinforcing strip of the Alumasc specified underlay into the angle at all upstands prior to subsequent membranes being installed. Overlap the main field cap sheet onto the reinforcing strip by the full 100mm. Install a final flashing piece of the cap sheet, fully bonded to the upstand and overlapping onto the main horizontal sheet area by a minimum of 100mm.  Alternatively, install Alumasc PIR Angle Fillets, 50x50mm, bedded in Alumasc PU Insulation Adhesive.  In accordance with BS6229 Code of Practice for Flat Roofs, continuity of the waterproofing is to be maintained for a vertical height of 150mm above the finished roof level at all abutments. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.  Where upstands are greater than 250mm in height, the capping sheet flashing is to be mechanically fixed at the leading upper				
8.03	UPSTAND WITH PROFLASH COVER FLASHING Inspect and carry out any repairs to the upstand to ensure the				
	Substrate is suitable to receive the new waterproofing system.  Dress the specified waterproofing system to the upstand, ensure separate flashings are formed.  Install new ProFlash cover flashing chased into the upstand by a minimum of 30mm, to be held in place with standard fixing clips spaced at a maximum 450mm centres. Point with Derbitech HD Polymer Sealant.				
	All end laps are to be a minimum of 100mm and sealed with a continuous bead of Derbitech HD Polymer Sealant.  To provide additional restraint in areas of high exposure, Derbitech HD Polymer Sealant should be applied in a continuous bead and pressed down to seal.				
8.04	UPSTAND WITH TERMINATION BAR Inspect and carry out any repairs to the upstand to ensure the substrate is suitable to receive the new waterproofing system.  Dress the specified waterproofing system to the upstand, ensure separate flashings are formed.  Mechanically fix Alumasc Termination Bar at a maximum 300mm centres placed at the top edge of the flashing detail, and seal with Derbitech HD Polymer Sealant.				
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
8.05	BOX OUT PARAPET - GRP TRIM Install new exterior grade plywood to BS EN 636-2, or Oriented strand board (OSB 3) to BS EN 300-OSB/3, to the top and internal face of the perimeter upstands.	-			
	Dress the specified waterproofing up and across the parapet detail to the external edge, ensure separate flashings are formed and the waterproofing is fully supported.				
	Install new Alumasc GRP Check Trim to outer edge, fixed at 300mm centres over the first layer of waterproofing. All lengths should be close butt jointed.				
	Apply a secondary layer of waterproofing to the primed trim, overlapping onto the underlying membrane by a minimum of 100mm. Seal between top edge of trim and waterproofing with Derbitech HD Polymer Sealant.				
	Depth of trim is to be confirmed by the appointed principal designer and/or contractor.				
8.06	RAINWATER CHUTES Roof drainage must comply with BS EN 12056-3. Where required, please consult Alumasc technical services for further guidance.				
	Drainage is to be provided via lined chutes through the inner face of the parapet upstand.				
	Where applicable, new chutes are to be provided with sufficient flange projection to ensure a minimum 100mm overlap of the specified waterproofing can be achieved.				
	The size of chute required is to be confirmed by the appointed design professional/contractor. Minimum size of 300mm in both length and depth is recommended.				
	Rainwater goods must be tested by the appointed contractor upon completion of the works prior to handover.				
	Sub-total				











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#### **Project Summary**

#### AREA 4

Project Information	
Building Type:	Educational
Roof Name	Roof 4
Roof Size (m2)	130
Slope	Min. 1:80
Height (Metres)	3+
Exposure	Low

Core Sample

Close boarded timber-Vapour Control Layer-30mm PIR Insulation20mm Perlite-3 Layer Bituminous Felt

#### **Schedule of Products**

EUROROOF SA PRIMER
EUROROOF SELF-ADHESIVE AVCL
ALUMASC GTF PIR CUT TO FALLS INSULATION
EUROROOF PU INSULATION ADHESIVE
EUROROOF SELF-ADHESIVE UNDERLAY
EUROROOF MONO CAP SHEET
EUROROOF PU MEMBRANE ADHESIVE
EUROROOF SELF-ADHESIVE CAP SHEET
ALUMASC PIR ANGLE FILLETS
PROFLASH COVER FLASHING
DERBITECH HD POLYMER SEALANT
ALUMASC GRP CHECK TRIM
ALUMASC GUTTERS & DOWNPIPES











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#### **Preliminaries**

The details contained within this proposal are based on information available at the time of writing and/or the condition of the roof when the Alumasc Site Survey Report was undertaken. It covers the correct installation of Alumasc products, and the preparation work necessary to provide a suitable substrate to receive the proposed works.

These proposals relate to the roof waterproofing area only. They do not include associated work to be carried out by other trades, which may be required to complete a satisfactory refurbishment.

Item	Description	Rate	Total
1.01	All works must comply with the requirements of the Health & Safety at Work Act and any additional requirements of the client. The contractor must liaise with the client or building owner to identify any potential hazards that could affect safe working practices prior to the commencement of works.		
1.02	A detailed method or work statement, design risk evaluation (Incl. RAMS), and program of works are to be provided by the roofing contractor and agreed by all relevant parties prior to commencing works.		
1.03	Employers and those in control of any work at height activity must assess the risk and put appropriate control measures in place by following a hierarchy of control measures such as making sure work is properly planned, supervised and carried out by competent people. This includes using the right type of equipment for working at height.		
1.04	Alumasc Roofing is a registered member of the NFRC Safe2Torch initiative to significantly reduce the risks when using gas torches, either to dry out roofs or when used to install torch-on membranes.  Whilst the specification herein promotes safety best practice to mitigate risk identified at roof survey stage, it is the responsibility of the contractor to carry out their own assessment of the potential risks on all aspects of the contract by using flame-free products to any combustible materials that may be present (whether visible or not), or otherwise where there is a potential hazard. Alumasc will accept no liability for any loss, damage, or injury attributable to the use of a gas torch application on or adjacent to combustible materials.  To all areas considered a risk, the contractor must enforce a torch-free zone as dictated by their own insurers, however, it is recommended that this should be no less than 900mm.		
1.05	If a naked flame is used for drying a roof surface, it is important that all operatives using a gas torch are familiar with and understand the principles of the Safe2Torch conditions as set out by the NFRC. Where the use of a naked flame is not permitted at any stage of the contract, drying the roof surface must be completed using hot air blowers, or a other suitable alternative method that does not involve using gas torches.		
1.06	Wherever a gas torch is employed, the contractor must observe the greater of a minimum one-hour fire watch, or the period dictated by their own insurers, after cessation of torching. Fire extinguishing equipment must be readily available in accordance with health and safety legislation.		
1.07	It is the responsibility of the client or building owner to ensure that the building shall be designed, constructed, or refurbished so that, in the event of a fire, the external envelope of the building has sufficient resistance to prevent fire spread across the relevant boundaries in accordance with all relevant sections of the Building Regulations. In the event of any doubt, further guidance should be sought from Building Control and/or a suitably qualified fire safety officer.		













Item	Description	Rate	Total
1.08	Where the Building Regulations and/or project design does not allow the use of combustible building materials such as timber, these elements are to be substituted for an A2-s1, d0 or A1 rated i.e. non-combustible alternative. If in doubt, consult with Alumasc technical services for further information and guidance.		
1.09	Safe and effective transport of materials to working level is to be determined by the contractor subject to on-site conditions and accessibility. Care must be taken when storing materials and equipment not to overload the deck or structure.		
1.10	All roofing materials supplied must be stored carefully undercover and raised clear of the ground, on a clean level surface, away from excessive heat. Bituminous rolls must be stored on end. Ideally, insulation should be stored inside wherever possible. If outside storage is unavoidable, the shrink wrap packaging alone is not under any circumstances sufficient and must be covered with tarpaulin or heavy duty waterproof sheets at all times.  All adhesives, liquid products, and self-adhesive rolls are to be stored in a temperature controlled space >5°C. Containers which are opened must be carefully resealed and kept upright to prevent leakage.		
1.11	The contractor is responsible for coordination, supervision and administration of the works and is to give notice of the anticipated dates of completion for inspection in accordance with Alumasc requirements.		
1.12	Roofs accessed for regular maintenance of plant, or parts of the building, should be given consideration in providing a predetermined route to and from the entry point to minimise potential hazards.		
1.13	It is suggested that a provisional sum is allowed for to cover unspecified items and unforeseen issues that may become apparent during the course of works.		











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### Roof 4

	Specification				
2.0	Preparatory Works				
tem	Description	Qty	Unit	Rate	Total
2.01	CLEAR VEGETATION  Vegetation, moss and lichen growths are to be carefully removed and cleared from site. The roof surface should then be cleaned using a fungicidal wash and pressure washed.				
2.02	POWER WASH ROOF All surfaces are to be power washed to ensure a clean surface suitable for inspection and any necessary repairs. A minimum of 1500 psi is recommended for power wash preparation. At no point should the power washer be operating at a high pressure whereby the substrate is being damaged during the cleaning process. Adjust the pressure if required to ensure all contaminants and friable materials are removed from the surface. Please note that suitable precautions must be made when working with high pressures to avoid high-risk areas of existing known failures.  Ensure surface is fully dry before works commence.				
2.03	REPAIR EXISTING WATERPROOFING Remove all debris and non-adherent areas of existing finish.  Prepare existing surface to provide an acceptable base for overlay roofing, cutting and sealing all blisters and buckles. Where areas are extensively affected cut back and dry out. Patch level with suitable repair materials compatible with the existing to match the adjacent level.  Where temporary, insufficiently bonded, failed, or incompatible materials are present, remove to expose underlying compatible substrate.  The existing surface is to be even and free from any irregularities that may compromise the works/and or performance. It is the responsibility of the appointed contractor to verify and report any deficiencies so that they can be corrected prior to the installation of the proposed works.  Outlets and apertures must be temporarily protected from ingress of debris to prevent blockage of downpipe/s; protection should be removed during non-operating periods.				
2.04	REMOVE ALL FELT FLASHINGS Remove existing felt skirtings, flashings, and all associated details.  Any imperfections or damage to existing substrates, upstands etc. which are to receive new waterproofing must be made good with suitable repair materials prior to installation of the proposed works.				
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
2.05	RAISE EXISTING UPSTANDS				
	Upstand details are likely to be compromised by the installation of				
	the new waterproofing system.				
	Where applicable, provision should be made to raise the upstand				
	heights to achieve a minimum 150mm above the new finished roof				
	level. Alumasc cannot take responsibility in the event of water				
	ingress over and above the termination of our waterproofing.				
	NB. The position of existing damp proof course/cavity trays must be				
	considered. Care must be taken to ensure that termination of the				
	new roofing system below, or appropriate rectification is made to				
	ensure water cannot ingress behind the system.				
2.06	INSPECT EXISTING RAINWATER GOODS				
2.00	Inspect and water test all rainwater goods including downpipes to				
	ensure free drainage. Any defects are to be brought to the attention				
	of the client and/or principal designer to agree on remedial action.				
2.07	CABLES				
	Existing cables are to be temporarily removed or raised for the				
	duration of the works to facilitate the installation of the new				
	waterproofing system. The client is to be consulted to determine the				
	best approach. All cables are to be repositioned on completion of				
	works as necessary.				
	Sub-total Sub-total				

3.0	Substrate Preparation				
Item	Description	Qty	Unit	Rate	Total
3.01	PRIME EXISTING ROOFING				
	Remedial work and preparation of substrate must be complete.				
	Clean thoroughly all areas; surface is to be free from all				
	contaminants and dry prior to application of the primer coat.				
	Prime the existing roofing with Euroroof SA Primer by roller or brush at				
	the specified coverage rate ensuring an even and full coat across				
	the substrate, allow to touch dry. Only prime an area that can be				
	subsequently covered on the same day.				
	Typical coverage rate: 4-8m²/L (100-200m² per 25 litre drum). Rough				
	or porous surfaces will reduce the coverage rate,				
	Open time 5 - 30 mins. dependent on ambient conditions, adapt				
	accordingly to suit the temperature and humidity at the time of the				
	installation. Always check the product by touching with a gloved				
	finger to check that it doesn't string when pressed to determine				
	whether it is suitable for further product application.				
	Do not apply if rainfall is imminent.				
	Sub-total				













4.0	Vapour Control				
Item	Description	Qty	Unit	Rate	Total
4.01	AIR & VAPOUR CONTROL LAYER Install Euroroof Self-Adhesive AVCL to the primed substrate with 75mm side and 100mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.				
	Extend a separate flashing piece cut from the full width of the roll and fully seal around all penetrations and at the roof perimeter. Provide a minimum 75mm lap above the top of the insulation or angle fillet where applicable. A minimum 100mm lap must be provided at the foot of the detail to the field area. For insulated upstands, the AVCL is to be taken up the full extent of the detail.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.				
	Sub-total				

5.0	Thermal Insulation				
ltem	Description	Qty	Unit	Rate	Total
5.01	THERMAL INSULATION The surface must be clean, dry and free of any foreign materials.  Install Alumasc GTF PIR Cut to Falls Insulation in accordance with the bespoke detailed installation plan provided.  U-value target 0.18 W/m²K.  Bond to the prepared surface using 10mm continuous parallel beads of Euroroof PU Insulation Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres to roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.	Qiy	Onn	Kule	TOTAL
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
5.01	Description  Board edges are to be fully supported and laid in a staggered bond pattern with joints lightly butted. There should be no gaps at abutments. Where multiple layers are required, the board joints are to be staggered relative to each other and bonded as described.  Insulation must be laid into the adhesive promptly and only enough applied that can be covered in a timely manner. Cure rates approx. 90 mins at 5°C   60 mins at 10°C   30 mins at 20°C   15 mins at 30°C.  Eliminate uneven surfaces to ensure positive contact between the insulation board and surface area. Firmly press the board into place to ensure full contact and adhesion.  Hard edge protection is to be provided to all exposed edges of the insulation. Make allowances where appropriate to accommodate the waterproofing layers and avoid creating a step.  Minimum application temperature of PU adhesive is 5°C.	Qty	Unit	Rate	Total
	In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.  Cut to falls insulation schemes are designed to provide effective drainage for flat roofs. It cannot, however, be guaranteed that 100% drainage efficiency will be achieved primarily due to building and construction tolerances. Consequently, there may still be limited amounts of standing water after rainfall. In such cases, our waterproofing warranty remains valid and the integrity of the membrane is unaffected.				
	Sub-total				













6.0	Underlay				
Item	Description	Qty	Unit	Rate	Total
6.01	UNDERLAY Install Euroroof Self-Adhesive Underlay to the primed surface with 75mm side and 150mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.  Prime all surfaces with Euroroof SA Primer prior to application.				
	Sub-total				

7.0	Cap Sheet				
Item	Description	Qty	Unit	Rate	Total
7.01	Description  CAP SHEET  Install Euroroof Mono Cap Sheet with 100mm side and 150mm end laps, bonded using 10mm continuous parallel beads of Euroroof PU Membrane Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres for roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.  Side and end laps are to be torch sealed and pressure rolled simultaneously with a long handled 15kg lap roller, leaving a 5-10mm continuous bead of bitumen extruded from all laps. Any excess compound is to be left as a continuous bead - do not spread or remove.  For flame-free sites, all laps are to be hot air welded and pressure rolled. It is recommended that automatic welders are used for all field joints. Manual hand held welders should be ideally used for detailing and inaccessible areas only.  - Position the membrane starting from the lowest point of the roof Membrane sheets must be staggered, avoiding any overlaps against the fall Pre-cut the lower corner of the end of each roll at 45° where it will be overlapped by the end lap of the next roll Apply the second layer of membrane astride and over the first layer (always in the same direction and approximately 1/4 of its length from the previous sheet).	Qty	Unit	Rate	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
7.01	Minimum application temperature of PU adhesive is 5°C.				
	In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.				
	NIGHT JOINTS Progress of the works will be such as to maintain the waterproof integrity of the roof/s. At the end of each working day, or earlier in the event of adverse weather, a night joint must be formed to seal off the completed (or part-completed) areas and prevent water ingress. All open laps and joints to be sealed in accordance with current codes of practice.				
	ON COMPLETION  Appropriate protection must be provided from all other trades, storage of materials, and foot traffic to maintain conditions that ensure installed work is without damage or deterioration during the entire construction period. Final inspection of the waterproofing (and/or leak testing where appropriate) must take place on completion and the protection is removed.				
	Sub-total				

8.0	BUR Detailing				
Item	Description	Qty	Unit	Rate	Total
8.01	DETAILING PRODUCTS Form using separate flashings of Euroroof Self-Adhesive Underlay and Euroroof Self-Adhesive Cap Sheet, each to be fully bonded by removing the release film. Side and end laps are to be heat sealed and firmly pressure rolled, leaving a continuous bead of bitumen extruded from all laps.  All surfaces must be even and free from any irregularities that may adversely affect the adhesion of the membrane. Prime with Euroroof SA Primer ensuring an even and full coat.  It is the responsibility of the appointed contractor to undertake adhesion tests when using self-adhesive membranes to establish a full bond is achieved to the primed substrate. A method statement is available on request. Alumasc technical must be notified where the bond is found to be unsatisfactory.  For un-insulated surfaces that are found to be rough or uneven, it is acceptable to use heat by application of torch or hot-air to enhance the adhesion of the self-adhesive membrane. The appropriate use of heat is subject to the absence of combustible materials.	Qiy		Raie	Total
	Sub-total				











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Item	Description	Qty	Unit	Rate	Total
8.02	VERTICAL DETAILING  To all detail work install a 100x100mm reinforcing strip of the Alumasc specified underlay into the angle at all upstands prior to subsequent membranes being installed. Overlap the main field cap sheet onto the reinforcing strip by the full 100mm. Install a final flashing piece of the cap sheet, fully bonded to the upstand and overlapping onto the main horizontal sheet area by a minimum of 100mm.  Alternatively, install Alumasc PIR Angle Fillets, 50x50mm, bedded in Alumasc PU Insulation Adhesive.  In accordance with BS6229 Code of Practice for Flat Roofs, continuity of the waterproofing is to be maintained for a vertical height of 150mm above the finished roof level at all abutments. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.  Where upstands are greater than 250mm in height, the capping sheet flashing is to be mechanically fixed at the leading upper edge.	wiy.		Raie	TOTAL
8.03	UPSTAND WITH PROFLASH COVER FLASHING Inspect and carry out any repairs to the upstand to ensure the substrate is suitable to receive the new waterproofing system.  Dress the specified waterproofing system to the upstand, ensure separate flashings are formed.  Install new ProFlash cover flashing chased into the upstand by a minimum of 30mm, to be held in place with standard fixing clips spaced at a maximum 450mm centres. Point with Derbitech HD Polymer Sealant.  All end laps are to be a minimum of 100mm and sealed with a continuous bead of Derbitech HD Polymer Sealant.  To provide additional restraint in areas of high exposure, Derbitech HD Polymer Sealant should be applied in a continuous bead and pressed down to seal.				
	Sub-total				_











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Date of issue: 19/04/2022

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Item	Description	Qty	Unit	Rate	Total
8.04	BOX OUT PARAPET - GRP TRIM	·			
	Install new exterior grade plywood to BS EN 636-2, or Oriented strand				
	board (OSB 3) to BS EN 300-OSB/3, to the top and internal face of the				
	perimeter upstands.				
	Dress the specified waterproofing up and across the parapet detail				
	to the external edge, ensure separate flashings are formed and the				
	waterproofing is fully supported.				
	Install new Alumasc GRP Check Trim to outer edge, fixed at 300mm				
	centres over the first layer of waterproofing. All lengths should be				
	close butt jointed.				
	Apply a secondary layer of waterproofing to the primed trim,				
	overlapping onto the underlying membrane by a minimum of				
	100mm. Seal between top edge of trim and waterproofing with				
	Derbitech HD Polymer Sealant.				
	Depth of trim is to be confirmed by the appointed principal designer				
	and/or contractor.				
8.05	WELTED DRIP TO EXTERNAL GUTTER				
	The roof perimeter detail is to be completed by forming a welted				
	drip.				
	Where applicable, ensure treated timber edge protection is				
	provided to the insulation. The thickness should be reduced				
	compared with the adjacent insulation to avoid creating a step in the waterproofing.				
	ine waterprooning.				
	Install minimum 50mm x 25mm treated timber batten. Form a welted				
	drip to the outer edge and fold neatly around a 6mm timber drip				
	former, mechanically fastened to the drip batten.				
	Use the tail of the membrane to provide a minimum 100mm overlap				
	onto the underlying membrane.				
201	NICIM EACOLA/COFFIT				
8.06	NEW FASCIA/SOFFIT				
	Install new fascia and soffit to all appropriate edges as directed by the client or principal designer.				
	ine client of principal designer.				
	Sub-total Sub-total				











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em	Description	Qty	Unit	Rate	Total
8.07	RAINWATER CHUTES				
	Roof drainage must comply with BS EN 12056-3. Where required,				
	please consult Alumasc technical services for further guidance.				
	Drainage is to be provided via lined chutes through the inner face of the parapet upstand.				
	Where applicable, new chutes are to be provided with sufficient flange projection to ensure a minimum 100mm overlap of the specified waterproofing can be achieved.				
	The size of chute required is to be confirmed by the appointed design professional/contractor. Minimum size of 300mm in both length and depth is recommended.				
	Rainwater goods must be tested by the appointed contractor upon completion of the works prior to handover.				
8.08	NEW GUTTERS/DOWNPIPES				
	Install new Alumasc Gutters & Downpipes to all appropriate edges				
	as directed by the client or principal designer.				
	Specification of goods is to be provided under separate cover.				
	Rainwater goods must be tested by the appointed contractor upon				
	completion of the works prior to handover.				
	Sub-total				











Project ID: SP124501-S1
Date of issue: 19/04/2022

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### **Project Summary**

#### AREA 5

Project Information	
Building Type:	Educational
Roof Name	Roof 5
Roof Size (m2)	30
Slope	Min. 1:80
Height (Metres)	3+
Exposure	Low

Core Sample

Close boarded timber-Vapour Control Layer-30mm PIR Insulation20mm Perlite-3 Layer Bituminous Felt

#### **Schedule of Products**

EUROROOF SA PRIMER
EUROROOF SELF-ADHESIVE AVCL
ALUMASC GTF PIR CUT TO FALLS INSULATION
EUROROOF PU INSULATION ADHESIVE
EUROROOF SELF-ADHESIVE UNDERLAY
EUROROOF MONO CAP SHEET
EUROROOF PU MEMBRANE ADHESIVE
EUROROOF SELF-ADHESIVE CAP SHEET
ALUMASC PIR ANGLE FILLETS
PROFLASH COVER FLASHING
DERBITECH HD POLYMER SEALANT
ALUMASC GRP CHECK TRIM
ALUMASC GUTTERS & DOWNPIPES











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### **Preliminaries**

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These proposals relate to the roof waterproofing area only. They do not include associated work to be carried out by other trades, which may be required to complete a satisfactory refurbishment.

Item	Description	Rate	Total
1.01	All works must comply with the requirements of the Health & Safety at Work Act and any additional requirements of the client. The contractor must liaise with the client or building owner to identify any potential hazards that could affect safe working practices prior to the commencement of works.		
1.02	A detailed method or work statement, design risk evaluation (Incl. RAMS), and program of works are to be provided by the roofing contractor and agreed by all relevant parties prior to commencing works.		
1.03	Employers and those in control of any work at height activity must assess the risk and put appropriate control measures in place by following a hierarchy of control measures such as making sure work is properly planned, supervised and carried out by competent people. This includes using the right type of equipment for working at height.		
1.04	Alumasc Roofing is a registered member of the NFRC Safe2Torch initiative to significantly reduce the risks when using gas torches, either to dry out roofs or when used to install torch-on membranes.  Whilst the specification herein promotes safety best practice to mitigate risk identified at roof survey stage, it is the responsibility of the contractor to carry out their own assessment of the potential risks on all aspects of the contract by using flame-free products to any combustible materials that may be present (whether visible or not), or otherwise where there is a potential hazard. Alumasc will accept no liability for any loss, damage, or injury attributable to the use of a gas torch application on or adjacent to combustible materials.  To all areas considered a risk, the contractor must enforce a torch-free zone as dictated by their own insurers, however, it is recommended that this should be no less than 900mm.		
1.05	If a naked flame is used for drying a roof surface, it is important that all operatives using a gas torch are familiar with and understand the principles of the Safe2Torch conditions as set out by the NFRC. Where the use of a naked flame is not permitted at any stage of the contract, drying the roof surface must be completed using hot air blowers, or a other suitable alternative method that does not involve using gas torches.		
1.06	Wherever a gas torch is employed, the contractor must observe the greater of a minimum one-hour fire watch, or the period dictated by their own insurers, after cessation of torching. Fire extinguishing equipment must be readily available in accordance with health and safety legislation.		
1.07	It is the responsibility of the client or building owner to ensure that the building shall be designed, constructed, or refurbished so that, in the event of a fire, the external envelope of the building has sufficient resistance to prevent fire spread across the relevant boundaries in accordance with all relevant sections of the Building Regulations. In the event of any doubt, further guidance should be sought from Building Control and/or a suitably qualified fire safety officer.		













Item	Description	Rate	Total
1.08	Where the Building Regulations and/or project design does not allow the use of combustible building materials such as timber, these elements are to be substituted for an A2-s1, d0 or A1 rated i.e. non-combustible alternative. If in doubt, consult with Alumasc technical services for further information and guidance.		
1.09	Safe and effective transport of materials to working level is to be determined by the contractor subject to on-site conditions and accessibility. Care must be taken when storing materials and equipment not to overload the deck or structure.		
1.10	All roofing materials supplied must be stored carefully undercover and raised clear of the ground, on a clean level surface, away from excessive heat. Bituminous rolls must be stored on end. Ideally, insulation should be stored inside wherever possible. If outside storage is unavoidable, the shrink wrap packaging alone is not under any circumstances sufficient and must be covered with tarpaulin or heavy duty waterproof sheets at all times.  All adhesives, liquid products, and self-adhesive rolls are to be stored in a temperature controlled space >5°C. Containers which are opened must be carefully resealed and kept upright to prevent leakage.		
1.11	The contractor is responsible for coordination, supervision and administration of the works and is to give notice of the anticipated dates of completion for inspection in accordance with Alumasc requirements.		
1.12	Roofs accessed for regular maintenance of plant, or parts of the building, should be given consideration in providing a predetermined route to and from the entry point to minimise potential hazards.		
1.13	It is suggested that a provisional sum is allowed for to cover unspecified items and unforeseen issues that may become apparent during the course of works.		













### Roof 5

	Specification				
	Preparatory Works				
m	Description	Qty	Unit	Rate	Total
2.01	CLEAR VEGETATION  Vegetation, moss and lichen growths are to be carefully removed and cleared from site. The roof surface should then be cleaned using a fungicidal wash and pressure washed.				
2.02	POWER WASH ROOF All surfaces are to be power washed to ensure a clean surface suitable for inspection and any necessary repairs. A minimum of 1500 psi is recommended for power wash preparation. At no point should the power washer be operating at a high pressure whereby the substrate is being damaged during the cleaning process. Adjust the pressure if required to ensure all contaminants and friable materials are removed from the surface. Please note that suitable precautions must be made when working with high pressures to avoid high-risk areas of existing known failures.  Ensure surface is fully dry before works commence.				
2.03	REPAIR EXISTING WATERPROOFING Remove all debris and non-adherent areas of existing finish.				
	Prepare existing surface to provide an acceptable base for overlay roofing, cutting and sealing all blisters and buckles. Where areas are extensively affected cut back and dry out. Patch level with suitable repair materials compatible with the existing to match the adjacent level.				
	Where temporary, insufficiently bonded, failed, or incompatible materials are present, remove to expose underlying compatible substrate.				
	The existing surface is to be even and free from any irregularities that may compromise the works/and or performance. It is the responsibility of the appointed contractor to verify and report any deficiencies so that they can be corrected prior to the installation of the proposed works.				
	Outlets and apertures must be temporarily protected from ingress of debris to prevent blockage of downpipe/s; protection should be removed during non-operating periods.				
2.04	REMOVE ALL FELT FLASHINGS Remove existing felt skirtings, flashings, and all associated details.				
	Any imperfections or damage to existing substrates, upstands etc. which are to receive new waterproofing must be made good with suitable repair materials prior to installation of the proposed works.				
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
2.05	RAISE EXISTING UPSTANDS  Upstand details are likely to be compromised by the installation of the new waterproofing system.  Where applicable, provision should be made to raise the upstand heights to achieve a minimum 150mm above the new finished roof level. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.  NB. The position of existing damp proof course/cavity trays must be considered. Care must be taken to ensure that termination of the new roofing system below, or appropriate rectification is made to ensure water cannot ingress behind the system.	QIY	Offili	Rule	Iolai
2.06	INSPECT EXISTING RAINWATER GOODS Inspect and water test all rainwater goods including downpipes to ensure free drainage. Any defects are to be brought to the attention of the client and/or principal designer to agree on remedial action.				
2.07	CABLES Existing cables are to be temporarily removed or raised for the duration of the works to facilitate the installation of the new waterproofing system. The client is to be consulted to determine the best approach. All cables are to be repositioned on completion of works as necessary.				
	Sub-total				

3.0	Substrate Preparation				
Item	Description	Qty	Unit	Rate	Total
3.01	PRIME EXISTING ROOFING				
	Remedial work and preparation of substrate must be complete.				
	Clean thoroughly all areas; surface is to be free from all				
	contaminants and dry prior to application of the primer coat.				
	Prime the existing roofing with Euroroof SA Primer by roller or brush at				
	the specified coverage rate ensuring an even and full coat across				
	the substrate, allow to touch dry. Only prime an area that can be				
	subsequently covered on the same day.				
	Typical coverage rate: 4-8m²/L (100-200m² per 25 litre drum). Rough				
	or porous surfaces will reduce the coverage rate,				
	Open time 5 - 30 mins. dependent on ambient conditions, adapt				
	accordingly to suit the temperature and humidity at the time of the				
	installation. Always check the product by touching with a gloved				
	finger to check that it doesn't string when pressed to determine				
	whether it is suitable for further product application.				
	Do not apply if rainfall is imminent.				
	Sub-total				













4.0	Vapour Control				
Item	Description	Qty	Unit	Rate	Total
4.01	AIR & VAPOUR CONTROL LAYER Install Euroroof Self-Adhesive AVCL to the primed substrate with 75mm side and 100mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.				
	Extend a separate flashing piece cut from the full width of the roll and fully seal around all penetrations and at the roof perimeter. Provide a minimum 75mm lap above the top of the insulation or angle fillet where applicable. A minimum 100mm lap must be provided at the foot of the detail to the field area. For insulated upstands, the AVCL is to be taken up the full extent of the detail.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.				
	Sub-total				

5.0	Thermal Insulation				
Item	Description	Qty	Unit	Rate	Total
5.01	THERMAL INSULATION The surface must be clean, dry and free of any foreign materials.  Install Alumasc GTF PIR Cut to Falls Insulation in accordance with the bespoke detailed installation plan provided.  U-value target 0.18W/m²K.  Bond to the prepared surface using 10mm continuous parallel beads of Euroroof PU Insulation Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres to roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.	QTY	Unit	кате	Iotal
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
5.01	Description  Board edges are to be fully supported and laid in a staggered bond pattern with joints lightly butted. There should be no gaps at abutments. Where multiple layers are required, the board joints are to be staggered relative to each other and bonded as described.  Insulation must be laid into the adhesive promptly and only enough applied that can be covered in a timely manner. Cure rates approx. 90 mins at 5°C   60 mins at 10°C   30 mins at 20°C   15 mins at 30°C.  Eliminate uneven surfaces to ensure positive contact between the insulation board and surface area. Firmly press the board into place to ensure full contact and adhesion.  Hard edge protection is to be provided to all exposed edges of the insulation. Make allowances where appropriate to accommodate the waterproofing layers and avoid creating a step.  Minimum application temperature of PU adhesive is 5°C.	Qty	Unit	Rate	Total
	In accordance with BS EN 1991-1-4, the roof perimeter zone is calculated for PU application purposes as either 2 x the building height, or the longest elevation, divided by 10, whichever is the smaller, but should be no less than 2m in width. These general guidelines are to be superseded by a project specific wind load calculation where applicable.  Cut to falls insulation schemes are designed to provide effective drainage for flat roofs. It cannot, however, be guaranteed that 100% drainage efficiency will be achieved primarily due to building and construction tolerances. Consequently, there may still be limited amounts of standing water after rainfall. In such cases, our waterproofing warranty remains valid and the integrity of the membrane is unaffected.				
	Sub-total				













6.0	Underlay				
Item	Description	Qty	Unit	Rate	Total
6.01	UNDERLAY Install Euroroof Self-Adhesive Underlay to the primed surface with 75mm side and 150mm end laps. Remove the release film and firmly pressure roll the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.  Side and end laps are to be heat sealed leaving a continuous bead of bitumen extruded from all laps.  It is the responsibility of the installer to undertake adhesion tests to all non Alumasc supplied materials in advance of the primary application to verify a full bond is achieved to the primed substrate. Where there are any adhesion issues, consult Alumasc technical services. Installation must only proceed if proven to be satisfactory.  Prime all surfaces with Euroroof SA Primer prior to application.				
	Sub-total				

7.0	Cap Sheet				
Item	Description	Qty	Unit	Rate	Total
7.01	Description  CAP SHEET  Install Euroroof Mono Cap Sheet with 100mm side and 150mm end laps, bonded using 10mm continuous parallel beads of Euroroof PU Membrane Adhesive evenly spaced at a rate of 4 beads per metre at 250mm centres to the field area (40m²/6kg can), and increasing to 6 beads per metre at 175mm centres for roof perimeters (30m²/6kg can). Coverage rates will vary depending on substrate conditions.  Side and end laps are to be torch sealed and pressure rolled simultaneously with a long handled 15kg lap roller, leaving a 5-10mm continuous bead of bitumen extruded from all laps. Any excess compound is to be left as a continuous bead - do not spread or remove.  For flame-free sites, all laps are to be hot air welded and pressure rolled. It is recommended that automatic welders are used for all field joints. Manual hand held welders should be ideally used for detailing and inaccessible areas only.  - Position the membrane starting from the lowest point of the roof Membrane sheets must be staggered, avoiding any overlaps against the fall Pre-cut the lower corner of the end of each roll at 45° where it will be overlapped by the end lap of the next roll Apply the second layer of membrane astride and over the first layer (always in the same direction and approximately 1/4 of its length from the previous sheet).	Qty	Unit	Rate	Total
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
7.01	Minimum application temperature of PU adhesive is 5°C.  In accordance with BS EN 1991-1-4, the roof perimeter zone is				
	calculated for PU application purposes as either 2 x the building				
	height, or the longest elevation, divided by 10, whichever is the				
	smaller, but should be no less than 2m in width. These general				
	guidelines are to be superseded by a project specific wind load calculation where applicable.				
	NIGHT JOINTS				
	Progress of the works will be such as to maintain the waterproof integrity of the roof/s. At the end of each working day, or earlier in the event of adverse weather, a night joint must be formed to seal off the completed (or part-completed) areas and prevent water ingress. All open laps and joints to be sealed in accordance with current codes of practice.				
	·				
	ON COMPLETION  Appropriate protection must be provided from all other trades, storage of materials, and foot traffic to maintain conditions that ensure installed work is without damage or deterioration during the entire construction period. Final inspection of the waterproofing (and/or leak testing where appropriate) must take place on completion and the protection is removed.				
	Sub-total				

8.0	BUR Detailing				
ltem	Description	Qty	Unit	Rate	Total
8.01	DETAILING PRODUCTS Form using separate flashings of Euroroof Self-Adhesive Underlay and Euroroof Self-Adhesive Cap Sheet, each to be fully bonded by removing the release film. Side and end laps are to be heat sealed and firmly pressure rolled, leaving a continuous bead of bitumen extruded from all laps.  All surfaces must be even and free from any irregularities that may adversely affect the adhesion of the membrane. Prime with Euroroof SA Primer ensuring an even and full coat.  It is the responsibility of the appointed contractor to undertake adhesion tests when using self-adhesive membranes to establish a full bond is achieved to the primed substrate. A method statement is available on request. Alumasc technical must be notified where the bond is found to be unsatisfactory.  For un-insulated surfaces that are found to be rough or uneven, it is acceptable to use heat by application of torch or hot-air to enhance the adhesion of the self-adhesive membrane. The appropriate use of heat is subject to the absence of combustible materials.	Quy		Raie	Iodi
	Sub-total				













Item	Description	Qty	Unit	Rate	Total
8.02	VERTICAL DETAILING  To all detail work install a 100x100mm reinforcing strip of the Alumasc specified underlay into the angle at all upstands prior to subsequent membranes being installed. Overlap the main field cap sheet onto the reinforcing strip by the full 100mm. Install a final flashing piece of the cap sheet, fully bonded to the upstand and overlapping onto the main horizontal sheet area by a minimum of 100mm.  Alternatively, install Alumasc PIR Angle Fillets, 50x50mm, bedded in Alumasc PU Insulation Adhesive.  In accordance with BS6229 Code of Practice for Flat Roofs, continuity of the waterproofing is to be maintained for a vertical height of 150mm above the finished roof level at all abutments. Alumasc cannot take responsibility in the event of water ingress over and above the termination of our waterproofing.  Where upstands are greater than 250mm in height, the capping sheet flashing is to be mechanically fixed at the leading upper edge.	wiy.		Raie	TOTAL
8.03	UPSTAND WITH PROFLASH COVER FLASHING Inspect and carry out any repairs to the upstand to ensure the substrate is suitable to receive the new waterproofing system.  Dress the specified waterproofing system to the upstand, ensure separate flashings are formed.  Install new ProFlash cover flashing chased into the upstand by a minimum of 30mm, to be held in place with standard fixing clips spaced at a maximum 450mm centres. Point with Derbitech HD Polymer Sealant.  All end laps are to be a minimum of 100mm and sealed with a continuous bead of Derbitech HD Polymer Sealant.  To provide additional restraint in areas of high exposure, Derbitech HD Polymer Sealant should be applied in a continuous bead and pressed down to seal.				
	Sub-total				













n	Description	Qty	Unit	Rate	Total
8.04	CHECK KERB WITH GRP TRIM				
	Install perimeter check kerb using treated timber to provide a				
	minimum height of 50mm above the finished level of the				
	waterproofing system. Splayed timber and/or angle fillets are				
	required to provide a 45° chamfer to the inner face. Where				
	applicable, raise the existing kerb height to achieve the above				
	design requirement.				
	Dress the specified waterproofing up and across the check kerb to				
	the external edge.				
	Install new Alumasc GRP Check Trim to outer edge, fixed at 300mm				
	centres over the first layer of waterproofing. All lengths should be				
	close butt jointed.				
	Apply a secondary layer of waterproofing to the primed trim,				
	overlapping onto the underlying membrane by a minimum of				
	100mm. Seal between top edge of trim and waterproofing with				
	Derbitech HD Polymer Sealant.				
	Depth of trim is to be confirmed by the appointed principal designer				
	and/or contractor.				
	and/or confidence.				
8.05	WELTED DRIP TO EXTERNAL GUTTER				
	The roof perimeter detail is to be completed by forming a welted				
	drip.				
	Where applicable, ensure treated timber edge protection is				
	provided to the insulation. The thickness should be reduced				
	compared with the adjacent insulation to avoid creating a step in				
	the waterproofing.				
	in a waterprooming.				
	Install minimum 50mm x 25mm treated timber batten. Form a welted				
	drip to the outer edge and fold neatly around a 6mm timber drip				
	former, mechanically fastened to the drip batten.				
	Use the tail of the membrane to provide a minimum 100mm overlap				
	onto the underlying membrane.				
8.06	NEW FASCIA/SOFFIT				
	Install new fascia and soffit to all appropriate edges as directed by				
	the client or principal designer.				
	and one or printerpair desirghten				
8.07	NEW GUTTERS/DOWNPIPES				
	Install new Alumasc Gutters & Downpipes to all appropriate edges				
	as directed by the client or principal designer.				
	Specification of goods is to be provided under separate cover.				
	Painwater goods must be tested by the assistant assistant				
	Rainwater goods must be tested by the appointed contractor upon completion of the works prior to handover.				
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Item	Description	Qty	Unit	Rate	Total
8.08	RAINWATER CHUTES Roof drainage must comply with BS EN 12056-3. Where required, please consult Alumasc technical services for further guidance.  Drainage is to be provided via lined chutes through the inner face of the parapet upstand.  Where applicable, new chutes are to be provided with sufficient flange projection to ensure a minimum 100mm overlap of the specified waterproofing can be achieved.  The size of chute required is to be confirmed by the appointed design professional/contractor. Minimum size of 300mm in both length and depth is recommended.  Rainwater goods must be tested by the appointed contractor upon completion of the works prior to handover.	Qty	Unit	Rate	Total
	Sub-total				











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### **Health & Safety**

It is strictly the contractor's responsibility to ensure that all works are executed in accordance with current health and safety legislation. Work at Height Regulations 2005. Guidance may be taken from HSE publication reference: HSG33 - Health and Safety in Roof Work; INDG284 - Working on roofs & INDG401 - Working at Height.

It is imperative that safe access, egress, and edge/fall protection which complies with the Workplace (Health, Safety and Welfare) Regulations 1992 is in place for the duration of the works, inspection, and maintenance of the warranted Alumasc Roofing system throughout its life cycle.

Safety scaffolding, the location of rubbish skips, access ladders etc. should be agreed upon with the client and/or principal contractor and be in accordance with current Health and Safety regulations.

A COSHH assessment should be carried out for all materials used to adequately control, exposure to substances hazardous to health. Keeping a copy of the safety data sheet is not a COSHH assessment.

Product and Material Safety Data Sheets are available for all relevant products supplied by Alumasc; available for downloaded from http://www.alumascroofing.com

#### Inspection

Regular site inspections will be made by Alumasc Roofing during the works to ensure that the installation is executed to satisfy the warranty requirements and relevant standards. A report will be issued detailing the works observed during the inspection and will, where applicable, make recommendations for appropriate rectification which the contractor is to undertake.

**Final warranty inspection:** It is strictly the responsibility of the registered contractor to notify Alumasc to arrange an inspection upon completion of each stage of the works, and that the inspection takes place prior to the application of any surfacing above the waterproof covering.

Once the final inspection has been carried out, the warranty will be issued via the roofing contractor upon acceptable rectification of any snags as identified by Alumasc, or without undue delay should all be satisfactory.

All inspections and/or maintenance actions carried out at roof level must be in full compliance with the Work at Height Regulations 2005 Hierarchy of controls; Employers and those in control of any work at height activity must assess the risk and put appropriate control measures in place such as making sure work is properly planned, supervised and carried out by competent people. This includes using the right type of equipment for working at height.

### Maintenance

It is recommended that a flat roof be inspected at a minimum frequency of twice a year; in spring and autumn accounting for the effects of annual extremes of weather. Inspection should also be carried out following works on the roof by other trades, or following installation of new roof equipment.

- ✓ Check the exposed membrane for any signs of mechanical or chemical damage.
- ✓ Remove any unnecessary debris from the roof area (especially objects which could cause damage).
- ✓ Clear any blockages to outlet gratings/drainage points/gutters (e.g. leaves, litter, and sediment).
- ✓ Cut back overhanging trees where applicable.
- ✓ Check visually for any loosened flashings at perimeters and penetrations.
- ✓ Check soundness of pointing and any mastic sealants at terminations.
- ✓ Ensure continuity of surface protection e.g. ballast covering where present.
- Inspect rooflights and other penetrations for any damage (e.g. cracks to glazing, missing vent tops), which could result in leakage and/or condensation.
- √ Check for any other building components for soundness (e.g. patent glazing, parapet walls etc.)
- √ Keep records of your inspections for future reference.

Further guidance can be taken from BS6229 Flat Roofs With Continuously Supported Coverings - Code of Practice.











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#### **General Information**

- Prior to execution the Alumasc project specification, associated drawings, and installation instructions for all materials must be studied, understood and followed. These proposals relate to the roof waterproofing area only. They do not include associated works which are to be carried out by appropriately trained tradesmen as part of the works.
- Installation may only be carried out by Alumasc registered operatives, who have sufficient training for each specialist system and awareness to work safely, under the direction of qualified supervisors. The contractor must ensure they have "trained & carded" operatives for the relevant Alumasc Waterproofing System prior to works. Additionally, at least one carded and trained operative must be on site at all times during the installation.
- A physical inspection is required by the contractor to verify the condition of the roof prior to commencement of works. It is the contractor's sole responsibility to fully acquaint themselves with the extent of the works and the conditions under which they are to be executed. Any discrepancies found between the specification and/or site report provided are to be highlighted by the contractor to the contract administrator prior to installation.
- The contractor shall carry out the works in accordance with all statutory requirements and "Best Practice". Should any detail arise where it is not clear how this can be achieved, the contractor is to seek advice and approval for all proposals from Alumasc before completing the works.
- The contractor must ensure satisfactory aesthetic appearance of the completed works is achieved.
- The design must take account of all structural factors to ensure that the waterproof covering is able to accommodate the effect of movement to avoid stress or deformation under these conditions. It is the responsibility of the client and/or their appointed design professional to notify Alumasc accordingly if applicable so that appropriate measures can be considered.
- Where applicable, in accordance with current legislation provision is to be made for insulation to minimise the effects of thermal bridging e.g. roof/wall abutment etc. to be determined by the appointed design professional and/or Building Control.
- Unless otherwise calculated and/or notified the specification proposal will assume a wind load figure of no greater than 3.6 kN/m² for a fully bonded application and 2.4 kN/m² for a partially bonded application. Alumasc must be notified where the wind load is known to exceed these parameters to confirm suitability.
- Where applicable, all roof services and plant, access walkways, platforms, pipes etc. are to be mounted on suitable support systems e.g. as supplied by Roof-Pro, providing at least 500mm clearance above the roof membrane, in order to facilitate access for future inspection/maintenance or repair.
- The waterproofing components' resistance to dead and imposed loading must be assessed to avoid failure of the component/and or reduction in performance. Where resistance is deemed inadequate, suitable measures to mitigate load intensity will need to be considered.
- The building owner or their appointed design professional must have satisfied themselves that the roof structure and deck are suitable to receive the dead load of the proposed specification.
- Where applicable, all work on fragile roofs must be carried out in accordance with current Health and Safety legislation, with specific reference to the Working at Height Regulations 2005, HSG33 Health & Safety in Roof Work and HSE Document INDG284: Working on Roofs. A risk assessment must be carried out by the relevant parties prior to any works being undertaken. The Health & Safety Executive should be contacted for further information if guidance on this matter is required.
- It is strictly the responsibility of the client and/or their appointed design professional to ensure compliance of the proposed specification with all relevant Building Regulations by consultation with Building Control. In the event of any doubt about the interpretation or application of the Building Regulations in relation to any of the works, clarification must be sought directly from Building Control.
- The substitution of any products (or installation by means other than those described) is strictly prohibited unless agreed in writing, in advance, with Alumasc Building Products Ltd.
- Alumasc Building Products Ltd will not accept any liability arising from unauthorised variations or un-notified changes in circumstances relating to the application or performance of Alumasc products or systems. We reserve the right to make alterations in keeping with technical developments or improvements.











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